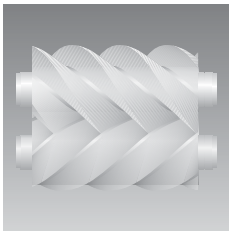

Atlas Copco Stationary Air Compressors

GA 37 VSD, GA 45 VSD, GA 55 VSD Aircooled
GA 37 VSD, GA 45 VSD, GA 55 VSD Watercooled

Parts list

From following serial No. onwards :
API - 572 446

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- **Use only authorized parts**. Any damage or malfunction caused by the use of unauthorized parts is not covered by Warranty or Product Liability.

No. 2930 7001 00

Registration code : APC GA 37-55 VSD / 39

2006-04

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جهان کمپرسور
Jahan Compressor

Atlas Copco

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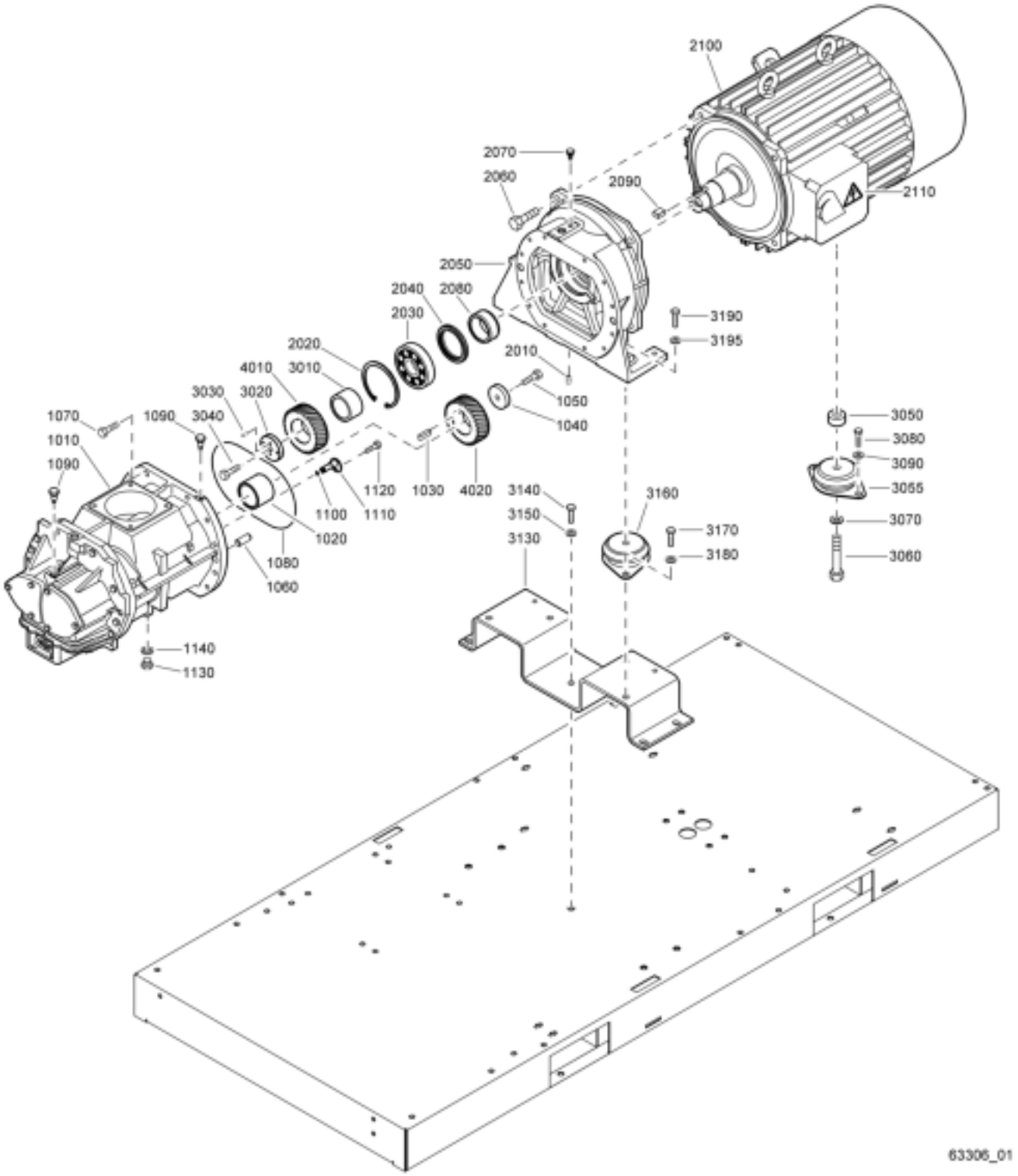
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Compressor element and drive gear

1

Ref.	Part number	Qty	Name	Remarks
1010	1616 7281 90	1	Service stage	
1020	1622 5541 00	1	Bushing	
1030	0337 6051 00	1	Parallel key	
1040	1622 5593 00	1	Spacer	
1050	0147 1409 03	1	Hexagon bolt	
1060	0101 1951 40	2	Pin	
1070	0147 1364 03	12	Hexagon bolt	
1080	0663 2103 22	1	O-ring	
1090	1619 6032 00	2	Nipple - SPM	
1100	0663 2107 84	1	O-ring	
1110	1622 5542 00	1	Oil nozzle	
1120	0147 1322 03	1	Hexagon bolt	
1130	0686 3701 01	1	Hexagon plug	
1140	0661 1000 38	1	Seal washer	
2010	1622 3740 00	1	Drain nipple	
2020	0335 2173 00	1	Circlip	
2030	0508 1100 97	1	Roller bearing	
2040	1622 4628 00	1	Seal	
2050	1622 4618 00	1	Gearbox	
2060	0147 1477 03	4	Hexagon bolt	
2070	1619 6032 00	1	Nipple	
2080	1622 3106 00	1	Bushing	
2090	0337 0009 69	1	Key	
2100		1	Motor	
	1080 4248 05		GA 37 VSD 200V/50Hz IEC	
	1080 4248 05		GA 37 VSD 200V/60Hz IEC	
	1080 4248 05		GA 37 VSD 230V/60Hz CSA/UL	
	1080 4248 01		GA 37 VSD 380V/60Hz IEC	
	1080 4248 01		GA 37 VSD 400V/50Hz IEC	
	1080 4248 01		GA 37 VSD 460V/60Hz CSA/UL	
	1080 4248 04		GA 37 VSD 500V/50Hz IEC	
	1080 4248 04		GA 37 VSD 575V/60Hz CSA/UL	
	1080 4248 02		GA 45 VSD 380V/60Hz IEC	
	1080 4248 02		GA 45 VSD 400V/50Hz IEC	
	1080 4248 02		GA 45 VSD 460V/60Hz CSA/UL	
	1080 4248 06		GA 45 VSD 500V/50Hz IEC	
	1080 4248 06		GA 45 VSD 575V/60Hz CSA/UL	
	1080 4248 03		GA 55 VSD 380V/60Hz IEC	
	1080 4248 03		GA 55 VSD 400V/50Hz IEC	
	1080 4248 03		GA 55 VSD 460V/60Hz CSA/UL	
	1080 4248 08		GA 55 VSD 500V/50Hz IEC	
	1080 4248 08		GA 55 VSD 575V/60Hz CSA/UL	
2110	1088 1001 03	1	Warning mark	
3010	1622 3108 00	1	Spacer	
3020	1622 3105 00	1	Spacer	
3030	0101 2313 00	2	Pin	
3040	0147 1403 03	1	Hexagon bolt	
3050	1622 3152 02	1	Spacer	
3055	1613 6752 13	1	Antivibr.pad	
3060	0147 1492 03	1	Hexagon bolt	
3070	0301 2378 00	1	Washer	
3080	0147 1400 03	2	Hexagon bolt	
3090	0301 2358 00	2	Washer	
3130	1622 3135 00	1	Support frame	
3140	0147 1400 03	5	Hexagon bolt	
3150	0301 2358 00	5	Washer	
3160	1613 6752 12	2	Antivibr.pad	
3170	0147 1400 03	4	Hexagon bolt	
3180	0301 2358 00	4	Washer	
3190	0147 1479 03	2	Hexagon bolt	
3195	0301 2378 00	2	Washer	
4010		1	Gear drive	
	1622 3110 67		GA 37 VSD	
	1622 3110 25		GA 45 VSD	
	1622 3110 25		GA 55 VSD	
4020		1	Gear driven	
	1622 3110 68		GA 37 VSD	
	1622 3110 26		GA 45 VSD	
	1622 3110 26		GA 55 VSD	

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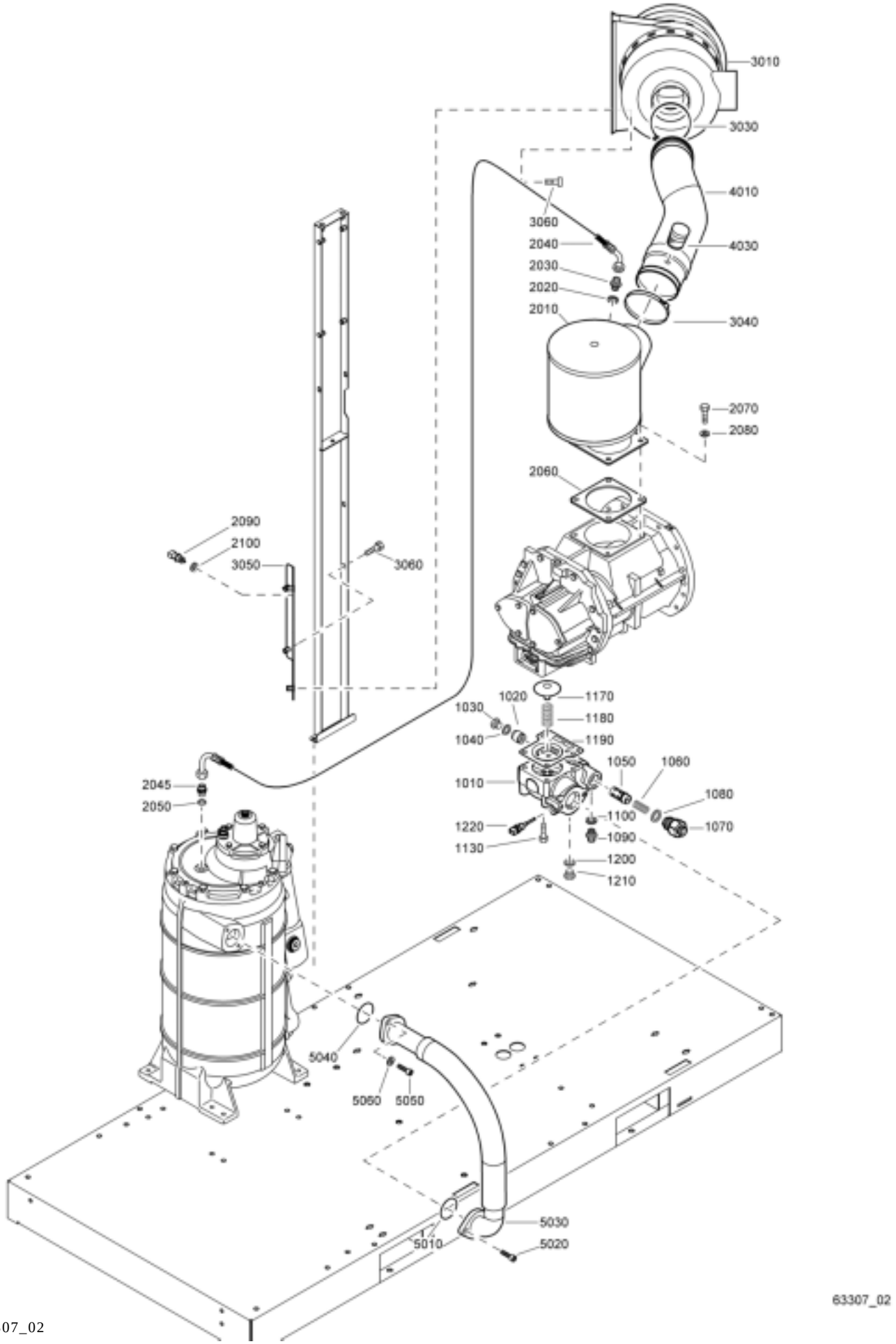
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Air inlet

Ref.	Part number	Qty	Name	Remarks
1010	1622 4639 00	1	Body	
1020	1613 2359 00	1	Piston	
1030	0686 3716 07	1	Hexagon plug	
1040	0661 1000 44	1	Seal washer	
1050	1613 8907 00	1	Valve body	
1060	1613 2357 00	1	Compr.spring	
1070	1622 5565 00	1	Nipple	
1080	0663 3130 00	1	O-ring	
1090	1079 5840 19	1	Nipple	
1100	0661 1000 39	1	Seal washer	
1130	0147 1377 03	4	Hexagon bolt	
1170	1622 9639 00	1	Valve	
1180	1622 0796 00	1	Spring	
1190	1622 4664 00	1	Gasket	
1200	0661 1000 38	1	Seal washer	
1210	0686 3716 01	1	Hexagon plug	
1220	1089 0574 55	1	Temp.sensor	
2010	1622 0704 00	1	Housing	
2020	0661 1000 40	1	Seal washer	
2030	1079 5840 03	1	Nipple	
2040	0574 9914 18	1	Hose assembly	
2045	1079 5840 03	1	Nipple	
2050	0661 1000 40	1	Seal washer	
2060	1622 0711 00	1	Gasket	
2070	0147 1363 03	4	Hexagon bolt	
2080	0301 2344 00	4	Washer	
2090	1089 0574 12	1	Temp.sensor	
2100	0989 4220 15	1	Grommet	
3010		**1**	**Airfilter assembly**	
	1622 5073 80		GA 37 VSD	
	1622 5073 80		GA 45 VSD	
	1622 1854 01		GA 55 VSD	
	•	1	Filter element	
	1613 7408 00		GA 37 VSD	
	1613 7408 00		GA 45 VSD	
	1622 1855 01		GA 55 VSD	
3030	0347 6115 00	1	Hose clip	
3040	0347 6115 00	1	Hose clip	
3050	1622 3146 00	1	Plate filter	
3060	0147 1963 08	4	Hexagon bolt	
	1622 3199 81	**1**	**Hose assy**	
4010	1622 3129 02 •	1	Air hose	
4030	1613 7912 01 •	1	Indicator	
5010	0663 7136 00	1	O-ring	
5020	0211 1363 03	2	Cap screw	
5030	1622 3154 00	1	Pipe	
5040	0663 7136 00	1	O-ring	
5050	0211 1363 03	2	Cap screw	
5060	0300 0274 55	2	Plain washer	

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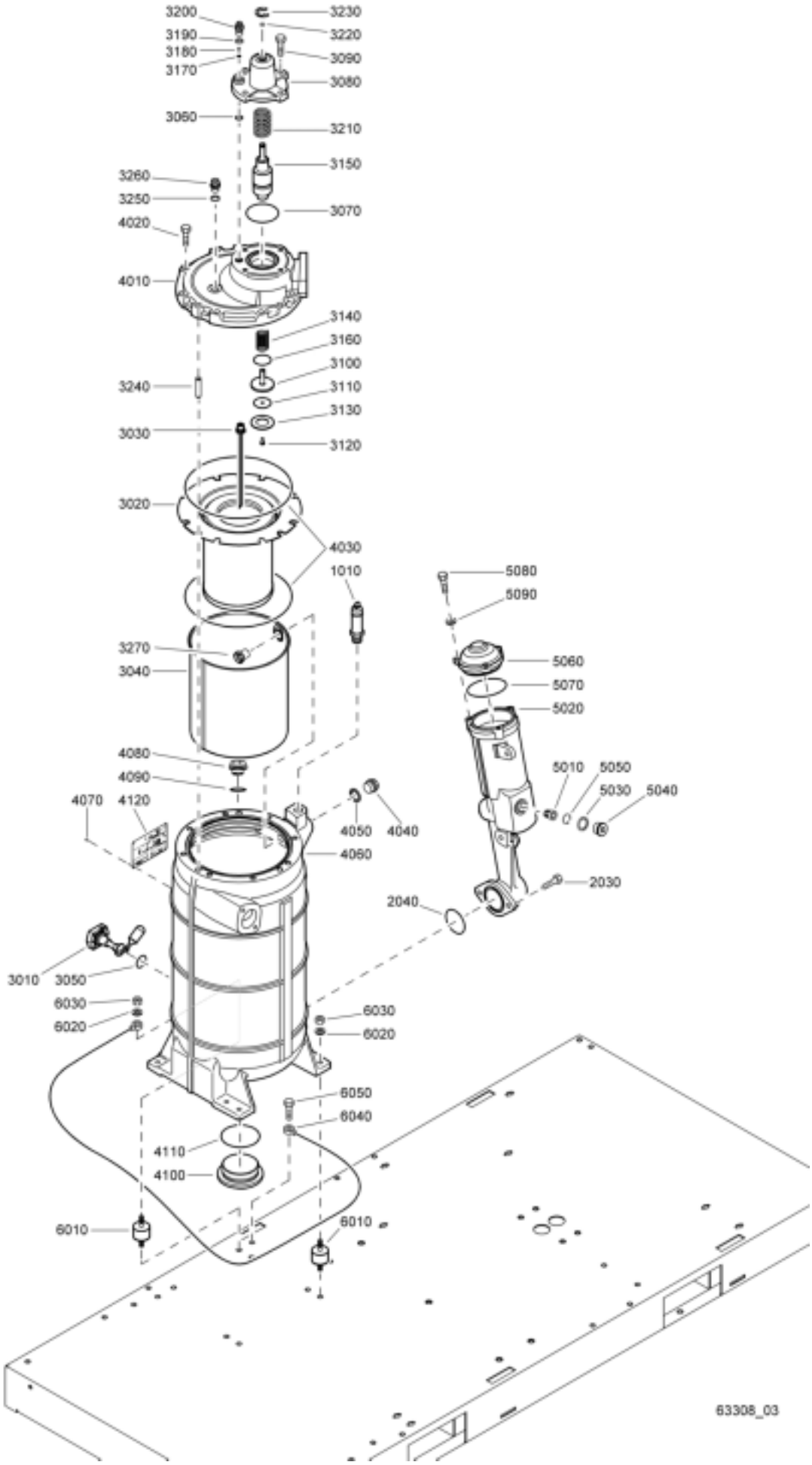
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Air receiver

3

Ref.	Part number		Qty	Name	Remarks
1010			1	Safety valve	
	0832 1000 79			13 bar(e)	
	0830 1008 40			175 psig	
2030	0147 1363 03		4	Hexagon bolt	
2040	0663 7137 00		1	O-ring	
			1	**Vessel assy**	
	1622 5089 99			CE/ASME	
	1622 5089 82			LL/DIR	
	1622 5089 86			SQL	
	1622 5089 85			MOL	
	1622 5089 95			MOM	
3010	1622 3659 00	•	1	Oil level gauge	
3020	1622 3140 00	•	1	Oil separator	
3030	1622 3157 00	•	1	Scavenge line	
3040	1622 3138 00	•	1	Shield	
3050	0663 2102 15	•	2	O-ring	
3060	0663 3120 00	•	1	O-ring	
3070	0663 7139 00	•	1	O-ring	
3080	1622 3661 00	•	1	Cover	
3090	0147 1326 03	•	4	Hexagon bolt	
3100	1613 3221 00	•	1	Piston valve	
3110	1613 3222 00	•	1	Washer	
3120	0147 1244 03	•	1	Hexagon bolt	
3130	1613 3223 01	•	1	Washer	
3140	1622 3662 00	•	1	Spring	
3150	1622 3663 00	•	1	Piston	
3160	0663 2101 01	•	1	O-ring	
3170	0663 2108 11	•	1	O-ring	
3180	1613 9005 01	•	1	Non return valve	
3190	0661 1000 38	•	1	Seal washer	
3200	1622 0164 00	•	1	Nipple	
3210	1622 3664 00	•	1	Spring	
3220	0301 2321 00	•	4	Washer	
3230	0335 3111 00	•	1	Retaining ring	
3240	0101 1951 44	•	3	Pin	
3250	0661 1000 40	•	1	Seal washer	
3260	1079 5840 03	•	1	Nipple	
3270	1622 5078 00	•	1	Nipple	

Ref.	Part number		Qty	Name	Remarks
		•	**1**	**Vessel**	
	1622 3100 99			CE/ASME	
	1622 3100 82			LL/DIR	
	1622 3100 86			SQL	
	1622 3100 85			MOL	
	1622 3100 95			MOM	
4010	1622 3101 00	••	1	Housing	
4020	0147 1960 64	••	8	Hexagon bolt	
4030	0663 2113 20	••	2	O-ring	
4040	0686 4206 00	••	1	Hexagon plug	
4050	0661 1000 43	••	1	Seal washer	
4060	1622 3100 00	••	1	Vessel	
4070	0244 4184 00	••	4	Drive screw	
4080	1202 8992 00	••	1	Plug	
4090	0663 2102 15	••	1	O-ring	
4100	1622 3660 00	••	1	Plug	
4110	0663 2111 17	••	1	O-ring	
4120		••	1	Dataplate	
	1622 5524 01			CE/ASME	
	1622 5524 00			LL/DIR	
	1622 5524 02			SQL	
	1622 5524 00			MOL	
	1622 5524 00			MOM	
	1622 3125 80		**1**	**Oil filter assy**	
5010	1622 3143 00	•	1	By pass valve	
5020	1622 3125 00	•	1	Oil filter pipe	
5030	0661 1000 43	•	1	Seal washer	
5040	0686 6446 00	•	1	Hex socket plug	
5050	0335 2126 00	•	1	Circlip	
5060	1622 4614 00	•	1	Cover	
5070	0663 2113 16	•	1	O-ring	
5080	0147 1325 03	•	3	Hexagon bolt	
5090	0301 2335 00	•	3	Washer	
6010	0392 1100 28		4	Vibration damper	
6020	0301 2335 00		4	Washer	
6030	0291 1110 00		4	Lock nut	
6040	1613 8967 12		1	Cable	
6050	0147 1963 08		1	Hexagon bolt	

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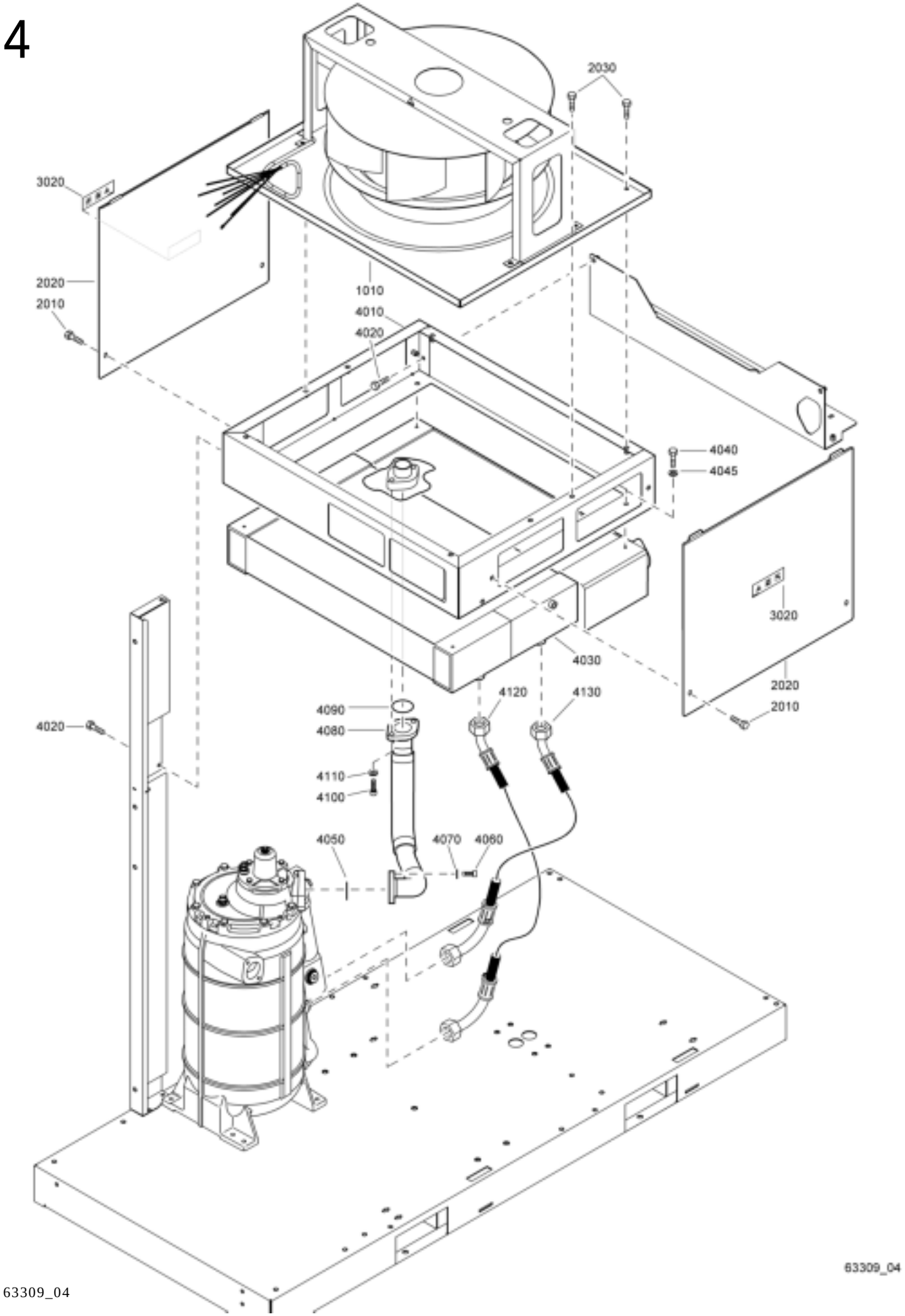
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Air flow and cooling system - GA (A) 4

Ref.	Part number	Qty	Name	Remarks
1010		1	Fan assembly	
	1622 3197 08		GA 37 VSD (A) 200V/50Hz IEC	
	1622 3197 15		GA 37 VSD (A) 200V/60Hz IEC	
	1622 3197 11		GA 37 VSD (A) 230V/60Hz IEC	
	1622 3197 11		GA 37 VSD (A) 380V/60Hz IEC	
	1622 3197 01		GA 37 VSD (A) 400V/50Hz IEC	
	1622 3197 11		GA 37 VSD (A) 460V/60Hz CSA/UL	
	1622 3197 03		GA 37 VSD (A) 500V/50Hz IEC	
	1622 3197 12		GA 37 VSD (A) 575V/60Hz CSA/UL	
	1622 3197 60		GA 45 VSD (A) 380V/60Hz IEC	
	1622 3197 60		GA 45 VSD (A) 400V/50Hz IEC	
	1622 3197 60		GA 45 VSD (A) 460V/60Hz IEC	
	1622 3197 60		GA 45 VSD (A) 460V/60Hz CSA/UL	
	1622 3197 61		GA 45 VSD (A) 500V/50Hz IEC	
	1622 3197 61		GA 45 VSD (A) 575V/60Hz CSA/UL	
	1622 3197 60		GA 55 VSD (A) 380V/60Hz IEC	
	1622 3197 60		GA 55 VSD (A) 400V/50Hz IEC	
	1622 3197 60		GA 55 VSD (A) 460V/60Hz IEC	
	1622 3197 60		GA 55 VSD (A) 460V/60Hz CSA/UL	
	1622 3197 61		GA 55 VSD (A) 500V/50Hz IEC	
	1622 3197 61		GA 55 VSD (A) 575V/60Hz CSA/UL	
2010	0147 1963 08	4	Hexagon bolt	

Ref.	Part number	Qty	Name	Remarks
2020	**1622 3147 80**	**2**	**Fan protection**	1)
2030	0147 1963 08	8	Hexagon bolt	
3020	1079 9901 18	1	Warning label	
4010		1	Coolerplate	
	1622 3193 00		GA 37 VSD (A)	
	1622 3194 00		GA 45 VSD (A)	
	1622 3195 00		GA 55 VSD (A)	
4020	0147 1963 08	4	Hexagon bolt	
4030		1	Cooler	
	1622 3188 00		GA 37 VSD (A)	
	1622 3189 00		GA 45 VSD (A)	
	1622 3190 00		GA 55 VSD (A)	
4040	0147 1323 03	4	Hexagon bolt	
4045	0301 2335 00	4	Washer	
4050	0663 7136 00	1	O-ring	
4060	0211 1363 03	2	Cap screw	
4070	0300 0274 55	2	Plain washer	
4080	1622 3155 00	1	Pipe	
4090	0663 7136 00	1	O-ring	
4100	0211 1363 03	2	Cap screw	
4110	0300 0274 55	2	Plain washer	
4120	0574 9918 18	2	Hose assembly	
4130	0574 9918 19	1	Hose assembly	

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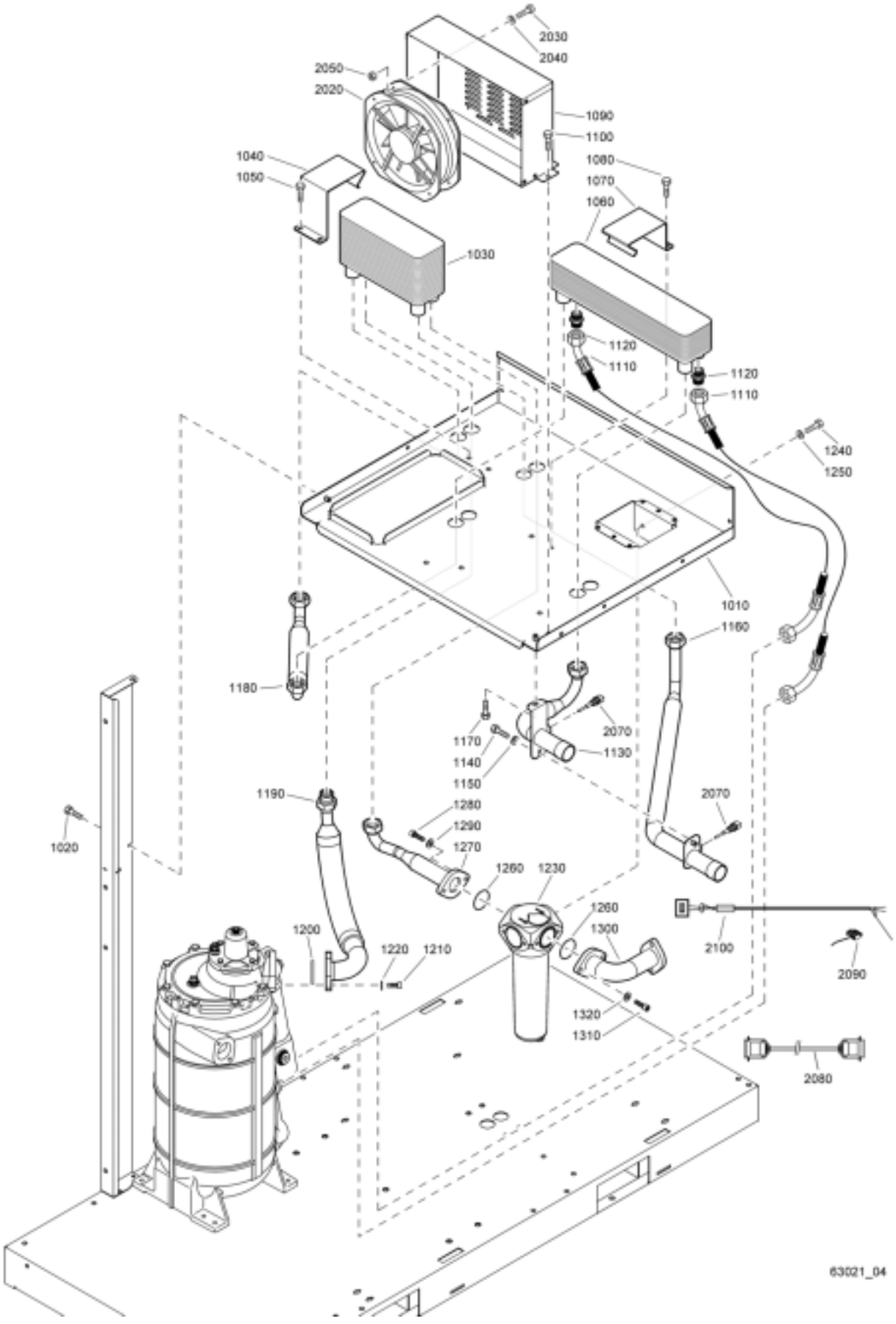
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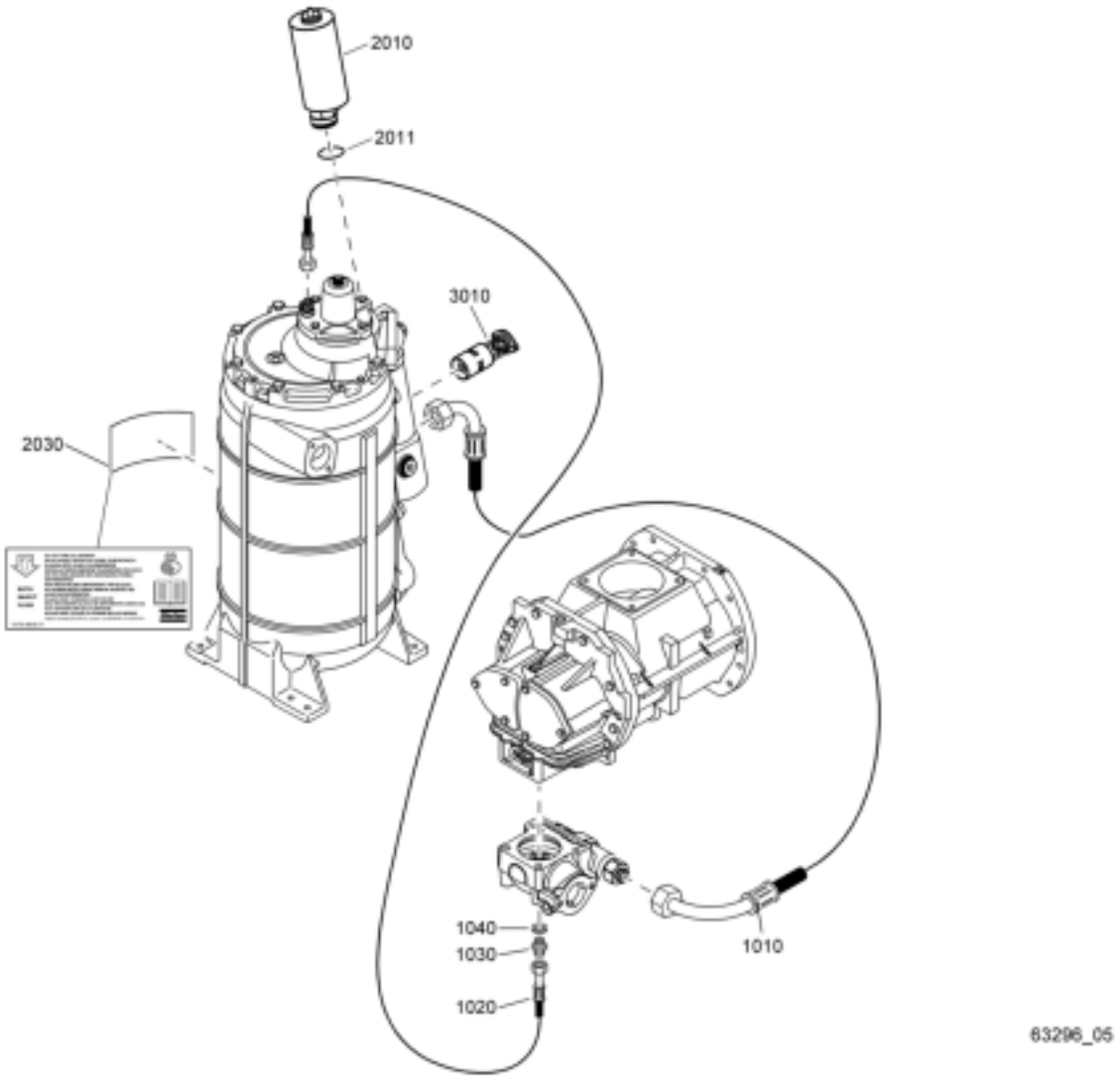
Air flow and cooling system GA (W)

Ref.	Part number	Qty	Name	Remarks
1010	1622 5079 80	1	Plate	
1020	0147 1963 08	4	Hexagon bolt	
1030	1622 5075 80	1	Aftercooler	
1040	1622 4642 02	1	Support	
1050	0147 1963 08	2	Hexagon bolt	
1060	1622 5077 80	1	Oil cooler	
1070	1622 4642 01	1	Support	
1080	0147 1963 08	2	Hexagon bolt	
1090	1622 5080 00	1	Cooling fan cubicle	
1100	0147 1963 08	4	Hexagon bolt	
1110	0574 9918 18	2	Hose assembly	
1120	1619 5509 00	2	Nipple	
1130	1622 5086 00	1	Pipe	
1140	0147 1963 08	1	Hexagon bolt	
1150	0301 2335 00	1	Washer	
1160	1622 5084 00	1	Pipe	
1170	0147 1963 08	1	Hexagon bolt	
1180	1622 5085 00	1	Connection	
1190	1622 5082 00	1	Flexible pipe	
1200	0663 9868 00	1	O-ring	
1210	0211 1363 03	2	Cap screw	
1220	0300 0274 55	2	Plain washer	
1230	**1613 9357 82**	**1**	**WSD 80**	
	0663 2111 27 •	1	O-ring	
	0663 2111 80 •	1	O-ring	
	4090 0309 00 •	1	O-ring	
1240	0147 1360 03	4	Hexagon bolt	
1250	0301 2344 00	4	Washer	
1260	0663 9868 00	2	O-ring	
1270	1622 5083 00	1	Pipe	
1280	0211 1363 03	2	Cap screw	
1290	0300 0274 55	2	Plain washer	
1300	1622 5081 00	1	Pipe	
1310	0211 1363 03	2	Cap screw	
1320	0300 0274 55	2	Plain washer	
2020	1089 9556 28	1	Fan	
2030	0160 6039 00	4	Screw	
2040	0301 2315 00	4	Washer	
2050	0261 2106 00	4	Nut	
2070	1089 0574 49	2	Temp.sensor	
2080	1622 0661 01	1	Cable	
2090	1088 0031 04	1	Connector	
2100	1622 0663 03	2	Cable temp.sensor	

6 Oil system

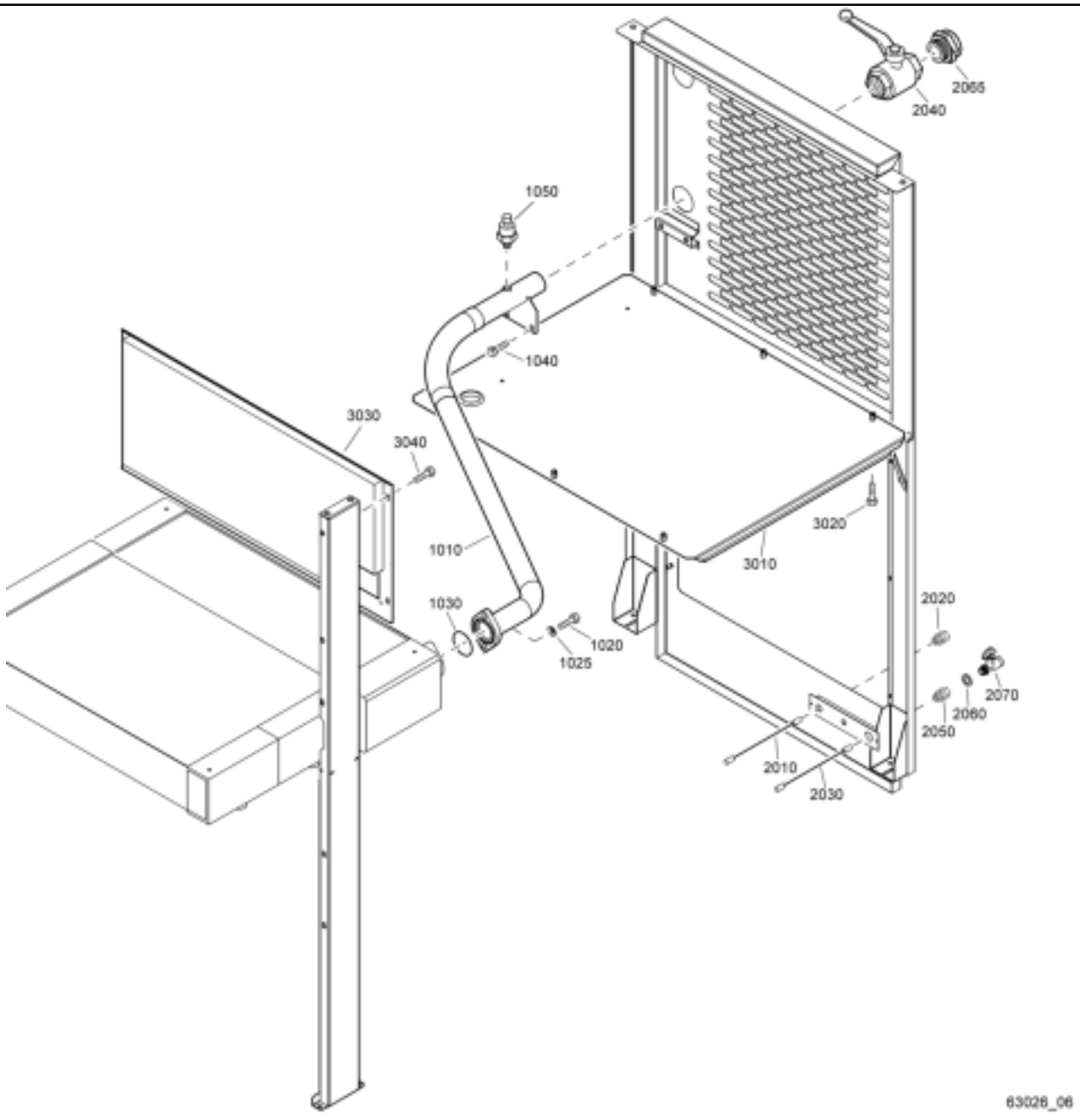


63296_05

Ref.	Part number	Qty	Name	Remarks
1010	0574 9914 19	1	Hose assembly	
1020	0574 9917 06	1	Hose assembly	
1030	1079 5840 19	1	Nipple	
1040	0653 1062 00	1	Flat gasket	

Ref.	Part number		Qty	Name	Remarks
2010			1	Oil filter element	
	1622 3142 80			4000 HRS	
	1622 5072 80			8000 HRS	
2011	0663 2113 23	•	1	O-ring	
2030			1	Label	
	1079 9909 57			Roto Inject Fluid	
	1079 9920 76			HD - Roto Fluid Plus	
3010	1622 7064 04		1	Thermostatic valve	

Air outlet - Pack GA (A)



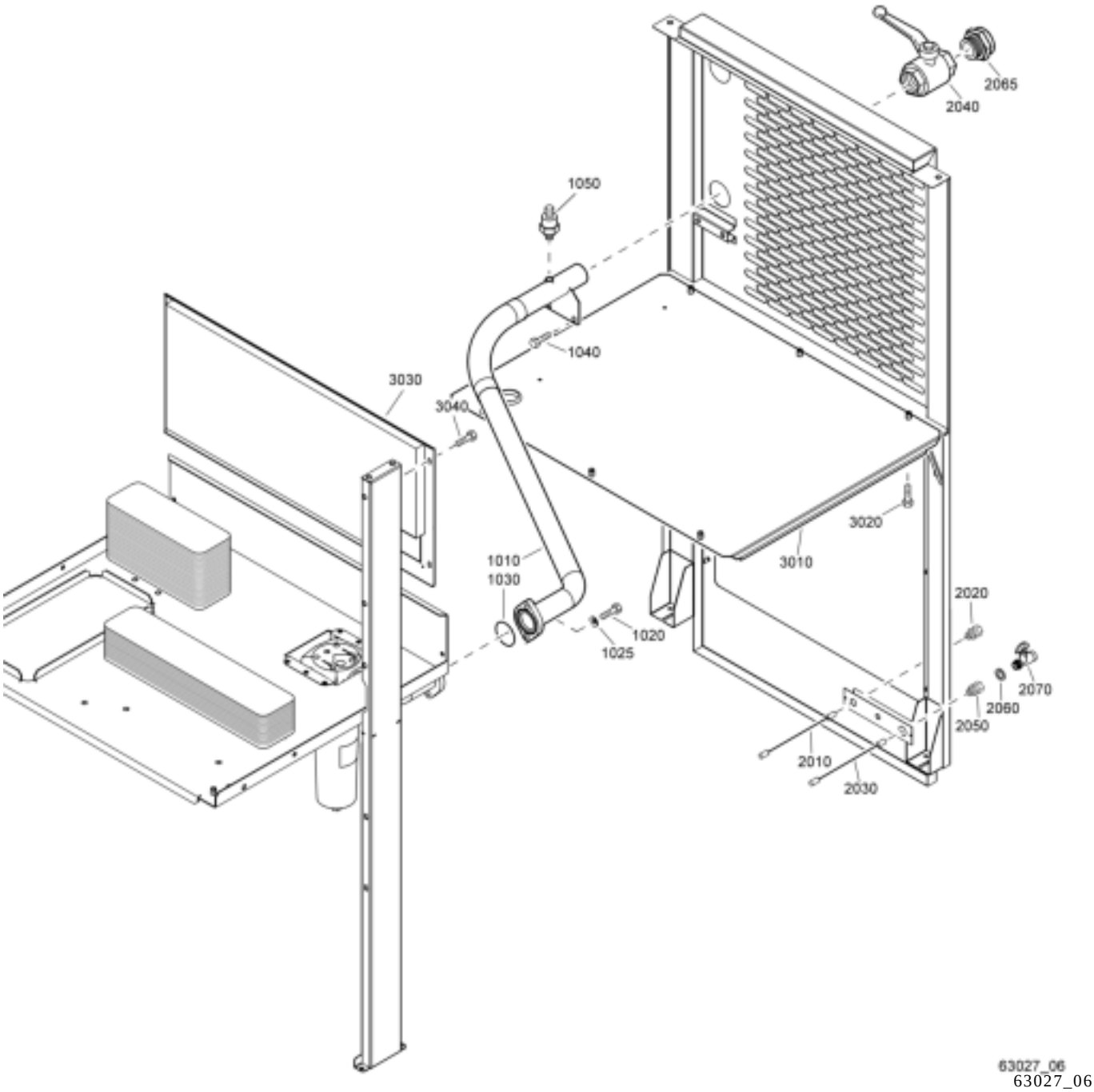
63026_06

Ref.	Part number	Qty	Name	Remarks
1010	1622 3198 00	1	Pipe outlet	
1020	0211 1363 03	2	Cap screw	
1025	0300 0274 55	2	Plain washer	
1030	0663 7136 00	1	O-ring	
1040	0147 1963 08	2	Hexagon bolt	
1050	1089 0575 54	1	Press.transducer	
2010	0070 6002 04	AR	Plastic tube	
2020	0581 0000 33	1	Coupling	
2030	0070 6002 05	AR	Plastic tube	
2040	0852 0010 19	1	Ball valve	
2050	0581 0000 35	1	Coupling	
2060	0661 1000 38	1	Seal washer	

Ref.	Part number	Qty	Name	Remarks
2065		1	Bushing	
	0605 8350 26		CSA/UL	
2070	1619 7336 00	1	Cock	
3010	**1622 3149 80**	**1**	**Plate**	1)
	1088 0801 53 •	1	Grommet	
3020	0147 1963 08	6	Hexagon bolt	
3030	**1622 3148 81**	**1**	**Separation plate**	1)
3040	0147 1963 08	4	Hexagon bolt	

1) Lined with / Bekleed met / Beklädd med / Ausgekleidet mit /Garnir de / Rivestido de / Allineato con / Foret med / Revestido com / Kledd med / Vuorattu :
Foam: 0395 6001 67(AR) 30 x 2040 x 1650

8 Air outlet - Pack - GA (W)

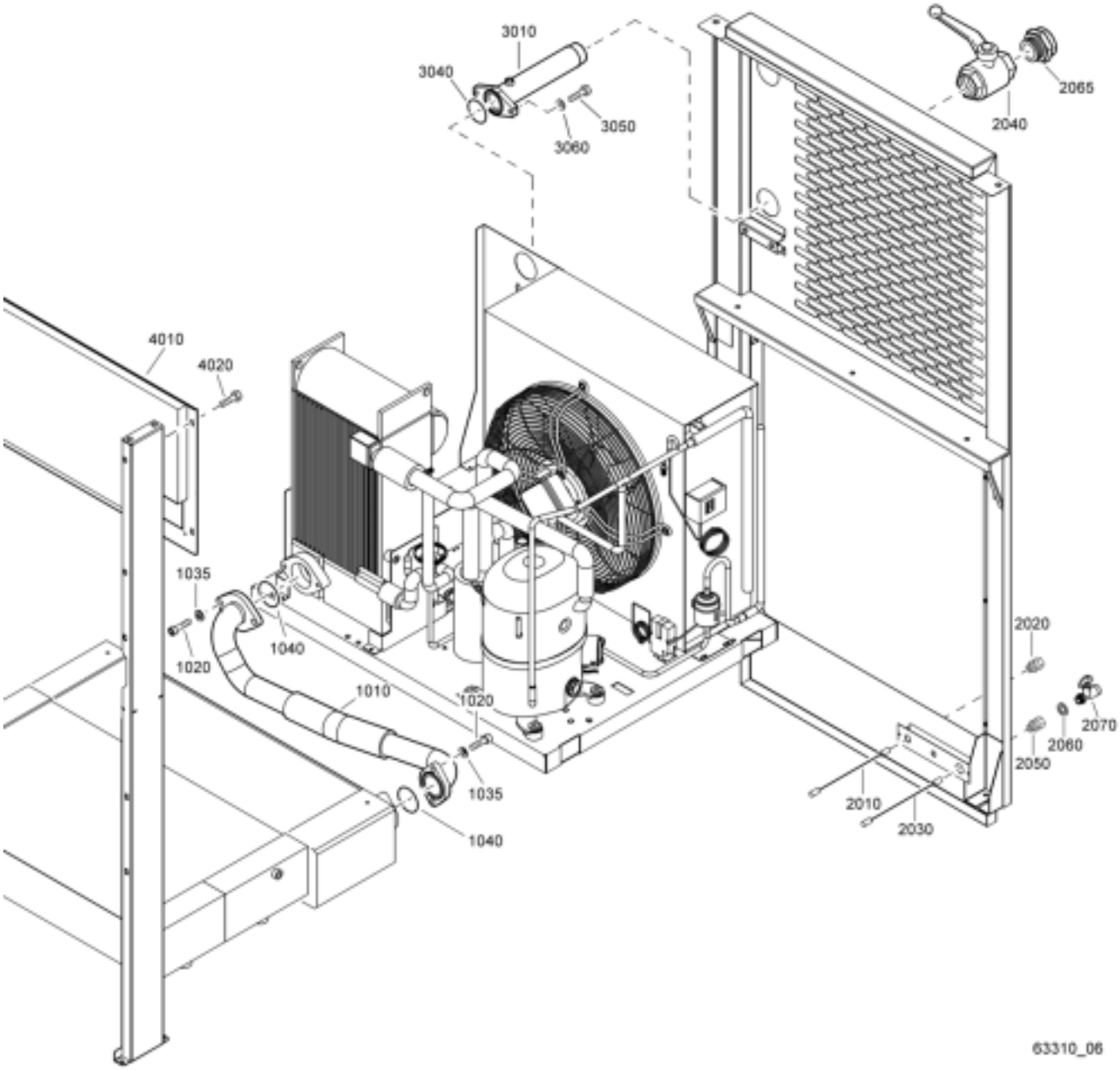


Ref.	Part number	Qty	Name	Remarks
1010	1622 3198 00	1	Pipe outlet	
1020	0211 1363 03	2	Cap screw	
1025	0300 0274 55	1	Plain washer	
1030	0663 7136 00	1	O-ring	
1040	0147 1963 08	2	Hexagon bolt	
1050	1089 0575 54	1	Press.transducer	
2010	0070 6002 04	AR	Plastic tube	
2020	0581 0000 33	1	Coupling	
2030	0070 6002 05	AR	Plastic tube	
2040	0852 0010 19	1	Ball valve	
2050	0581 0000 35	1	Coupling	
2060	0661 1000 38	1	Seal washer	

Ref.	Part number	Qty	Name	Remarks
2065		1	Bushing	
	0605 8350 26		CSA/UL	
2070	1619 7336 00	1	Cock	
3010	**1622 3149 80**	**1**	**Plate**	1)
	1088 0801 53 •	1	Grommet	
3020	0147 1963 08	6	Hexagon bolt	
3030	**1622 3148 81**	**1**	**Separation plate**	1)
3040	0147 1963 08	4	Hexagon bolt	

1) Lined with / Bekleed met / Beklädd med / Ausgekleidet mit /Garnir de / Rivestido de / Allineato con / Foret med / Revestido com / Kledd med / Vuorattu :
Foam: 0395 6001 67(AR) 30 x 2040 x 1650

Air outlet - Full Feature - GA (A)

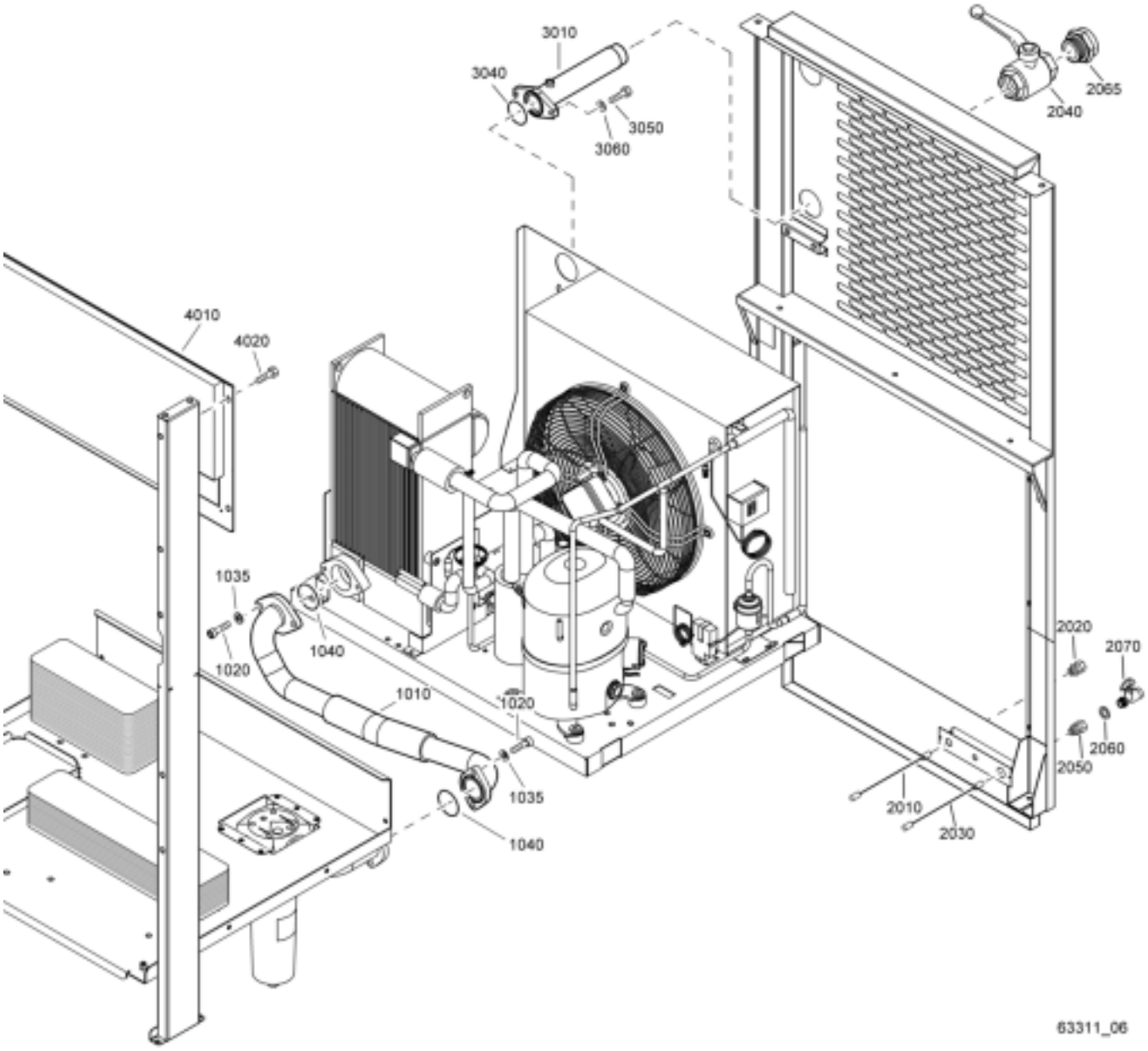


Ref.	Part number	Qty	Name	Remarks
1010	1622 3156 00	1	Pipe	
1020	0211 1363 03	4	Cap screw	
1035	0300 0274 55	4	Plain washer	
1040	0663 7136 00	2	O-ring	
2010	0070 6002 04	AR	Plastic tube	
2020	0581 0000 33	1	Coupling	
2030	0070 6002 05	AR	Plastic tube	
2040	0852 0010 19	1	Ball valve	
2050	0581 0000 35	1	Coupling	
2060	0661 1000 38	1	Seal washer	
2065		1	Bushing	
	0605 8350 26		CSA/UL	
2070		1	Cock	
	1619 7336 00		IEC	

Ref.	Part number	Qty	Name	Remarks
3010	1622 4627 01	1	Outlet pipe	
3040	0663 2104 75	1	O-ring	
3050	0147 1326 03	2	Hexagon bolt	
3060	0301 2335 00	2	Washer	
4010	**1622 3148 80**	**1**	**Separation plate**	1)
4020	0147 1963 08	4	Hexagon bolt	

1) Lined with / Bekleed met / Beklädd med / Ausgekleidet mit /Garnir de / Rivestido de / Allineato con / Foret med / Revestido com / Kledd med / Vuorattu :
Foam: 0395 6001 67(AR) 30 x 2040 x 1650

10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2010
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63311_06

63311_06

Air outlet - Full Feature GA (W)

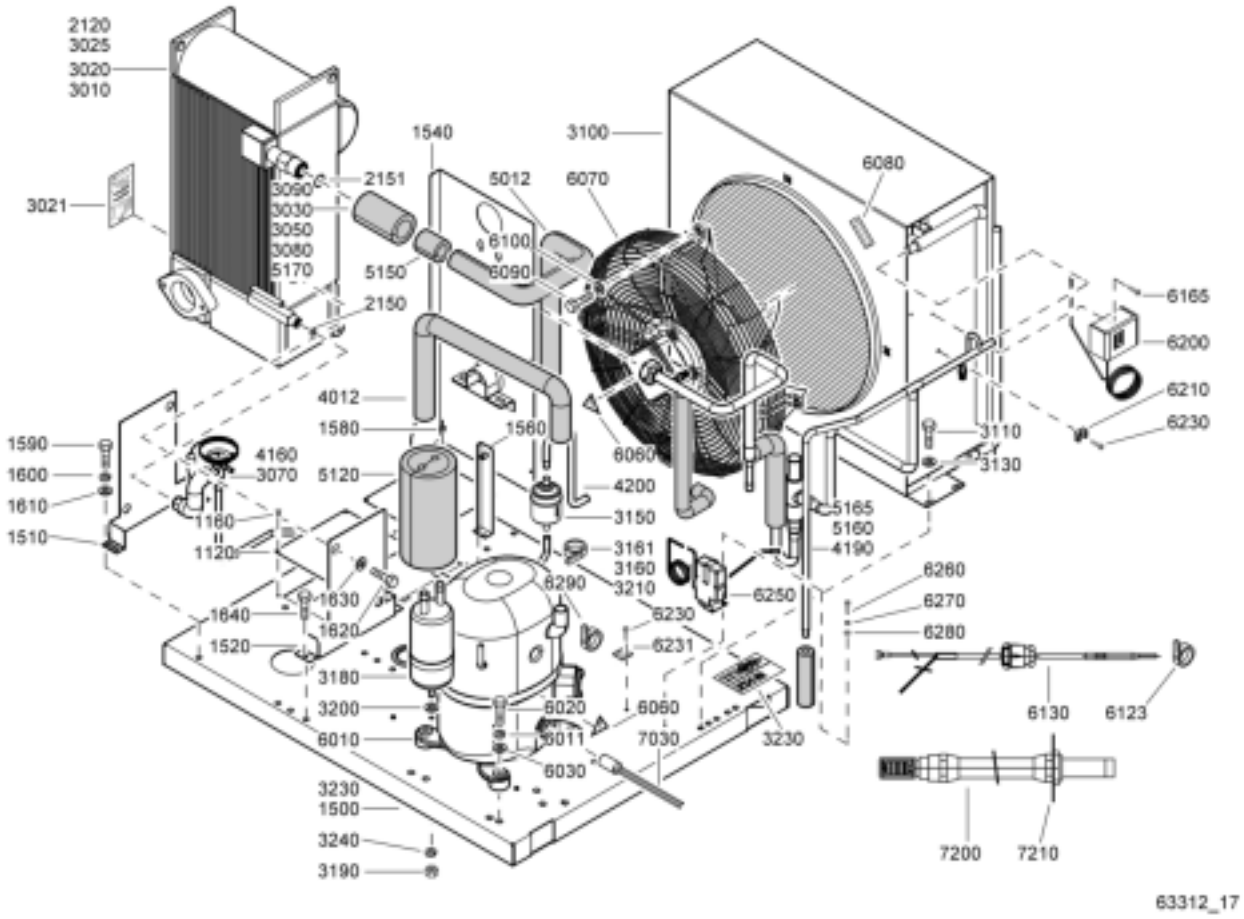
10

Ref.	Part number	Qty	Name	Remarks
1010	1622 3156 00	1	Pipe	
1020	0211 1363 03	4	Cap screw	
1035	0300 0274 55	4	Plain washer	
1040	0663 7136 00	2	O-ring	
2010	0070 6002 04	AR	Plastic tube	
2020	0581 0000 33	1	Coupling	
2030	0070 6002 05	AR	Plastic tube	
2040	0852 0010 19	1	Ball valve	
2050	0581 0000 35	1	Coupling	
2060	0661 1000 38	1	Seal washer	
2065		1	Bushing	
	0605 8350 26		CSA/UL	
2070		1	Cock	
	1619 7336 00		IEC	

Ref.	Part number	Qty	Name	Remarks
2070		1	Cock	
	1619 7336 00		IEC	
3010	1622 4627 01	1	Outlet pipe	
3040	0663 2104 75	1	O-ring	
3050	0147 1326 03	2	Hexagon bolt	
3060	0301 2335 00	2	Washer	
4010	**1622 3148 80**	**1**	**Separation plate**	1)
4020	0147 1963 08	4	Hexagon bolt	

1) Lined with / Bekleed met / Beklädd med / Ausgekleidet mit /Garnir de / Rivestido de / Allineato con / Foret med / Revestido com / Kledd med / Vuorattu :
Foam: 0395 6001 67(AR) 30 x 2040 x 1650

11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1600
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4160
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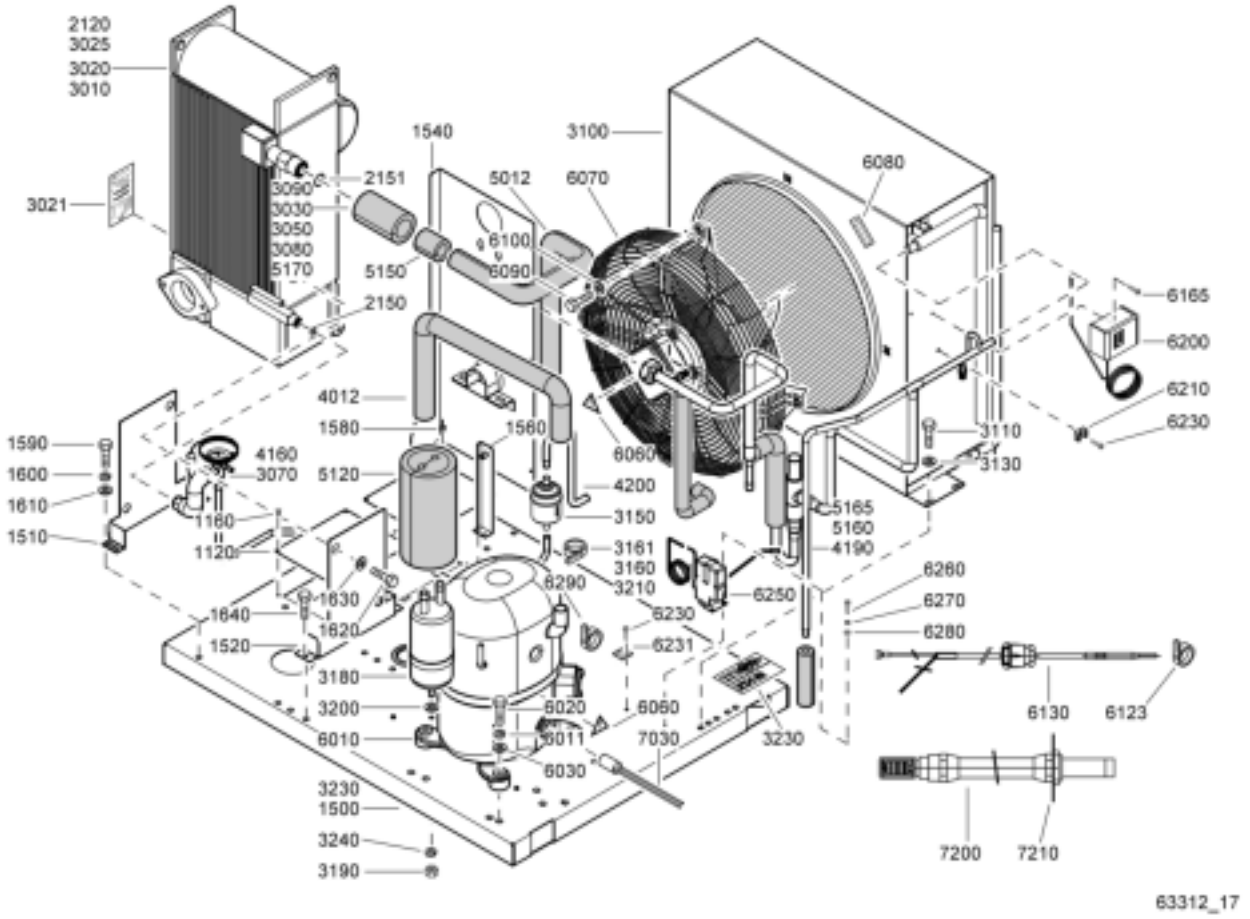
1160
1120
3230
1500
3240
3190
7200
7210
63312_17

Air dryer - Full Feature - GA 37 VSD 400V/50Hz, -460V/60Hz

Ref.	Part number		Qty	Name	Remarks
		1		**Air Dryer**	
	8092 2650 50			GA 37 VSD ID 120 400V/50Hz IEC	
	8092 2650 68			GA 37 VSD ID 120 460V/60Hz CSA/UL	
1120	1624 2374 00	•	2	Plate	
1160	0111 1686 12	•	8	Plug	
1500	1624 2368 80	•	1	Frame assy	
1510	1624 2370 00	•	1	Support	
1520	1624 2371 00	•	1	Support	
1540	1624 2372 80	•	1	Plate assy	
1560	1624 2309 80	•	1	Support	
1580	0129 3270 40	•	5	Blind rivet	
1590	0147 1247 03	•	4	Hex.bolt	
1600	0333 3220 00	•	4	Lockwasher	
1610	0300 0274 64	•	4	Washer	
1620	0147 1323 03	•	4	Bolt	
1630	0300 0276 47	•	4	Washer	
1640	1079 2263 02	•	2	Tap screw	
2120	1624 2451 00	•	2	Insulation	
2150	1617 0092 03	•	1	Ring	
2151	1617 0315 00	•	1	Ring (all)	
3010	1617 1269 00	•	AR	Freon gas	
	1624 2289 80	•	**1**	**Heat exchanger**	
3020	1624 2289 00	••	1	Heat exchanger	
3021	1624 2412 00	••	1	Label	
3025	0147 1247 03	•	1	Hex.bolt	
3030	0346 1000 41	•	2	Pipe clamp	
3050	1079 2263 01	•	2	Screw	
3070	0346 1000 37	•	1	Pipe clamp	
3080	0301 2327 00	•	1	Washer	
3090	0333 3220 00	•	1	Lockwasher	
3100	1624 2278 00	•	1	Condenser	
3110	0147 1247 03	•	6	Bolt	
3130	0300 0274 64	•	6	Washer	
3150	1624 2293 00	•	1	Filter dryer	
3160	0226 3343 07	•	1	Tapping screw	
3161	0348 0101 13	•	3	Cable tie	
3180	1617 1625 00	•	1	Liquid separator	
3190	0697 9809 10	•	1	Locknut	
3200	0301 2335 00	•	1	Washer	
3210	0348 0110 03	•	1	Anchor	
3230	1079 9901 09	•	1	Label	
3240	0333 3227 00	•	1	Lockwasher	
4012		•	1	Pipe assy	
	1624 2394 80			50Hz	
	1624 2444 80			60Hz	
4160	1624 2400 80	•	1	Pipe assy	
4190		•	1	Pipe assy	
	1624 2396 80			50Hz	
	1624 2441 80			60Hz	
4200	1624 2383 00	•	1	Pipe	
5012	1617 2499 14	•	1	Insulation	
5120	**1617 1641 80**	•	**1**	**Insulation assy**	
	1617 1641 01	••	1	Insulation	
	1617 1642 00	••	1	Insulation	
5150	1617 2361 00	•	1	Insulation	
5160	1624 2452 00	•	1	Insulation	
5165	1624 2455 00	•	1	Insulation	
5170	1624 2386 00	•	1	Insulation	
6010		•	1	Refrigerant compressor	
	1624 2295 02			GA 37 VSD ID 120 400V/50Hz	
	1624 2294 05			GA 37 VSD ID 120 460V/60Hz	
6011	0333 3227 00	•	4	Lockwasher	
6020	0147 1331 03	•	4	Hexagon bolt	
6030	0300 8019 00	•	4	Washer	
6040	0333 3214 00	•	1	Lockwasher	
6041		•	2	Lockwasher	
	0333 3214 00			460V/60Hz	
6050	0301 2315 00	•	1	Washer	
6060	1088 1001 01	•	3	Warning mark	
6070		•	**1**	**Fan assy**	
	1624 2390 80			400V/50Hz	
	1624 2037 80			460V/60Hz	
6080	1503 0786 00	•	1	Rotation arrow	
6090	0147 1326 03	•	4	Bolt	
6100	0300 8019 00	•	4	Washer	
6123	0348 0101 13	•	10	Cable tie	
6130	1617 3077 85	•	1	Temperature sensor	
6165	0226 3256 00	•	2	Screw	
6200	1089 9139 04	•	1	Fan switch	
6210	0348 0111 06	•	1	Anchor	
6230	0226 3343 07	•	2	Tapping screw	
6231	0348 0111 06	•	1	Anchor	
6250	1619 5703 00	•	1	High pressure switch	
6260	0226 3216 00	•	2	Tapping screw	
6270	0333 3214 00	•	2	Lockwasher	
6280	0301 2315 00	•	2	Washer	
6290		•	2	Cable tie	
	0348 0101 13			400V/50Hz	
6350		•	4	Washer	
	0300 8019 00			460V/60Hz	
7030		•	**1**	**Crankcase heater**	
	1624 2313 80			400V/50Hz	
	1088 0015 02	••	1	Connector plug	
	1624 2389 00	••	1	Clamp	
	1088 0015 14	••	2	Pin contact	
7200		•	**1**	**Wiring**	
	1624 2360 80			400V/50Hz	
	1624 2364 80			460V/60Hz	
7210	1624 2361 00	••	1	Plate	

12 Air dryer - Full feature - GA 37 VSD 200-230V, -380V/60Hz, -500V/50Hz, -575V/60Hz - GA 45 VSD - GA 55 VSD



63312_17

Ref.	Part number	Qty	Name	Remarks
		1	**Air dryer**	
	8092 2650 76		GA 37 VSD ID 170 200V/50Hz	
	8092 2651 00		GA 37 VSD ID 170 200V/60Hz	
	8092 2650 76		GA 37 VSD ID 170 230V/50Hz	
	8092 2651 00		GA 37 VSD ID 170 230V/60Hz	
	8092 2651 34		GA 37 VSD ID 170 380V/60Hz	
	8092 2650 92		GA 37 VSD ID 170 500V/50Hz	
	8092 2651 26		GA 37 VSD ID 170 575V/60Hz	
	8092 2651 34		GA 45 VSD ID 170 380V/60Hz	

Ref.	Part number	Qty	Name	Remarks
	8092 2650 84		GA 45 VSD ID 170 400V/50Hz	
	8092 2651 18		GA 45 VSD ID 170 460V/60Hz	
	8092 2650 92		GA 45 VSD ID 170 500V/50Hz	
	8092 2651 26		GA 45 VSD ID 170 575V/60Hz	
	8092 2651 34		GA 55 VSD ID 170 380V/60Hz	
	8092 2650 84		GA 55 VSD ID 170 400V/50Hz	
	8092 2651 18		GA 55 VSD ID 170 460V/60Hz	
	8092 2650 92		GA 55 VSD ID 170 500V/50Hz	
	8092 2651 26		GA 55 VSD ID 170 575V/60Hz	

Ref.	Part number		Qty	Name	Remarks
1120	1624 2374 00	•	2	Plate	
1160	0111 1686 12	•	8	Plug	
1500	1624 2368 80	•	1	Frame assy	
1510	1624 2370 00	•	1	Support	
1520	1624 2371 00	•	1	Support	
1540	1624 2372 80	•	1	Plate assy	
1560	1624 2309 80	•	1	Support	
1580	0129 3270 40	•	5	Blind rivet	
1590	0147 1247 03	•	4	Hex.bolt	
1600	0333 3220 00	•	4	Lockwasher	
1610	0300 0274 64	•	4	Washer	
1620	0147 1323 03	•	4	Bolt	
1630	0300 0276 47	•	4	Washer	
1640	1079 2263 02	•	2	Tap screw	
2120	1624 2451 00	•	2	Insulation	
2150	1617 0092 03	•	1	Ring	
2151	1617 0315 00	•	1	Ring (all)	
3010	1617 1269 00	•	AR	Freon gas	
	1624 2274 80	•	**1**	**Heat exchanger**	
3020	1624 2274 00	••	1	Heat exchanger	
3021	1624 2411 00	••	1	Label	
3025	0147 1247 03	•	1	Hex.bolt	
3030		•		Pipe clamp	
	0346 1000 41		1	500V/50Hz	
	0346 1000 41		2	Others	
3050		•		Screw	
	1079 2263 01		1	500V/50Hz	
	1079 2263 01		2	Others	
3070	0346 1000 37	•	1	Pipe clamp	
3080	0301 2327 00	•	1	Washer	
3090	0333 3220 00	•	1	Lockwasher	
3100	1624 2290 00	•	1	Condenser	
3110	0147 1247 03	•	6	Bolt	
3130	0300 0274 64	•	6	Washer	
3150	1624 2293 00	•	1	Filter dryer	
3160	0226 3343 07	•	1	Tapping screw	
3161	0348 0101 13	•	3	Cable tie	
3180	1617 1625 00	•	1	Liquid separator	
3190	0697 9809 10	•	1	Locknut	
3200	0301 2335 00	•	1	Washer	
3210	0348 0110 03	•	1	Anchor	
3230	1079 9901 09	•	1	Label	
3240	0333 3227 00	•	1	Lockwasher	
4012		•	1	Pipe assy	
	1624 2420 80			500V/50Hz	
	1624 2420 80			575V/60Hz	
	1624 2384 80			Others	
4160	1624 2376 80	•	1	Pipe	
4190		•	1	Pipe assy	
	1624 2416 80			500V/50Hz	
	1624 2416 80			575V/60Hz	
	1624 2379 80			Others	
4200	1624 2383 00	•	1	Pipe	
5012	1617 2499 07	•	1	Insulation	
5120	**1617 1641 80**	•	**1**	**Insulation assy**	
	1617 1641 01	••	1	Insulation	
	1617 1642 00	••	1	Insulation	
5150	1617 2361 00	•	1	Insulation	
5160	1624 2452 00	•	1	Insulation	
5165	1624 2455 00	•	1	Insulation	
5170	1624 2386 00	•	1	Insulation	
6010		•	1	Refrigerant compressor	
	1624 2295 05			GA 37 VSD ID 170 200V/50Hz	
	1624 2295 03			GA 37 VSD ID 170 200V/60Hz	
	1624 2295 05			GA 37 VSD ID 170 230V/50Hz	
	1624 2295 03			GA 37 VSD ID 170 230V/60Hz	
	1624 2295 04			GA 37 VSD ID 170 380V/60Hz	
	1619 7767 33			GA 37 VSD ID 170 500V/50Hz	
	1619 7767 30			GA 37 VSD ID 170 575V/60Hz	
	1624 2295 04			GA 45 VSD ID 170 380V/60Hz	
	1624 2295 06			GA 45 VSD ID 170 400V/50Hz	
	1624 2295 04			GA 45 VSD ID 170 460V/60Hz	
	1619 7767 33			GA 45 VSD ID 170 500V/50Hz	
	1619 7767 30			GA 45 VSD ID 170 575V/60Hz	
	1624 2295 04			GA 55 VSD ID 170 380V/60Hz	
	1624 2295 06			GA 55 VSD ID 170 400V/50Hz	
	1624 2295 04			GA 55 VSD ID 170 460V/60Hz	
	1619 7767 33			GA 55 VSD ID 170 500V/50Hz	
	1619 7767 30			GA 55 VSD ID 170 575V/60Hz	
6011	0333 3227 00	•	4	Lockwasher	
6020		•		Bolt	
	1619 5337 03		3	575V/60Hz	
	0147 1331 03		4	Others	
6030	0300 8019 00	•	4	Washer	
6040		•		Lockwasher	
	0333 3214 00		2	200V/50Hz	
	0333 3214 00		2	200V/60Hz	
	0333 3214 00		2	230V/50Hz	
	0333 3214 00		2	230V/60Hz	
	0333 3214 00		1	380V/60Hz	
	0333 3214 00		1	400V/50Hz	
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	0333 3214 00		1	575V/60Hz	

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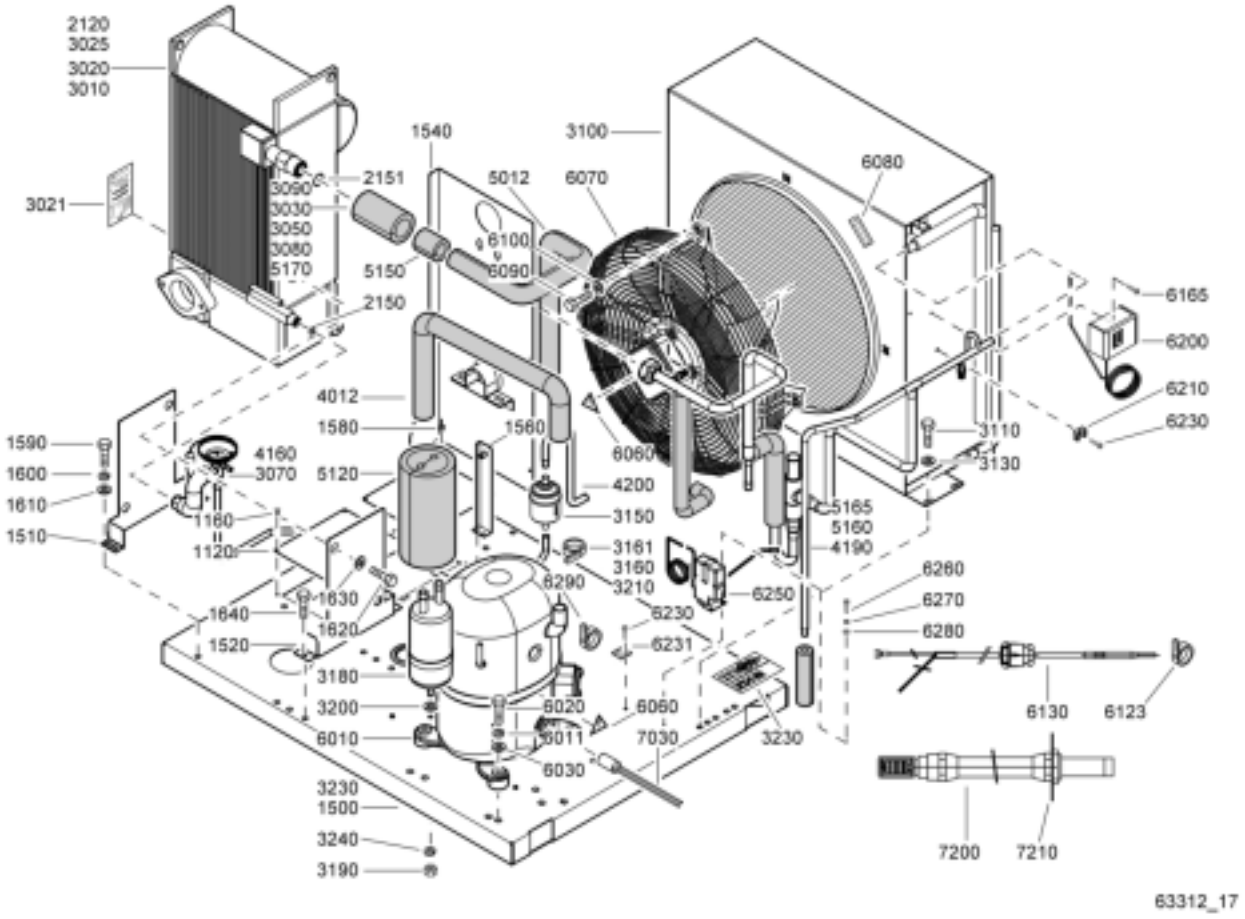
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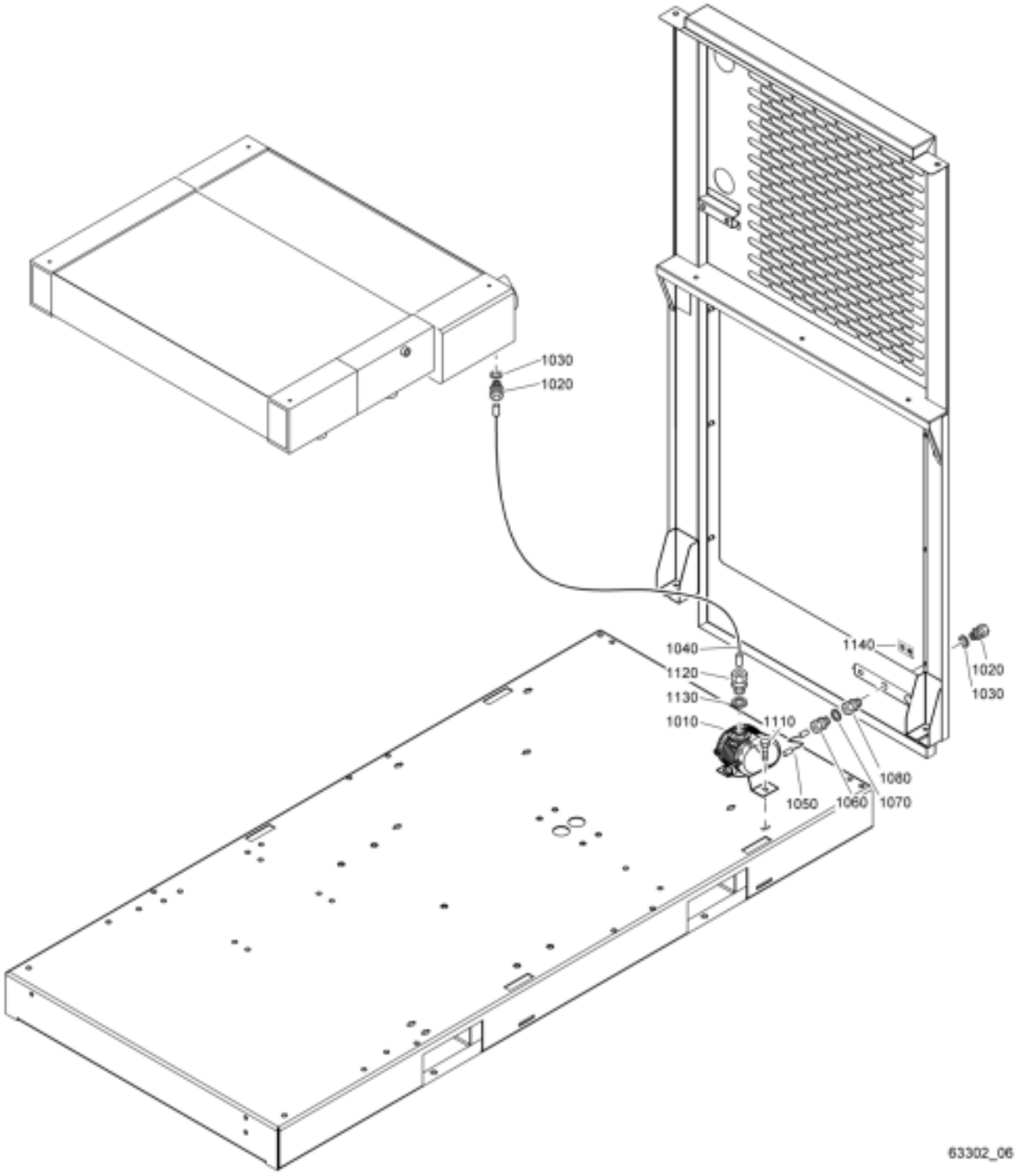
63312_17

Air dryer - Full Feature - GA 37 VSD 200-230V, -380V/60Hz, -500V/50Hz, -575V/60Hz - GA 45 VSD - GA 55 VSD

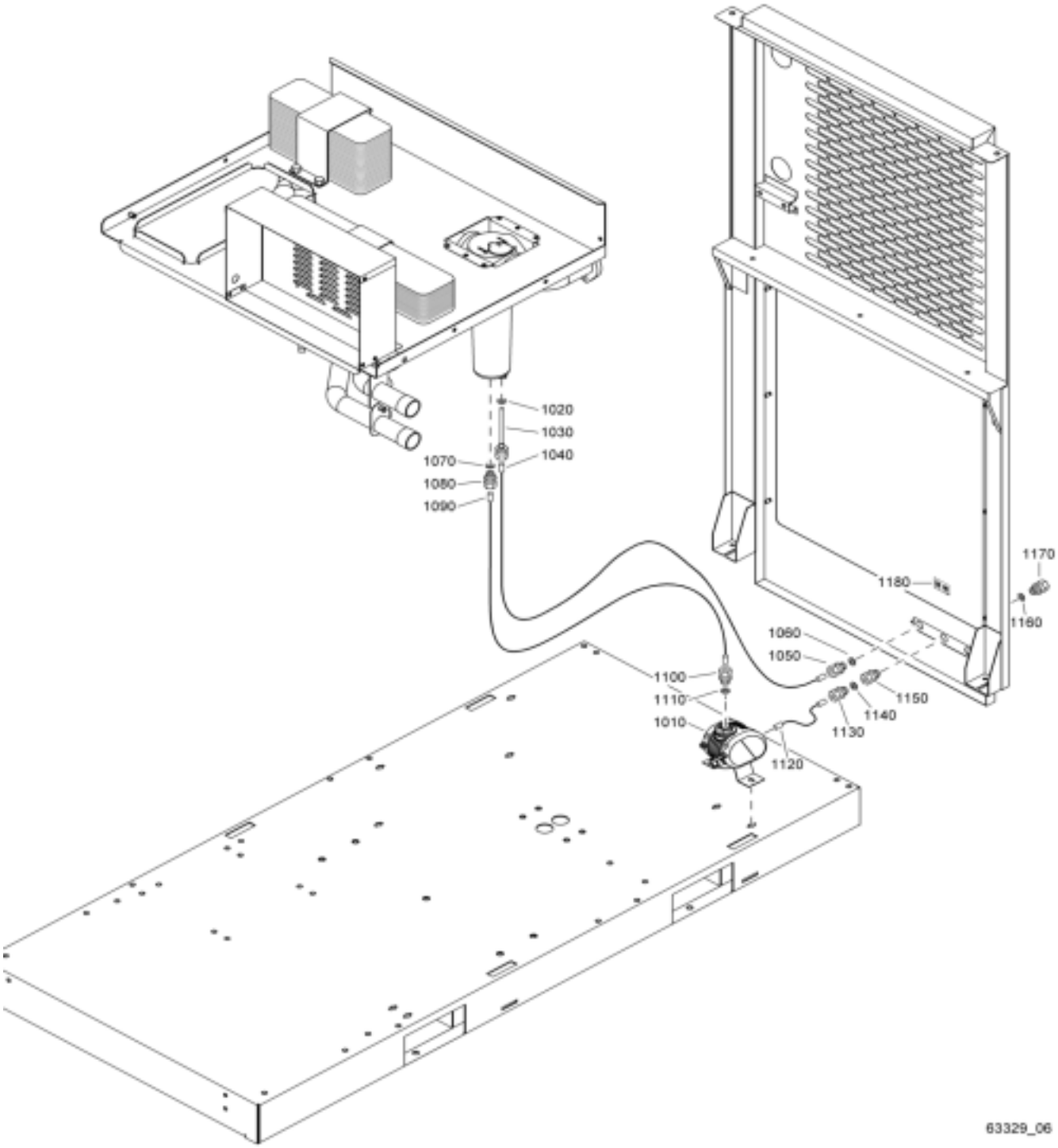
Ref.	Part number		Qty	Name	Remarks
6041		•	4	Lockwasher	
	0333 3214 00			400V/50Hz	
6050		•		Washer	
	0301 2315 00		2	200V/50Hz	
	0301 2315 00		2	200V/60Hz	
	0301 2315 00		2	230V/50Hz	
	0301 2315 00		2	230V/60Hz	
	0301 2315 00		2	380V/60Hz	
	0301 2315 00		2	400V/50Hz	
	0301 2315 00		2	460V/60Hz	
	0301 2315 00		1	500V/50Hz	
	0301 2315 00		1	575V/60Hz	
6060	1088 1001 01	•	3	Warning mark	
6070		•	**1**	**Fan assembly**	
	1617 2057 80			200V/50Hz	
	1617 2581 80			200V/60Hz	
	1617 2057 80			230V/50Hz	
	1617 2581 80			230V/60Hz	
	1617 2057 80			380V/60Hz	
	1617 2057 80			400V/50Hz	
	1617 2581 80			460V/60Hz	
	1617 2582 80			500V/50Hz	
	1617 2582 80			575V/60Hz	
6080	1503 0786 00	•	1	Rotation arrow	
6090	0147 1326 03	•	4	Bolt	
6100	0300 8019 00	•	4	Washer	
6123	0348 0101 13	•	10	Cable tie	
6130		•	1	Temperature sensor	
	1617 3077 83			575V/60Hz	
	1617 3077 85			Others	
6165	0226 3256 00	•	2	Screw	
6200	1089 9139 04	•	1	Fan switch	
6210	0348 0111 06	•	1	Anchor	
6230	0226 3343 07	•	2	Tapping screw	
6231	0348 0111 06	•	1	Anchor	
6250	1619 5703 00	•	1	High pressure switch	
6260	0226 3216 00	•	2	Tapping screw	
6270		•		Lockwasher	
	0333 3214 00		1	200V/50Hz	
	0333 3214 00		1	200V/60Hz	
	0333 3214 00		1	230V/50Hz	
	0333 3214 00		1	230V/60Hz	
	0333 3214 00		1	380V/60Hz	
	0333 3214 00		2	400V/50Hz	
	0333 3214 00		1	460V/60Hz	
	0333 3214 00		2	500V/50Hz	
	0333 3214 00		2	575V/60Hz	
6280		•		Washer	
	0301 2315 00		1	200V/50Hz	
	0301 2315 00		2	200V/60Hz	
	0301 2315 00		1	230V/50Hz	
	0301 2315 00		2	230V/60Hz	
	0301 2315 00		2	380V/60Hz	
	0301 2315 00		1	400V/50Hz	
	0301 2315 00		2	460V/60Hz	
	0301 2315 00		2	500V/50Hz	
	0301 2315 00		2	575V/60Hz	
7030		•	**1**	**Crankcase heater**	
	1624 2313 80			200V/50Hz	
	1624 2313 80			200V/60Hz	
	1624 2313 80			230V/50Hz	
	1624 2313 80			230V/60Hz	
	1624 2313 80			380V/60Hz	
	1624 2313 80			400V/50Hz	
	1624 2313 80			460V/60Hz	
	1624 2365 80			500V/50Hz	
	1624 2365 80			575V/60Hz	
	1088 0015 02	••	1	Connector plug	
		••	1	Clamp	
	1624 2389 00			200V/50Hz	
	1624 2389 00			200V/60Hz	
	1624 2389 00			230V/50Hz	
	1624 2389 00			230V/60Hz	
	1624 2389 00			380V/60Hz	
	1624 2389 00			400V/50Hz	
	1624 2389 00			460V/60Hz	
	1088 0015 14	••	2	Pin contact	
7200		•	**1**	**Wiring**	
	1624 2360 80			200V/50Hz	
	1624 2362 80			200V/60Hz	
	1624 2360 80			230V/50Hz	
	1624 2362 80			230V/60Hz	
	1624 2360 80			380V/60Hz	
	1624 2362 80			400V/50Hz	
	1624 2362 80			460V/60Hz	
	1624 2360 80			500V/50Hz	
	1624 2362 80			575V/60Hz	
7210	1624 2361 00	••	1	Plate	

13 Drain system - Pack - GA (A)



Ref.	Part number	Qty	Name	Remarks
1010	1622 3798 81	1	Drain assembly	
1020	0581 0000 71	2	Pipe coupling	
1030	0661 1000 39	2	Seal washer	
1040	0070 6002 13	AR	Plastic tube	
1050	0070 6002 05	AR	Plastic tube	
1060	0581 0000 35	1	Coupling	
1070	0661 1000 38	1	Seal washer	
1080	0581 0000 87	1	Pipe coupling	
1110	0147 1963 08	2	Hexagon bolt	
1120	0581 0000 73	1	Pipe coupling	
1130	0661 1000 39	1	Seal washer	
1140	1079 9915 89	1	Label	

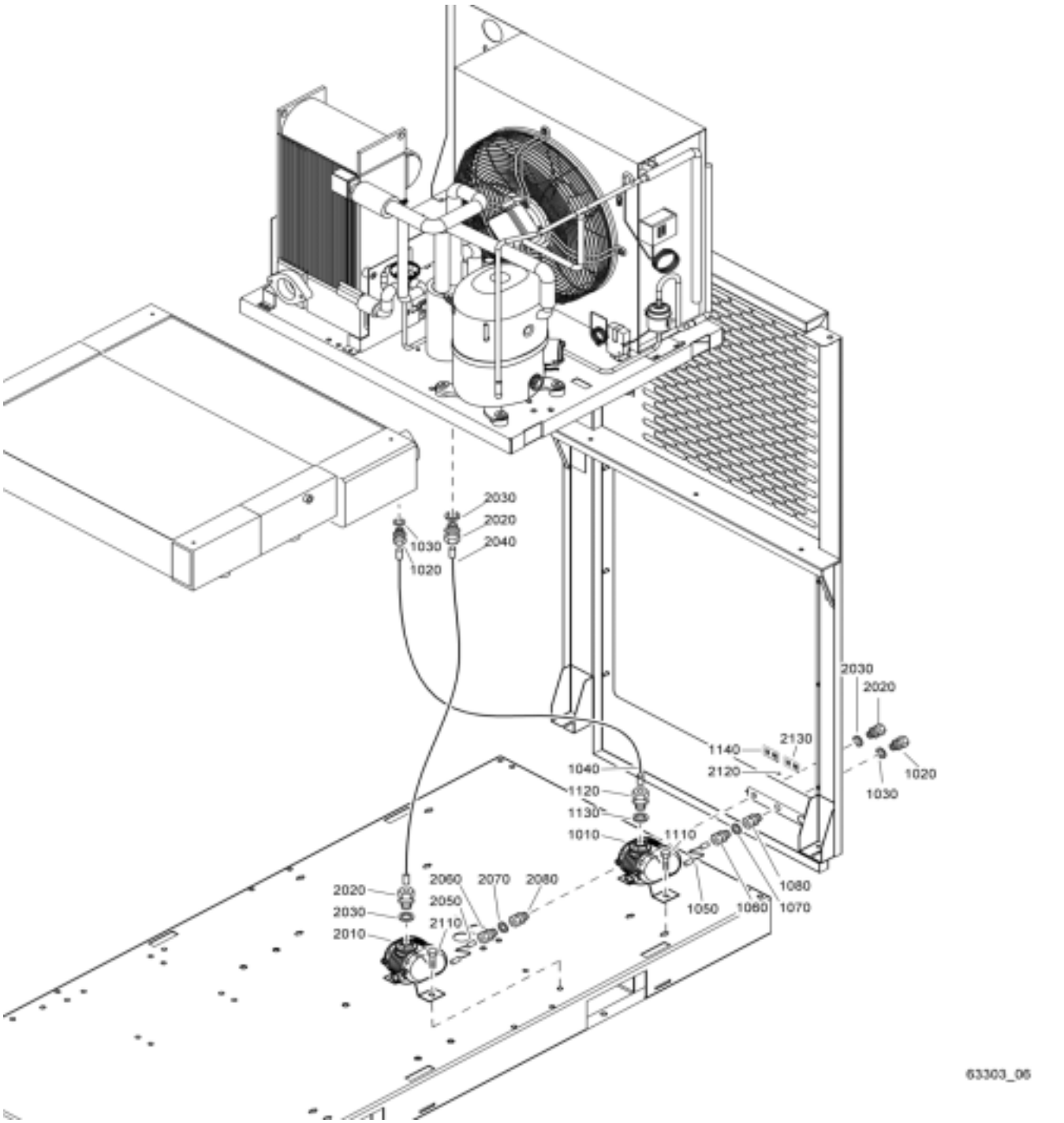
Drain system - Pack - GA (W)



Ref.	Part number	Qty	Name	Remarks
1010	1622 3798 81	1	Drain assembly	
1020	0661 1000 38	1	Seal washer	
1030	1613 8084 00	1	Pipe coupling	
1040	0070 6002 03	AR	Tube	
1050	0581 0000 73	1	Pipe coupling	
1060	0661 1000 39	1	Seal washer	
1070	0661 1000 39	1	Seal washer	
1080	0581 0000 73	1	Pipe coupling	
1090	0070 6002 06	AR	Plastic tube	

Ref.	Part number	Qty	Name	Remarks
1100	0581 0000 73	1	Pipe coupling	
1110	0661 1000 39	1	Seal washer	
1120	0070 6002 05	AR	Plastic tube	
1130	0581 0000 35	1	Coupling	
1140	0661 1000 38	1	Seal washer	
1150	0581 0000 87	1	Pipe coupling	
1160	0661 1000 38	1	Seal washer	
1170	0581 0000 35	1	Coupling	
1180	1079 9915 89	1	Label	

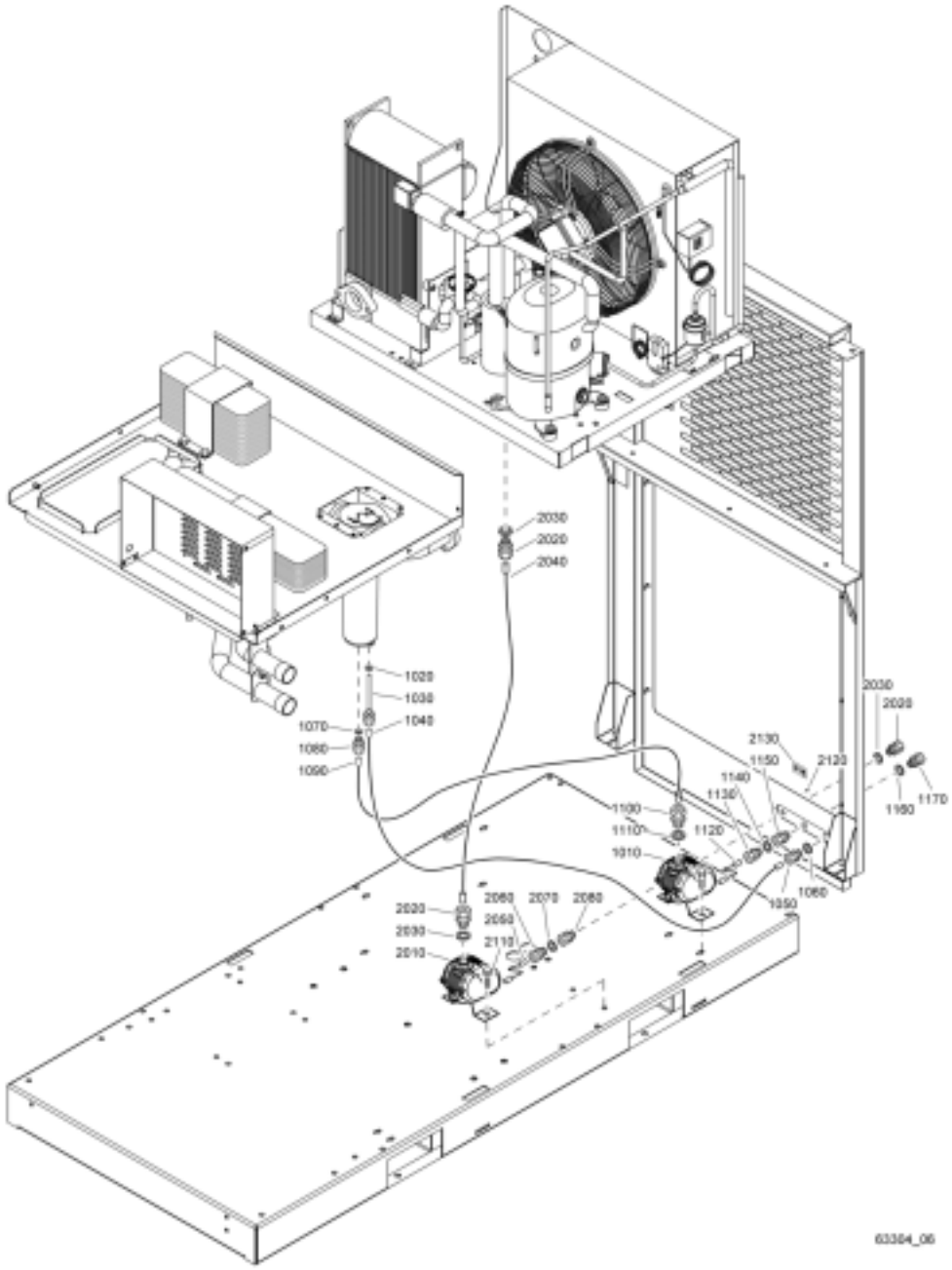
15 Drain system - Full Feature - GA (A)



Ref.	Part number	Qty	Name	Remarks
1010	1622 3798 81	1	Drain assembly	
1020	0581 0000 71	2	Pipe coupling	
1030	0661 1000 39	2	Seal washer	
1040	0070 6002 13	AR	Plastic tube	
1050	0070 6002 05	AR	Plastic tube	
1060	0581 0000 35	1	Coupling	
1070	0661 1000 38	1	Seal washer	
1080	0581 0000 87	1	Pipe coupling	
1110	0147 1963 08	2	Hexagon bolt	
1120	0581 0000 73	1	Pipe coupling	
1130	0661 1000 39	1	Seal washer	
1140	1079 9915 89	1	Label	

Ref.	Part number	Qty	Name	Remarks
2010	1622 3798 81	1	Drain assembly	
2020	0581 0000 71	2	Pipe coupling	
2030	0661 1000 39	2	Seal washer	
2040	0070 6002 13	AR	Plastic tube	
2050	0070 6002 05	AR	Plastic tube	
2060	0581 0000 35	1	Coupling	
2070	0661 1000 38	1	Seal washer	
2080	0581 0000 87	1	Pipe coupling	
2110	0147 1963 08	2	Hexagon bolt	
2120	0298 1000 43	2	Blind rivet nut	
2130	1079 9915 89	1	Label	

Drain system - Full Feature - GA (W)



Ref.	Part number	Qty	Name	Remarks
1010	1622 3798 81	1	Drain assembly	
1020	0661 1000 38	1	Seal washer	
1030	1613 8084 00	1	Pipe coupling	
1040	0070 6002 03	AR	Tube	
1050	0581 0000 73	1	Pipe coupling	
1060	0661 1000 39	1	Seal washer	
1070	0661 1000 39	1	Seal washer	
1080	0581 0000 73	1	Pipe coupling	
1090	0070 6002 06	AR	Plastic tube	
1100	0581 0000 73	1	Pipe coupling	
1110	0661 1000 39	1	Seal washer	
1120	0070 6002 05	AR	Plastic tube	
1130	0581 0000 35	1	Coupling	
1140	0661 1000 38	1	Seal washer	
1150	0581 0000 87	1	Pipe coupling	
1160	0661 1000 38	1	Seal washer	
1170	0581 0000 35	1	Coupling	
2010	1622 3798 81	1	Drain assembly	
2020	0581 0000 71	2	Pipe coupling	
2030	0661 1000 39	2	Seal washer	
2040	0070 6002 13	AR	Plastic tube	
2050	0070 6002 05	AR	Plastic tube	
2060	0581 0000 35	1	Coupling	
2070	0661 1000 38	1	Seal washer	
2080	0581 0000 87	1	Pipe coupling	
2110	0147 1963 08	2	Hexagon bolt	
2120	0298 1000 43	2	Blind rivet nut	
2130	1079 9915 89	1	Label	

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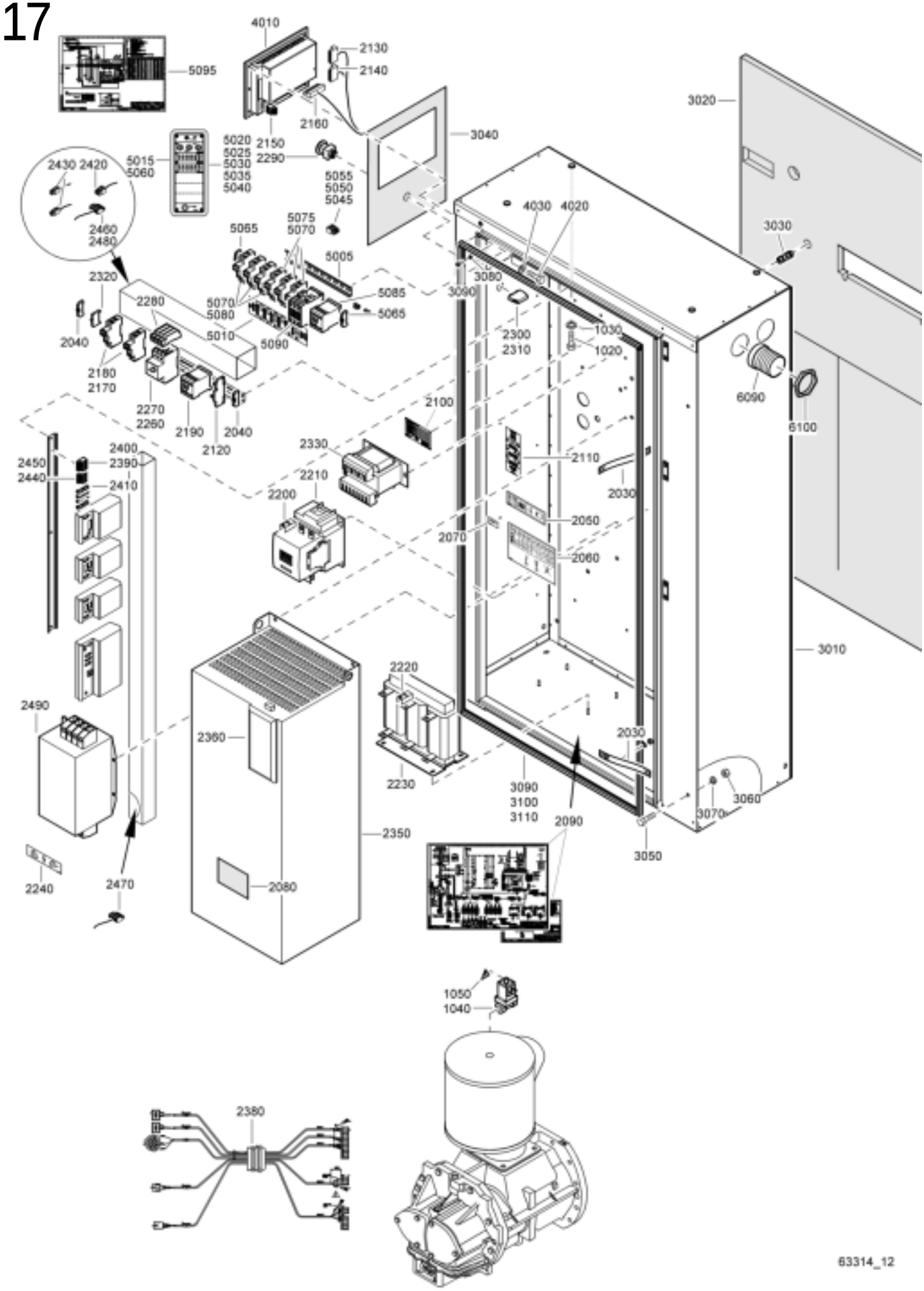
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63314_12

Convertor cubicle - 380V/60Hz IEC, -400V/50Hz IEC, -460V/60Hz CSA/UL

Ref.	Part number		Qty	Name	Remarks
1020	0147 1963 08		4	Hexagon bolt	
1030	0301 2315 00		4	Washer	
1040	1089 0580 03		1	Solenoid valve	
1050	1088 1001 01		1	Warning mark	
			1	**Convertor cubicle**	
	1900 2075 01			GA 37 VSD	
	1900 2075 02			GA 45 VSD	
	1900 2075 03			GA 55 VSD	
2030	1089 9345 02	•	2	HF-screen	
2040	1089 0506 30	•	2	End bracket	
2050	1079 9901 68	•	1	Warning label	
2060	1079 9906 09	•	1	Label	
2070	1079 9911 01	•	1	Label	
2080	1079 9901 61	•	1	Decal	
2090	9820 3549 03	•	1	Service diagram	
2100	1614 8949 00	•	1	Data plate	
2110	1079 9924 26	•	1	Label fuse values	
2120	1089 0506 75	•	1	Terminal	
2130	1088 0031 49	•	1	Connector	
2140	1088 0031 29	•	1	Connector	
2150	1089 0691 01	•	1	Connection	
2160	1088 0031 13	•	1	Connector	
2170	1089 9168 26	•	2	Fuse link	
2180	1089 0612 01	•	2	Fuse holder	
2190	1089 9415 24	•	1	Contactor	
2200	1089 9362 02	•	6	Terminal cover	
2210		•	1	Contactor	
	1089 9415 61			GA 37 VSD	
	1089 9415 61			GA 45 VSD	
	1089 9415 63			GA 55 VSD	
2220	1089 9362 01	•	6	Terminal cover	
2230		•	1	Choke	
	1089 9338 89			GA 37 VSD	
	1089 9338 89			GA 45 VSD	
	1089 9338 81			GA 55 VSD	
2240	1613 3431 00	•	1	Label	
2260	1089 9416 01	•	1	Aux.contact block	
2270		•	1	Circuit breaker	
	1089 9416 64			GA 37 VSD	
	1089 9416 68			GA 45 VSD	
	1089 9416 68			GA 55 VSD	
2280	1089 9416 75	•	1	Connection block	
2290	1089 0362 51	•	1	Push button	
2300	1089 0362 50	•	1	Contact block	
2310	1089 0362 58	•	1	Contact block	
2320	1089 0506 52	•	1	Terminal switch	
2330	1089 9436 44	•	1	Transformer	
2350		•	1	Frequency convertor	
	1089 9338 25			GA 37 VSD	
	1089 9338 41			GA 45 VSD	
	1089 9338 36			GA 55 VSD	
2360	2908 0094 00	•	1	Bop control panel	
2380	1622 3124 10	•	1	Wire harness	
2390	1088 0031 87	•	1	Connector	
2400	1088 0037 07	•	1	Connector	
2410	1088 0031 18	•	4	Adaptor	
2420	1088 0037 31	•	1	Connector	
2430	1088 0037 30	•	2	Connector	
2440	1088 0031 86	•	1	Connector	
2450	1088 0037 06	•	1	Connector	
2460	1088 0037 33	•	1	Connector	
2470	1088 0037 34	•	1	Connector	
2480	1088 0031 56	•	1	Connector	
2490		•	1	RFI filter	
	1089 9339 13			GA 37 VSD	
	1089 9339 13			GA 45 VSD	
	1089 9339 14			GA 55 VSD	
	1622 3115 80	•	**1**	**Cubicle assembly**	
3010	1622 3115 00	••	1	Cubicle	
3020	1622 3115 10	••	1	Silencing foam	
3030	1622 3115 51	••	2	Assy earth bolt	
3040	1622 3783 00	••	1	Decal	
3050	0147 1325 03	••	2	Bolt	
3060	0333 3127 00	••	2	Lock washer	
3070	0333 3120 00	••	2	Washer	
3080	0160 0996 83	••	2	Bolt	
3090	1202 6584 01	••	AR	Seal	
3100	1202 6584 01	••	AR	Seal	
3110	1202 6584 01	••	AR	Seal	
4010	1900 0710 12		1	Regulator	
4020	0147 1169 03		4	Hexagon bolt	
4030	0301 2315 00		4	Washer	
5005	0090 1400 02		1	Rail	
5010			1	Label fuse values	
	1079 9924 96			CSA/UL	
5015	1088 0029 17		1	Housing	
5020	1088 0029 58		6	Crimp contact	
5025	1088 0029 63		8	Crimp contact	
5030	1088 0029 82		1	Crimp terminal	
5035	1088 0029 86		3	Crimp contact	
5040	1088 0029 88		2	Crimp terminal	
5045	1088 0031 42		1	Connector	
5050	1088 0031 53		1	Connector	
5055	1088 0031 55		1	Connector	
5060	1088 0036 12		1	Frame	
5065	1089 0506 30		2	End bracket	
5070	1089 0612 01		6	Fuse holder	
5075			3	Fuse	
	1089 0612 28			IEC	
	1089 9168 62			CSA/UL	
5080			3	Fuse link	
	1089 0612 24			IEC	
	1089 9168 02			CSA/UL	
5085	1089 9415 14		1	Contactor	
5090			1	Contactor	
	1089 9415 24			IEC	
	1089 9415 25			CSA/UL	
5095	9820 3549 02		1	Dryer service diagram	
6090	1622 2817 01		2	Adaptor	
6100	0697 9809 19		2	Lock nut	

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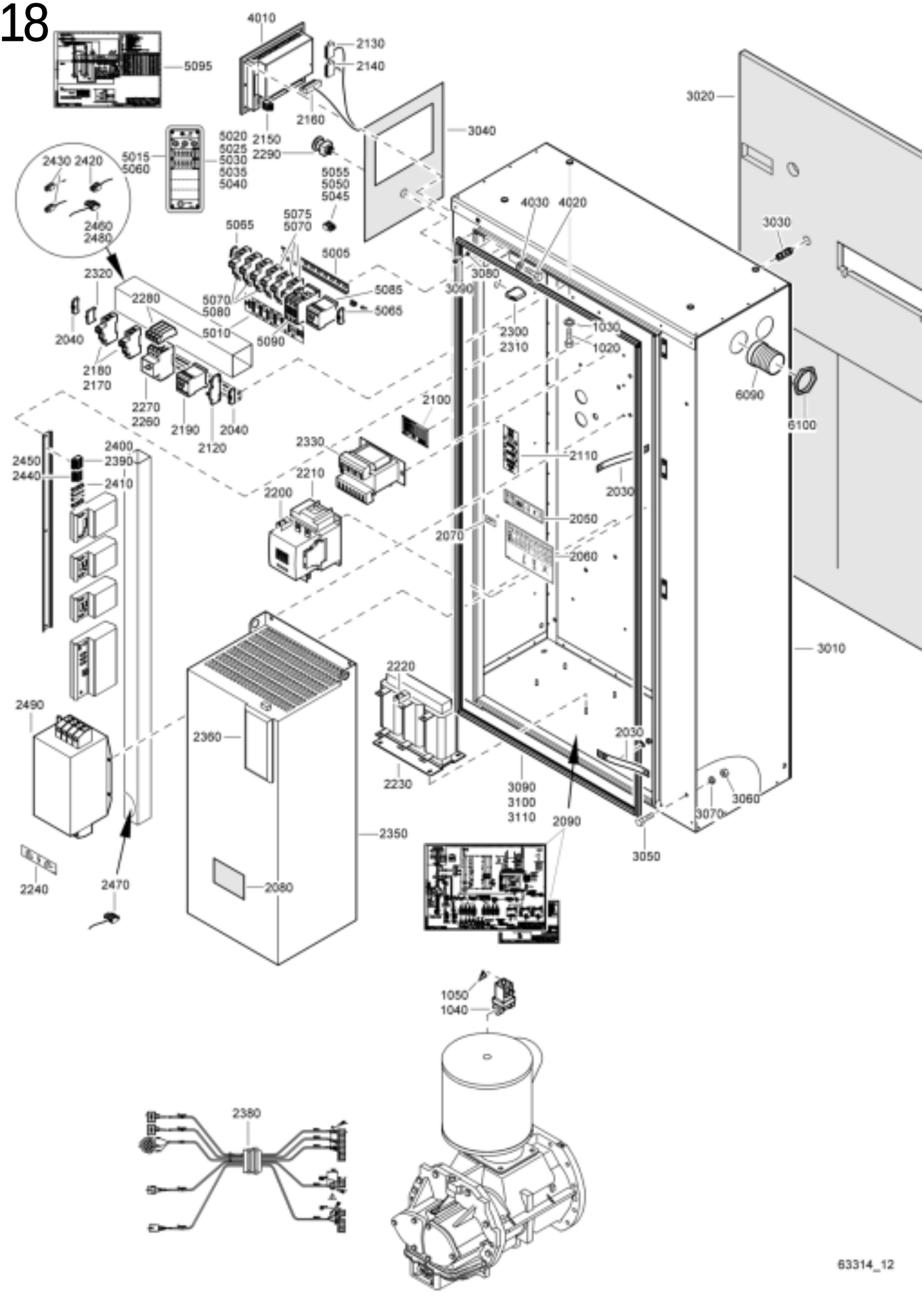
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63314_12

Convertor cubicle - 500V/50Hz, -575V/60Hz

Ref.	Part number		Qty	Name	Remarks
1020	0147 1963 08		4	Hexagon bolt	
1030	0301 2315 00		4	Washer	
1040	1089 0580 03		1	Solenoid valve	
1050	1088 1001 01		1	Warning mark	
			1	**Convertor cubicle**	
	1900 2075 04			GA 37 VSD	
	1900 2075 06			GA 45 VSD	
	1900 2075 08			GA 55 VSD	
2030	1089 9345 02	•	2	HF-screen	
2040	1089 0506 30	•	2	End bracket	
2050	1079 9901 68	•	1	Warning label	
2060	1079 9906 09	•	1	Label	
2070	1079 9911 01	•	1	Label	
2080	1079 9901 61	•	1	Decal	
2090	9820 3549 03	•	1	Service diagram	
2100	1614 8949 00	•	1	Data plate	
2110	1079 9924 26	•	1	Label fuse values	
2120	1089 0506 75	•	1	Terminal	
2130	1088 0031 49	•	1	Connector	
2140	1088 0031 29	•	1	Connector	
2150	1089 0691 01	•	1	Connection	
2160	1088 0031 13	•	1	Connector	
2170	1089 9168 26	•	2	Fuse link	
2180	1089 0612 01	•	2	Fuse holder	
2190	1089 9415 24	•	1	Contactor	
2200	1089 9362 02	•	6	Terminal cover	
2210	1089 9415 61	•	1	Contactor	
2220	1089 9362 01	•	6	Terminal cover	
2230	1089 9338 89	•	1	Choke	
2240	1613 3431 00	•	1	Label	
2260	1089 9416 01	•	1	Aux.contact block	
2270		•	1	Circuit breaker	
	1089 9416 63			GA 37 VSD	
	1089 9416 66			GA 45 VSD	
	1089 9416 66			GA 55 VSD	
2280	1089 9416 75	•	1	Connection block	
2290	1089 0362 51	•	1	Push button	
2300	1089 0362 50	•	1	Contact block	
2310	1089 0362 58	•	1	Contact block	
2320	1089 0506 52	•	1	Terminal switch	
2330	1089 9436 44	•	1	Transformer	
2350		•	1	Frequency converter	
	1089 9338 27			GA 37 VSD	
	1089 9338 28			GA 45 VSD	
	1089 9338 26			GA 55 VSD	
2360	2908 0094 00	•	1	Bop control panel	
2380	1622 3124 10	•	1	Wire harness	
2390	1088 0031 87	•	1	Connector	
2400	1088 0037 07	•	1	Connector	
2410	1088 0031 18	•	4	Adaptor	
2420	1088 0037 31	•	1	Connector	
2430	1088 0037 30	•	2	Connector	
2440	1088 0031 86	•	1	Connector	
2450	1088 0037 06	•	1	Connector	
2460	1088 0037 33	•	1	Connector	
2470	1088 0037 34	•	1	Connector	
2480	1088 0031 56	•	1	Connector	
2490	1089 9339 20	•	1	RFI - filter	
	1622 3115 80	•	**1**	**Cubicle assembly**	
3010	1622 3115 00	••	1	Cubicle	
3020	1622 3115 10	••	1	Silencing foam	
3030	1622 3115 51	••	2	Assy earth bolt	
3040	1622 3783 00	••	1	Decal	
3050	0147 1325 03	••	2	Bolt	
3060	0333 3127 00	••	2	Lock washer	
3070	0333 3120 00	••	2	Washer	
3080	0160 0996 83	••	2	Bolt	
3090	1202 6584 01	••	AR	Seal	
3100	1202 6584 01	••	AR	Seal	
3110	1202 6584 01	••	AR	Seal	
4010	1900 0710 12		1	Regulator	
4020	0147 1169 03		4	Hexagon bolt	
4030	0301 2315 00		4	Washer	
5005	0090 1400 02		1	Rail	
5010			1	Label fuse values	
	1079 9924 96			CSA/UL	
5015	1088 0029 17		1	Housing	
5020	1088 0029 58		6	Crimp contact	
5025	1088 0029 63		8	Crimp contact	
5030	1088 0029 82		1	Crimp terminal	
5035	1088 0029 86		3	Crimp contact	
5040	1088 0029 88		2	Crimp terminal	
5045	1088 0031 42		1	Connector	
5050	1088 0031 53		1	Connector	
5055	1088 0031 55		1	Connector	
5060	1088 0036 12		1	Frame	
5065	1089 0506 30		2	End bracket	
5070	1089 0612 01		6	Fuse holder	
5075			3	Fuse	
	1089 0612 28			IEC	
	1089 9168 62			CSA/UL	
5080			3	Fuse link	
	1089 0612 24			IEC	
	1089 9168 02			CSA/UL	
5085	1089 9415 14		1	Contactor	
5090			1	Contactor	
	1089 9415 24			IEC	
	1089 9415 25			CSA/UL	
5095	9820 3549 02		1	Dryer service diagram	
6090	1622 2817 01		2	Adaptor	
6100	0697 9809 19		2	Lock nut	

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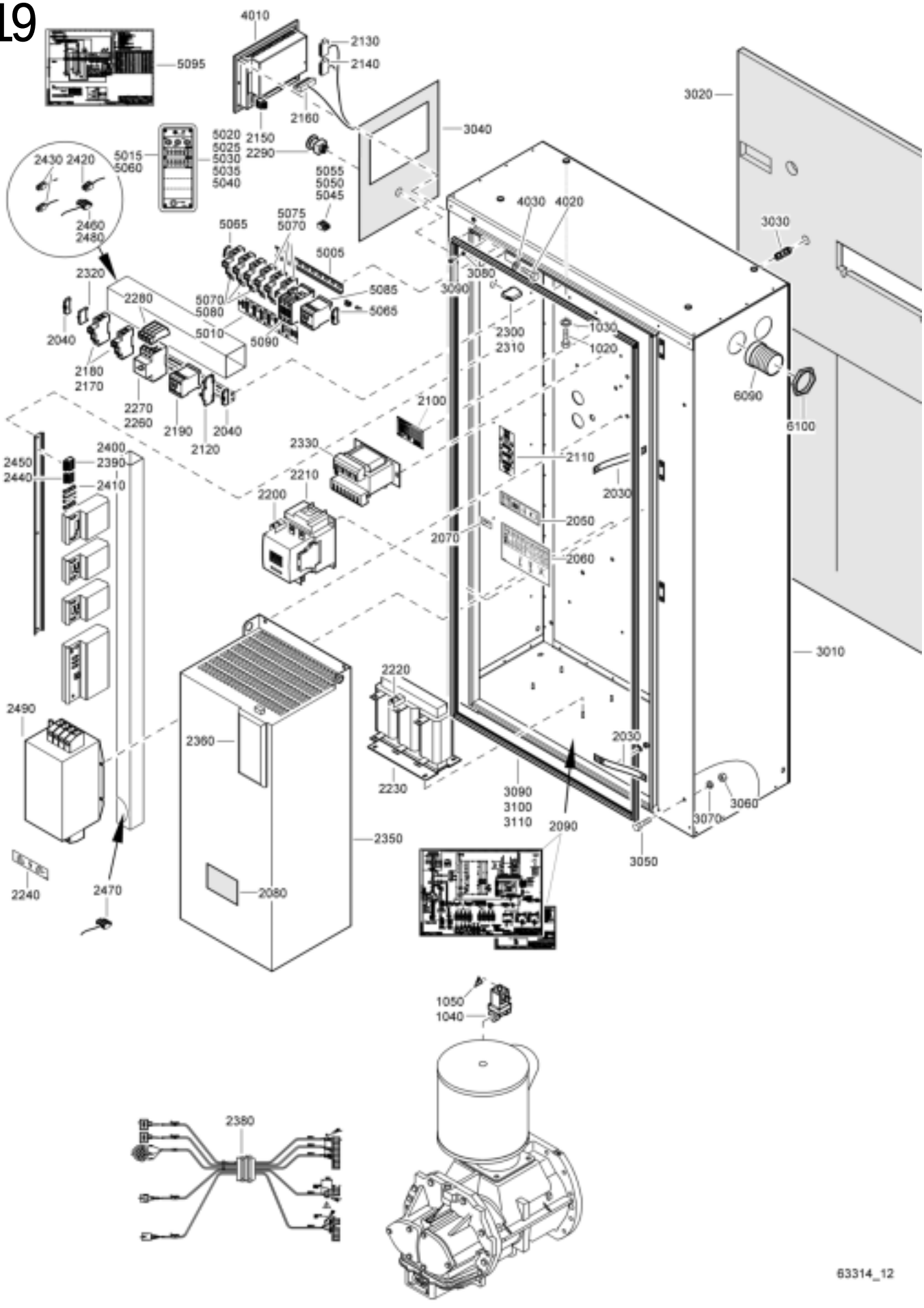
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Convertor cubicle - 200V/50Hz IEC, 200V/60Hz IEC, 230V/60Hz CSA/UL

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Ref.	Part number		Qty	Name	Remarks
1020	0147 1963 08		4	Hexagon bolt	
1030	0301 2315 00		4	Washer	
1040	1089 0580 03		1	Solenoid valve	
1050	1088 1001 01		1	Warning mark	
			1	**Convertor cubicle**	
	1900 2075 05			GA 37 VSD	
2030	1089 9345 02	•	2	HF - screen	
2040	1089 0506 30	•	2	End bracket	
2050	1079 9901 68	•	1	Warning label	
2060	1079 9906 09	•	1	Label	
2070	1079 9911 01	•	1	Label	
2080	1079 9901 61	•	1	Decal	
2090	9820 3549 03	•	1	Service diagram	
2100	1614 8949 00	•	1	Data plate	
2110	1079 9924 26	•	1	Label fuse values	
2120	1089 0506 75	•	1	Terminal	
2130	1088 0031 49	•	1	Connector	
2140	1088 0031 29	•	1	Connector	
2150	1089 0691 01	•	1	Connection	
2160	1088 0031 13	•	1	Connector	
2170	1089 9168 26	•	2	Fuse link	
2180	1089 0612 01	•	2	Fuse holder	
2190	1089 9415 24	•	1	Contactor	
2200	1089 9362 02	•	6	Terminal cover	
2210	1089 9415 81	•	1	Contactor	
2220	1089 9362 01	•	6	Terminal cover	
2230	1089 9338 81	•	1	Choke	
2240	1613 3431 00	•	1	Label	
2260	1089 9416 01	•	1	Aux.contact block	
2270	1089 9416 67	•	1	Circuit breaker	
2280	1089 9416 75	•	1	Connection block	
2290	1089 0362 51	•	1	Push button	
2300	1089 0362 50	•	1	Contact block	
2310	1089 0362 58	•	1	Contact block	
2320	1089 0506 52	•	1	Terminal switch	
2330	1089 9436 44	•	1	Transformer	
2340	9824 0736 05	•	1	Parameterset	
2350	1089 9338 46	•	1	Frequency converter	
2360	2908 0094 00	•	1	Bop control panel	
2380	1622 3124 10	•	1	Wire harness	
2390	1088 0031 87	•	1	Connector	
2400	1088 0037 07	•	1	Connector	
2410	1088 0031 18	•	4	Adaptor	
2420	1088 0037 31	•	1	Connector	
2430	1088 0037 30	•	2	Connector	
2440	1088 0031 86	•	1	Connector	
2450	1088 0037 06	•	1	Connector	
2460	1088 0037 33	•	1	Connector	
2470	1088 0037 34	•	1	Connector	
2480	1088 0031 56	•	1	Connector	
2490	1089 9219 11	•	1	Net filter	
	1622 3115 80	•	**1**	**Cubicle assembly**	
3010	1622 3115 00	••	1	Cubicle	
3020	1622 3115 10	••	1	Silencing foam	
3030	1622 3115 51	••	2	Assy earth bolt	
3040	1622 3783 00	••	1	Decal	
3050	0147 1325 03	••	2	Bolt	
3060	0333 3127 00	••	2	Lock washer	
3070	0333 3120 00	••	2	Washer	
3080	0160 0996 83	••	2	Bolt	
3090	1202 6584 01	••	AR	Seal	
3100	1202 6584 01	••	AR	Seal	
3110	1202 6584 01	••	AR	Seal	
4010	1900 0710 12		1	Regulator	
4020	0147 1169 03		4	Hexagon bolt	
4030	0301 2315 00		4	Washer	
5005	0090 1400 02		1	Rail	
5010			1	Label fuse values	
	1079 9924 96			CSA/UL	
5015	1088 0029 17		1	Housing	
5020	1088 0029 58		6	Crimp contact	
5025	1088 0029 63		8	Crimp contact	
5030	1088 0029 82		1	Crimp terminal	
5035	1088 0029 86		3	Crimp contact	
5040	1088 0029 88		2	Crimp terminal	
5045	1088 0031 42		1	Connector	
5050	1088 0031 53		1	Connector	
5055	1088 0031 55		1	Connector	
5060	1088 0036 12		1	Frame	
5065	1089 0506 30		2	End bracket	
5070	1089 0612 01		6	Fuse holder	
5075			3	Fuse	
	1089 0612 28			IEC	
	1089 9168 62			CSA/UL	
5080			3	Fuse link	
	1089 0612 24			IEC	
	1089 9168 02			CSA/UL	
5085	1089 9415 14		1	Contactor	
5090			1	Contactor	
	1089 9415 24			IEC	
	1089 9415 25			CSA/UL	
5095	9820 3549 02		1	Dryer service diagram	
6090	1622 2817 01		2	Adaptor	
6100	0697 9809 19		2	Lock nut	

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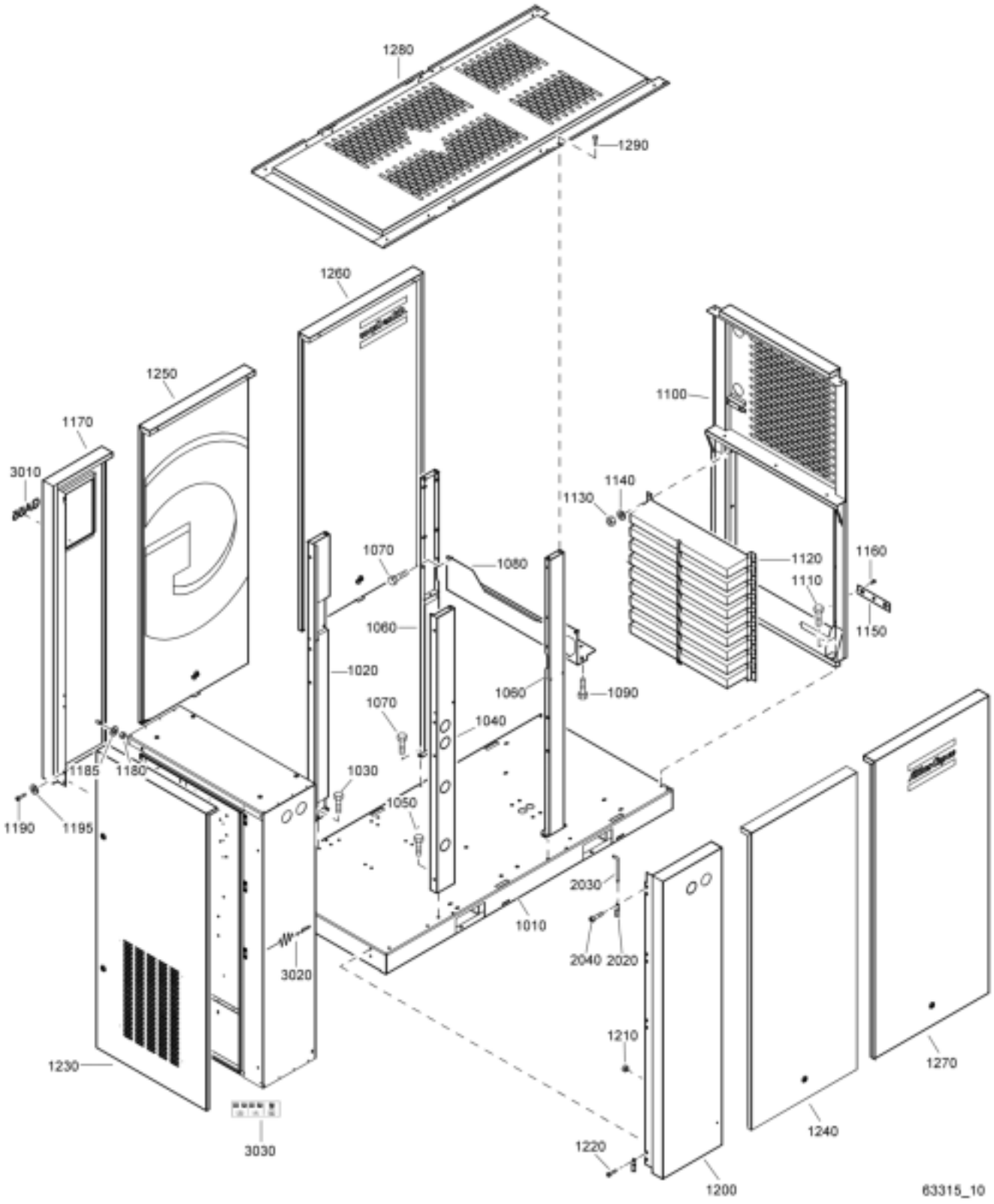
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Bodywork

Ref.	Part number	Qty	Name	Remarks
1010	1622 3104 00	1	Frame	
1020	**1622 3126 80**	**1**	**Beam**	1)2)
1030	0147 1963 08	2	Hexagon bolt	
1040	**1622 3127 80**	**1**	**Beam**	1)2)
1050	0147 1963 08	2	Hexagon bolt	
1060	**1622 3145 80**	**2**	**Beam**	2)
1070	0147 1963 08	8	Hexagon bolt	
1080	1622 3134 00	1	Z-plate	
1090	0147 1963 08	4	Hexagon bolt	
1100	1622 3128 00	1	Panel inlet	
1110	0147 1963 08	4	Hexagon bolt	
1120	**1622 4617 80**	**1**	**Baffle**	3)
1130	0266 2110 00	6	Nut	
1140	0301 2335 00	6	Washer	
1150	1613 9613 02	1	Plate	
1160	0226 3343 59	2	Tapping screw	
1170	**1622 3114 80**	**1**	**Panel**	
	1613 9846 01 •	1	Decal	
1180	0266 2110 00	1	Nut	
1185	0301 2335 00	1	Washer	
1190	0211 1249 03	2	Hex socket screw	
1195	0301 2321 00	2	Washer	
1200	1622 3122 00	1	Panel cubicle	
1210	0291 1110 00	1	Lock nut	
1220	0211 1243 03	6	Hex socket screw	
1230	**1622 3130 80**	**1**	**Cubicle door**	
	1622 3633 81 •	2	Lock	
1240	**1622 3133 80**	**1**	**Door middle**	2)
	1622 3633 80 •	1	Lock	
1250	**1622 3133 81**	**1**	**Door middle**	2)
	1622 3633 80 •	1	Lock	

Ref.	Part number	Qty	Name	Remarks
1260	**1622 3131 80**	**1**	**Door left**	2)
	1622 3633 80 •	1	Lock	
	0690 1132 01 •	1	House mark	
1270	**1622 3132 80**	**1**	**Door right**	
	1622 3633 80 •	1	Lock	
	0690 1132 01 •	1	House mark	
1280	**1622 3121 80**	**1**	**Roof**	2)
1290	0147 1963 08	10	Hexagon bolt	
2020	1621 0606 00	4	Hinge	
2030	1621 0607 00	4	Pin	
2040	0211 1249 03	8	Cap screw	
3010		1	Label	
	1622 4631 33		GA37VSD	
	1622 4631 34		GA37VSD FF	
	1622 4631 35		GA45VSD	
	1622 4631 36		GA45VSD FF	
	1622 4631 37		GA55VSD	
	1622 4631 38		GA55VSD FF	
3020	1079 9922 37	1	N-drive label	
3030	1079 9905 38	1	Decal	

1-3) Lined with / Bekleed met / Beklädd med / Ausgekleidet mit / Garnir de / Rivestido de / Allineato con / Foret med / Revestido com / Kledd med / Vuorattu :
1) Foam: 0395 6001 64(AR) 20 x 2040 x 1650
2) Foam: 0395 6001 67(AR) 30 x 2040 x 1650
3) Foam: 0395 6001 69(AR) 50 x 2040 x 1650

21 Service kits

Ref.	Part number		Qty	Name	Remarks
	2901 0245 01		**1**	**Oil can**	
				ROTO-INJECTFLUID 5l	
	2901 0522 00		**1**	**Oil can**	
				ROTO-INJECTFLUID 20l	
	2901 0045 01		**1**	**Oil barrel**	
				ROTO-INJECTFLUID 209l	
	2901 1453 00		**1**	**Minimum Pressure Valve kit**	
	0663 7139 00	•	1	O-ring	
	1613 3223 01	•	1	Washer	
	1622 3662 00	•	1	Spring	
	0663 2101 00	•	1	O-ring	
	1622 3664 00	•	1	Spring	
	0335 3111 00	•	1	Circlips	
	0663 3120 00	•	1	O-ring	
	2901 0570 00		**1**	**Element mounting kit**	
	0663 2109 78	•	1	O-ring	
	0337 2293 23	•	1	Parallel key	
	0663 2111 46	•	1	O-ring	
	1622 0977 00	•	1	Gasket	
	0663 2107 37	•	1	O-ring	
	2901 0503 01		**1**	**Check valve kit**	
	0661 1000 40	•	1	Seal washer	
	0663 2107 77	•	1	O-ring	
	0663 7136 00	•	1	O-ring	
	0663 7138 00	•	1	O-ring	
	1613 8906 00	•	1	Valve (check valve)	
	1613 5165 00	•	1	Spring	
	2901 0217 01		**1**	**Oil stop valve kit**	
	0663 7135 00	•	1	O-ring	
	0663 3120 00	•	1	O-ring	
	0661 1000 39	•	1	Seal washer	
	1613 2357 00	•	1	Compr.spring	
	0661 1000 44	•	1	Seal washer	
	0661 1000 43	•	1	Seal washer	
	0663 2101 97	•	1	O-ring	
	0663 2100 24	•	1	O-ring	
	0663 2101 80	•	1	O-ring	
	1613 8907 00	•	1	Valve body	

Ref.	Part number		Qty	Name	Remarks
	2901 1619 00		**1**	**Motor overhaul kit GA 30-45**	
	0335 2173 00	•	1	Circlips	
	0508 1100 34	•	1	Bearing	
	1622 4628 00	•	1	Lipseal kit	
	1622 3106 00	•	1	Bushing	
	1622 3740 00	•	1	Drain nipple	
	0502 1092 56	•	1	Bearing	
	2901 1620 00		**1**	**Motor overhaul kit GA 55-75**	
	0335 2178 00	•	1	Circlips	
	0508 1100 98	•	1	Bearing	
	1616 5517 00	•	1	Lipseal kit	
	1622 3665 00	•	1	Bushing	
	1622 3740 00	•	1	Drain nipple	
	0502 1092 55	•	1	Bearing	
	2901 1622 00		**1**	**Unloader valve kit**	
	1613 6818 01	•	1	Valve	
	1622 3173 00	•	1	Tape	
	1622 3170 00	•	1	Bushing	
	1622 3168 00	•	1	Ring	
	0663 7149 00	•	1	O-ring	
	0160 0996 86	•	2	Cross rec screw	
	0301 2318 00	•	2	Washer	
	1622 3694 80	•	1	Blow off valve	
	0663 2111 55	•	1	O-ring	
	1622 3182 00	•	1	Guide	
	1622 3183 00	•	1	Seal	
	1622 3184 00	•	1	Bushing	
	1622 3185 00	•	1	Spring	
	0661 1000 40	•	1	Seal washer	
	0663 7150 00	•	1	O-ring	
	0663 7150 00	•	1	O-ring	
	0211 1957 64	•	2	Bolt	

Notes:

Notes:

Atlas Copco Stationary Air Compressors

GA 37 VSD, GA 45 VSD, GA 55 VSD Aircooled
GA 37 VSD, GA 45 VSD, GA 55 VSD Watercooled

Parts list

What sets Atlas Copco apart as a company is our conviction that we can only excel in what we do if we provide the best possible know-how and technology to really help our customers produce, grow and succeed.

There is a unique way of achieving that - we simply call it the Atlas Copco way. It builds on **interaction**, on long-term relationships and involvement in the customers' process, needs and objectives. It means having the flexibility to adapt to the diverse demands of the people we cater for.

It's the **commitment** to our customers' business that drives our effort towards increasing their productivity through better solutions. It starts with fully supporting existing products and continuously doing things better, but it goes much further, creating advances in technology through **innovation**. Not for the sake of technology, but for the sake of our customer's bottom line and peace-of-mind.

That is how Atlas Copco will strive to remain the first choice, to succeed in attracting new business and to maintain our position as the industry leader.

No. 2930 7001 00 / DC 2006.04

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