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CONSTRUCTION & MINING

Portable Compressor Division P.O. Box 868 Mocksville, N.C. 27028

Book P/N 35386598 (August, 1992)

COMPRESSOR MODELS

HP600A-WCU XP600A-WCU P750A-WCU HP750A-WCU XP825A-WCU P900A-WCU

OPERATING, MAINTENANCE & PARTS MANUAL

COMPRESON P-750A WCU

SERIAL NUMBER RANGE

(Further 220429-220478 and Hare)

COMPRESSOR NOISE EMISSION CONTROL. INFORMATION

THIS COMPRESSOR CONFORMS TO U.S. E.P.A. REGULATIONS FOR NOISE EMISSIONS APPLICABLE TO PORTABLE AIR COMPRESSORS. THE FOLLOWING ACTS OR THE CAUSING THEREOF BY ANY PERSON ARE PROHIBITED BY THE NOISE CONTROL ACT OF 1972;

(A) THE REMOVAL OR RENDERING INOPERATIVE, OTHER THAN FOR THE PURPOSE OF MAINTENANCE, REPAIR, OR REPLACEMENT, OF ANY NOISE CONTROL DEVICE OR ELEMENT OF DESIGN INCORPORATED INTO THIS COMPRESSOR IN COMPLIANCE WITH THE NOISE CONTROL ACT:

(B) THE USE OF THIS COMPRESSOR AFTER SUCH DEVICE OR ELEMENT OF DESIGN HAS BEEN REMOVED OR RENDERED INOPERATIVE.

NOTE; The above information applies only to units that are built in compliance with the U.S. Environmental Protection Agency.

Ingersoll—Rand Company reserves the right to make changes or add improvements without notice and without incurring any obligation to make such changes or add such improvements to products sold previously.



IMPORTANT SAFETY INSTRUCTIONS

LOOK FOR THESE SIGNS WHICH POINT OUT POTENTIAL HAZARDS TO THE SAFETY OF YOU AND OTHERS. READ AND UNDERSTAND THOROUGHLY. HEED WARNINGS AND FOLLOW INSTRUCTIONS. IF YOU DO NOT UNDERSTAND, INFORM YOUR SUPERVISOR.



(Red Background)

Indicates the presence of a hazard which WILL cause <u>severe</u> injury, death or property damage, if ignored.



(Orange Background)

Indicates the presence of a hazard which CAN cause <u>severe</u> injury, death or property damage, if ignored.



Indicates the presence of a hazard which WILL or can cause injury or property damage, if ignored.

(Yellow Background)



Indicates important set—up, operating or maintenance information.

(Blue Background)

TAMPERING WITH NOISE CONTROL SYSTEM PROHIBITED

Federal law prohibits the following acts or the causing thereof:

(1) The removal or rendering inoperative by any persons, other than for purposes of maintenance, repair, or replacement, of any device or element of design incorporated into any new compressor for the purpose of noise control prior to its sale or delivery to the ultimate purchaser or while it is in use; or (2) the use of the compressor after such device or element of design has been removed or rendered inoperative by any person.

Among those acts included in the prohibition against tampering are these:

(1) Removal or rendering inoperative any of the following:

The engine exhaust system or parts thereof

The air intake system or parts thereof

Enclosure or parts thereof

(2) Removal of any of the following:

fan shroud vibration mounts sound absorption material

(3) Operation of the compressor with any of the enclosure doors open.

ADANGER

If the model number on this air compressor contains the letters "BAP", the compressor is suitable for use in breathing air services. In the absence of such a designation, the compressor is not considered as capable of producing air of breathing quality. For a compressor to be capable of use in breathing air services, it must be fitted with additional specialized equipment to properly filter and/or purify the air to meet all applicable federal, state and local laws, rules, regulations and codes, such as, but not limited to, OSHA 29 CFR 1910.134, Compressed Gas Association Commodity Specification G-7.1-1966, Grade D Breathing Air, and/or Canadian Standards Association. Should the Purchaser and/or User fail to add such specialized equipment and proceeds to use the compressor for breathing air service, the Purchaser/User assumes all liability resulting therefrom without any responsibility or liability being assumed by Ingersoll-Rand Company.

The Purchaser is urged to include the above provisions in any agreement for any resale of this compressor.

0.2 SAFETY WARNINGS

(Book 35386598, 8/92)

DANGER

Air discharged from this machine may contain carbon monoxide or other contaminants which will cause severe injury or death. Do not breathe this air.

WARNING

Never operate unit without first observing all safety warnings and carefully reading the operation and maintenance manual shipped from the factory with this machine.

This machine contains high pressure air which can cause severe injury or death from hot oil and flying parts. Always relieve pressure before removing caps, plugs, covers or other parts from the pressurized air system.

WARNING

Never operate the engine of this machine inside a building without adequate ventilation. Avoid breathing exhaust fumes when working on or near the machine.

Do not alter or modify this machine without the express written consent of Ingersoll-Rand Company.

Air pressure can remain trapped in an air supply line which can result in serious injury or death. Always vent air supply line at tool or vent valve before performing any service.

Unrestricted air flow through a hose end will result in a whipping action which can cause severe injury or death. Always attach a safety flow restrictor to each hose "at the source of supply or branch line" in accordance with OSHA Reg. 29CFR Sect. 1926.302(b).

WARNING

Do NOT remove the cap from a hot radiator.

A battery contains sulfuric acid and can give off gases which are potentially explosive. No sparks, open flame or smoking near battery. See operator's manual for instructions on use of booster cables. In case of accident, flush skin or eyes with water. Immediately obtain medical help.

This machine produces loud noise with the doors open or service valve vented. Extended exposure to loud noise can cause hearing loss. Always wear hearing protection when doors are open or service valve is vented.

Rotating fan blade can cause severe injury. Stop this machine before performing maintenance.

Do not store or transport material in or on the unit.

WARNING

Never run unit with guards, covers or screens removed. Keep hands, hair, clothing, tools, blow gun tips, etc. well away from moving parts.

Do not use petroleum products (solvents or fuels) under high pressure as this can penetrate the skin and result in serious illness. Wear eye protection while cleaning unit with compressed air to prevent debris from injuring eye(s).

Always make sure wheels, tires and tow bar connectors are in safe operating condition and tow bar is properly connected before towing.

Towing this vehicle at excessive speeds or with underrated tow vehicle can result in loss of driving control and greater stopping distances. Always determine the maximum safe towing speed and tow vehicle rating before towing. See General Data Decal located on machine or specifications in this manual, Section 2 for maximum speed and gross weight for comparison.

CAUTION

Use Extreme care to avoid contacting hot surfaces (engine exhaust manifold and piping, air receiver and air discharge piping, etc.).

Do not connect the air discharge on this unit onto a common header with any other unit of any description, or any other source of compressed air, without first making sure a check valve is used between the header and the unit. If this unit is connected in parallel with another unit of higher discharge pressure and capacity, a safety hazard could occur in a back—flow condition.

CAUTION

Ether is an extremely volatile, highly flammable gas. USE SPARING-LY! If too much is injected, the uncontrolled explosion may result in costly damage to the engine.

Never allow the unit to sit stopped with pressure in the receiver—separator system. As a precaution, open the service valve.

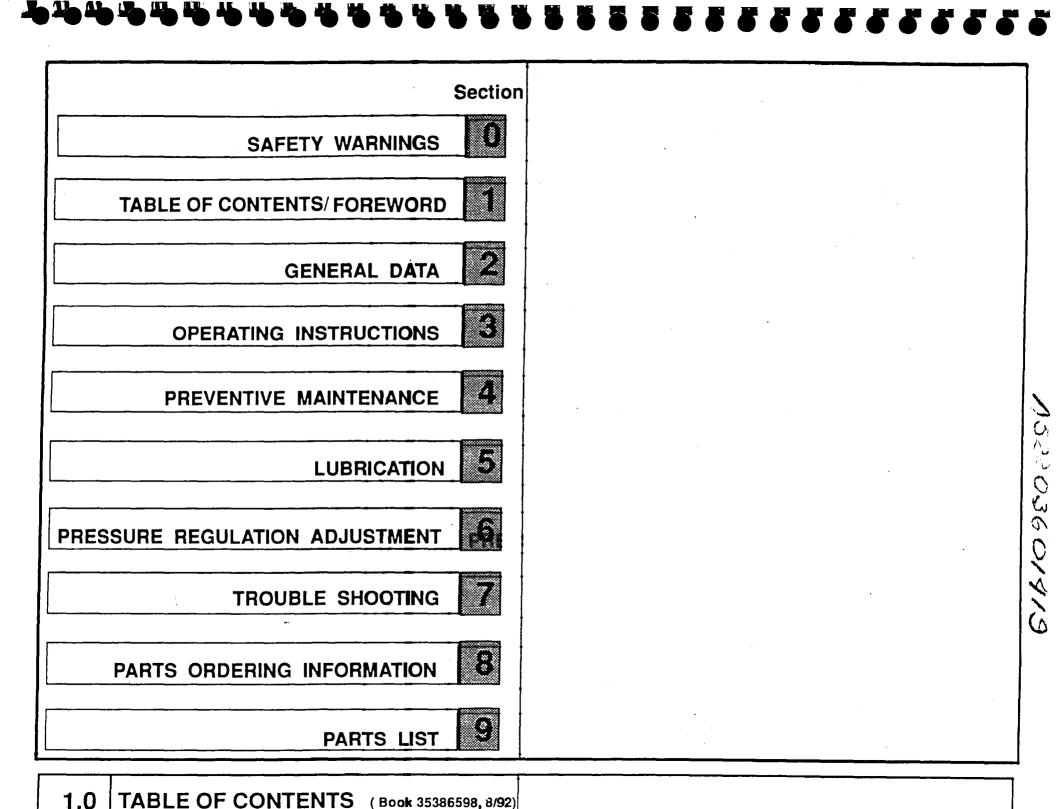
Disconnect battery before servicing unit.

Collapsing jackstand can cause personal injury or property damage. Stand to one side and insure pin is FULLY inserted.

NOTICE

Towing Speed Limit

- 2 Wheel and Tandem
 - 4 Wheel 50 mph
- 4 Wheel (wagon steering) 20 mph



1.1 FOREWORD

(Book 35386598, 8/92)

During the preparation of this manual every effort was made to ensure the adequacy and accuracy of the contents. Only in this manner can the owner be provided with a tool that will aid him in obtaining maximum performance and trouble—free service from the compressor. Since all classes of equipment require a certain amount of attention, the purpose of this manual is to acquaint an operator with the functions, operation and lubrication of the compressor. This manual also provides the owner with the maintenance requirements applicable to the various components designed or selected for incorporation into this unit. Special attention has been given in an effort to make sure that only components built with the very best materials and the finest workmanship have been used, thus reducing the maintenance requirement to a bare minimum.

Before starting the compressor, the instructions should be carefully read to obtain a thorough knowledge of the duties to be performed. Take pride in the compressor, keep it clean, and in good mechanical condition. For complete protection and minimum down—time to facilitate the maintenance effort that is required, it is suggested that a complete set of recommended spares be kept on hand during and after the first few months of operation. For recommended spares, replacement parts or information regarding the condition or operation of your unit or for major servicing not covered in this manual, consult your nearest sales office, autonomous company or authorized distributor. Be sure to specify the model and serial number of the compressor during any correspondence with a company representative.

In addition to preventive maintenance, the compressor airend may require overhauling to maintain maximum output and performance of the unit. Your Ingersoll—Rand Company Construction Equipment Group Sales Offices and authorized distributors as well as Ingersoll—Rand International autonomous companies and authorized distributors now have a compressor airend exchange program, therefore we do not recommend overhaul of the airend by the customer. However, we do recognize the fact that circumstances may warrant field overhaul of the airend. Prior to any disassembly or reassembly of the airend we strongly suggest the owner contact the Customer Service Department, Ingersoll—Rand Company, Mocksville, North Carolina, 27028 for their advice and suggestions.

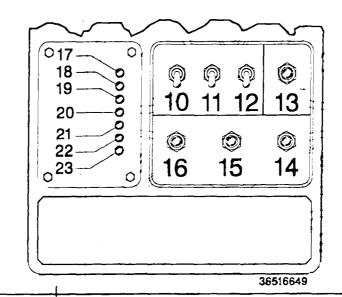
For the purpose of encouraging proper maintenance, Ingersoll—Rand Company is providing a Maintenance Log Book (Form PCD685) with each compressor shipped from the factory. This Log Book contains a performance schedule for all required noise emission control maintenance. Space is provided in this log book so that the owner of this compressor can note what maintenance was done, by whom, where and when.

Model	HP600A	XP600A	P750A	HP750A	X P8 25A	P900A	
Rated Deliv	Rated Delivery:						
-cfm	600	600	750	750	8 25	900	
-litres/sec	285	285	355	355	3 90	425	
Rated Pres	sure:					:	
psi	150	125	100	150	1 25	100	
-kPa	1050	875	700	1050	8 75	700	
Cummins E	ngine Mod	tel:					
LT10C-	225	225	225	290	2 90	290	
Engine (Diesel) Full Load Speed-rpm 1800 No Load Speed-rpm 1200 Electrical System-volt 24							
Overall length—in. (mm) 192 (4877) Overall width—in. (mm) 79 (2007) Overall height—in. (mm) 91 (2311) Track width—in. (mm) 68 (1727) Weight, ready to run—lb. (kg) 9900 (4490) Tire Size/Load Range 8.75x16.5 / E Inflation Pressure (cold) 75 psi (520 kPa) Maximum Safe Towing Speed 50 mph (80 km / hr)							
Fluid Capacities Compressor Lubricant, Refill ———————————————————————————————————							

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AAAAAAA





- 1. Compressor Discharge Pressure Gauge Indicates pressure in receiver tank, normally from 0 psi (kPa) to the rated pressure of the machine.
- 2. Lamp Controlled by Switch 11 below.
- 3. Engine Tachometer Indicates engine speed in RPM from 0 when stopped to full speed.
- 4. Discharge Air Temperature Gauge Indicates in °F and °C. Normal operating range: 185°F/85°C to 230 °F/110 °C.
- 5. Fuel Level Gauge Indicates amount of fuel in tanks.
- **6.** Engine Oil Pressure Gauge See Engine Operation Manual for normal range.

continued -



- 7. Hourmeter Records running time for maintenance purposes.
- 8. Voltmeter Indicates battery condition.
- 9. Engine Water Temperature Gauge Indicates coolant temperature, with normal operating range from 180°F(82°C) to 210°F(99°C).

CONTROLS

- 10. Power Switch Flip "On" to operate, "Off" to stop.
- 11. Lights Switch Operates Lamp 2 and those within gauges.
- **12.** Heaters Switch Activates control system heaters for operation below 32°F(°C).
- 13. Service Air Button After warm up, provides full air pressure at the service outlet.
- 14. Bypass Button Bypasses automatic shutdown circuit.
- 15. Start Button Activates the engine starter.
- **16. Ether Inject Button** Injects a measured shot. USE SPARINGLY.

DIAGNOSTICS / AUTOMATIC SHUTDOWN

- 17. High Compressor Temperature 248°F(120°C) or more.
- 18. Low Engine Oil Pressure 12 psi or less.
- 19. High Engine Temperature Coolant above 215°F (102°C).
- **20.** Low Fuel Level Comes on first as a warning and eventually triggers a shutdown.
- 21. Alternator Not Charging Needs attention.
- **22.** Low Coolant Level Dangerously low; needs attention.
- 23. Air Filters Restricted Need servicing.

CAUTION

- Failure to follow these instructions could result in very serious personal injury or death.
- Do not store or transport material or equipment in or on compressor.
- Towing vehicle must have a trailer capacity of 10,000 lbs. (4550 kg) minimum and dual rear wheels.
- Hydraulic brakes do not work while backing.

BEFORE TOWING

- Engage the parking brake and chock wheel of the compressor. The brakes are engaged when the brake lever is in a horizontal position.
- Check the mounting bolts for the brake actuator and pintle eye for any looseness or wear. Tighten or replace these as required. Ensure that there are two (2) nuts per pintle eye bolt.

Torque: Brake actuator mounting bolts:

290 lbs.-ft. (390 N • m).

Pintle eye mounting bolts:

170 lbs.-ft. (230 N • m).

• Check brake fluid level and top—off reservoir as required. Use Dot -3 fluid.

- Check condition of the brake lines, hoses and cables for any damage (leaks, abrasions, cuts, fraying, dents, etc.). Make adjustments, repairs or replacement as required at this time.
- Position the tow vehicle to align its hitch with the pintle eye of the compressor.
- Engage the parking brake and chock the wheels of the compressor.
- Stand ASIDE while:
- Operating the jack at the drawbar of the compressor to seat the pintle eye onto the hitch of the tow vehicle. Secure the hitch.
- Attach safety chains by crossing under brake actuator, allowing enough slack for turning.
- Attach brake actuator breakaway chain to the tow vehicle directly above the hitch.
- If so equipped, connect the plug for the running lights to the tow vehicle.
- Raise and swing up the jack, and fully insert the pin to lock in the up position.
- Remove the compressor wheel chocks and release the compressor parking brakes

3.0 OPERATING INSTRUCTIONS

Book 35386598, 8/92

3.1 OPERATING INSTRUCTIONS

Book 35386598, 8/92

TOWING

- Check the operation of the compressor brakes by performing a sudden stop from approximately 5 mph (8km/hr). All four (4) wheels on the trailer should lock—up and skid the tires. If this doesn't happen, the brake system should be checked and corrections made.
- •The maximum safe towing speed is 50 mph (80km/hr) under dry road conditions and slower under adverse conditions.

DISCONNECT AND SET-UP

- Engage parking brakes and chock wheels of both tow vehicle and compressor.
- Stand ASIDE while:
- Withdraw pin, swing jack down and fully insert pin to lock in down position.
- Disconnect safety chains from tow vehicle.
- Disconnect brake actuator chain from tow vehicle.
- If so equipped, disconnect running light plug from the tow vehicle.
- Operate drawbar jack to raise pintle eye from hitch of tow vehicle.
- · Move tow vehicle.
- Level the compressor while standing to one side of the drawbar.

NOTICE

This compressor is designed to operate in a maximum out—of—level condition of fifteen degrees (15), from the horizontal, in any direction. All fluid levels (engine oil, compressor oil, radiator coolant, etc.) should be checked and topped—off while the unit is level.

BEFORE STARTING

CAUTION

Do not connect the air discharge on this unit into a common header with any other unit of any description, or any other source of compressed air, without first making sure a check valve is used between the header and the unit. If this unit is connected in parallel with another unit of higher discharge pressure and capacity, a safety hazard could occur in a back—flow condition.

BEFORE STARTING(cont'd)

WARNING

Unrestricted air flow from a hose will result in a whipping motion of the hose which can cause severe injury or death. A safety device must be attached to the hose at the source of supply to reduce pressure in case of hose failure or other sudden pressure release.

Reference: OSHA regulation 29 CFR Section 1926.302 (b).

- Open service valve to ensure pressure is relieved in receiver—separator system. Close valve in order to build up full air pressure and ensure proper oil circulation.
- Check battery for proper connections and condition.
- Check the compressor lubricating oil level. The proper oil level is midway on the sight gauge. Add oil if the level falls to the bottom of the sight gauge WHEN THE UNIT IS RUNNING AT FULL LOAD. Do not overfill. If necessary, refer to Section 5 Lubrication for recommended lubricant.
- Check the engine lubricating oil level. Add oil if low on dipstick. Refer to the engine Manual for recommended lubricant.

NOTICE

The use of water alone in this engine can result in major engine failure. See Engine Manual for proper coolant.

- The engine coolant level is monitored by a sensor in the radiator top tank with a lamp on the control panel. See page 2.1/2.2. It is recommended to check the coolant level and condition at the filler neck periodically.
- Check the fuel level. Add only CLEAN DIESEL fuel for maximum service from the engine. Refer to the engine Operator's Manual for fuel specifications.

NOTICE

To minimize condensation (water) in the fuel tank, fill the tank at the end of each day.

WARNING

This machine produces loud noise with doors open. Extended exposure to loud noise can cause hearing loss. Wear hearing protection when doors or vaive (s) are open.

3.2 OPERATING INSTRUCTIONS

Book 35386598, 8/92

 Close the side doors to maintain a cooling air path and to avoid recirculation of hot air. This will maximize the life of the engine and compressor and protect the hearing of surrounding personnel.

Be sure no one is IN or ON the compressor unit.

CAUTION

Exercise extreme caution when using a booster battery to start. To jump-start, connect the ends of one booster cable to the positive (+) terminals of each battery. Then connect one end of the other cable to the negative (-) terminal of the booster battery and the other end to the engine block NOT TO THE NEGATIVE (-) TER-MINAL OF THE WEAK BATTERY. After starting:

- a. Reduce engine speed to ldle.
- b. Disconnect the negative (-) from engine cable block: then from booster battery.
- c. Disconnect positive (+) cable from both batteries.

STARTING

In freezing weather, flip HEATERS switch "On" and wait sixty (60) seconds. This applies heat to the control system components for easier starting. Leave this switch "On" while operating at these temperatures.

STARTING cont'd

•Flip the POWER switch to "On". All DIAGNOSTICS lamps will light (glow) for two (2) seconds. Then all lamps should go off except for ALTERNATOR NOT CHARGING and LOW ENGINE OIL PRESSURE.

CAUTION

Ether is an extremely volatile, highly flammable gas. Use sparingly! If too much is injected, the uncontrolled explosion may result in costly damage to the engine.

- In cold weather, press the ETHER IN-JECT button once and release. Then, while cranking, press/release button once every five (5) seconds. This iniects a measured amount of ether to the engine.
- Press both the START and the BY-PASS buttons to crank the engine. DO NOT OPERATE THE STARTER MOTOR FOR MORETHANTEN (10) SECONDS WITHOUT ALLOWING AT LEAST ONE MINUTE COOLING TIME BETWEEN START AT-TEMPTS.
- Release the START button when the engine starts and sustains running. If the engine does not start after a couple of attempts, refer to Section 7 -Trouble Shooting.

- Release the BYPASS button after two (2)to three (3) seconds.
- All DIAGNOSTIC lamps should be off. If not, stop the machine and investigate.
- · Watch the gauges while the unit warms up for five (5) to ten (10) minutes or until the coolant temperature reaches 140° F (60° C).
- Push the SERVICE AIR button. The engine should go to full speed and the discharge pressure rise to slightly over rated pressure. If there is no air being consumed, the compressor will unload (intake be throttled or closed) and the engine speed drop to the no load speed.
- Compressor is now ready to furnish air when the service valve is opened.

STOPPING

- Close air service valve (s).
- Allow the unit to run at "no load" for 3 to 5 minutes to reduce the engine temperatures.
- Flip all toggle switches to "Off".

NOTICE

Once the engine stops, the automatic blowdown valve will begin to relieve all pressure from the receiver-separator system.

Never allow the unit to sit stopped with pressure in the receiver-separator system. As a precaution, after the automatic blowdown period (2 minutes), open the manual blowdown valve.

EQUIPMENT PROTECTION

NOTICE

Do NOT wire around or bypass a shutdown sensor or switch.

All units in this family of machines are protected by five (5) sensors or switches at the following locations:

- (1) High engine COOLANT temperature in the engine.
- (2) Low engine oil pressure, in the engine.
- (3) Low Fuel Level.

High Discharge AIR Temperature -

- -(4) At the airend outlet.
- (5) In the top cover on the separator tank.

AUTOMATIC SHUTDOWN / DIAGNOSTICS

Should any of these problem situations occur, the unit will automatically shutdown and stop. BEFORE restarting the unit or flipping the POWER switch to "Off", check the DIAGNOSTICS area on the instrument panel.

The upper four (4) lamps are electronically "latched" to only respond to the first or primary signal for a shutdown. In other words, if the automatic shutdown is the result of one of these four problems, only that particular problem lamp will be lit. And the lamp will remain lit as long as the batteries provide power.

Refer to OPERATING CONTROLS AND INSTRU-MENTS, page 2.1/2.2 for the various problem signal criteria (°F, psi, etc.). The indicated problem area should be inspected for a physical cause (low fluid, broken fan belt, evidence of excessive heat, etc.) and corrections made.

Sensors (1) through (4) will automatically reset when the problem condition is corrected. The latter sensor (5) employs a fusible material that melts at approximately 280° F (138 °C). This fusible sensor MUST be replaced if activated. This would indicate a senious airend system problem that must be thoroughly investigated and corrected before returning the unit to operation.

Other possible causes for an unexpected shutdown are listed on the Trouble Shooting chart in Section 7.

CONTENTS General 4.0 Compressor Oil Filter 4.8 Scheduled Maintenance 4.0 Fasteners 4.9 Compressor Oil Level 4.1 Compressor Oil 4.9 Running Gear 4.10 Gauges4.4 Receiver-Separator System ... 4.11 Fuel Tank 4 4 Scavenge Line Battery 4 4 Separator Element 4.13 Separator Element 4.14 Exterior Finish Care 4.15 Automatic Shutdown System . . 4.5 Cooling Fan Drive 4.16 Compressor Oil Cooler 4.6 Brake System 4.16 Radiator 4.6

GENERAL

In addition to periodic inspections, many of the components in these units require periodic servicing to provide maximum output and performance. Servicing may consist of pre-operation and post-operation procedures to be performed by the operating or maintenance personnel. The primary function of preventive maintenance is to prevent failure, and consequently, the need for repair. Preventive maintenance is the easiest and the least expensive type of maintenance. Maintaining your unit and keeping it clean at all times will facilitate servicing.

Preventive Maint, Schedule . . . 4.18

Refer to the engine Operator's Manual furnished with the **u**nit for the specific requirements on preventive maintenance for the engine.

SCHEDULED MAINTENANCE

Hoses 4.7

The schedule on page 4–16 is based on normal operation of the unit. This page can be reproduced and used as a checklist by the service personnel. In the event unusual environmental operating conditions exist, the schedule should be adjusted accordingly.

COMPRESSOR OIL LEVEL

The oil level is most consistent when the unit is RUNNING AT FULL LOAD and should be checked at this time. The optimum operating level is midway of the sight tube on the side of the receiver tank. See the decal beside the sight tube. If the oil level is not in the "OK" range, make appropriate corrections (Add or Drain). A totally filled sight tube in which the level is not visible indicates an over—full condition and requires that oil be drained.

AIR CLEANER

This unit is equipped with an AIR FILTERS RESTRICTED lamp on the instrument panel, covering both the engine and the compressor. This should be checked daily during operation. If the lamp glows (red) with the unit operating at full speed, servicing of the cleaner element is necessary.

Also weekly squeeze the rubber valve (precleaner dirt dump) on each air cleaner housing to ensure that they are not clogged. NOTICE: Holes or cracks downstream of the air cleaner housing will cause the restriction indicators to be ineffective.

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GAUGES

The instruments or gauges are essential for safety, maximum productivity and long service life of the machine. Inspect the gauges and test any diagnostic lamps prior to start—up. During operation observe the gauges and any lamps for proper functioning. Refer to Section 2, Operating Controls, for the normal readings. To test the diagnostic lamps, refer to the instructions on the control panel.

FUEL TANK

This unit is equipped with multiple tanks.. Using clean fuel in the fuel tanks is vitally important and every precaution should be taken to ensure that only CLEAN fuel is either poured or pumped into the tank.

When filling the fuel tank on this unit, by methods other than a pump and hose, use a CLEAN non-metallic funnel. Every six months the drain plug should be removed from the tank so that any sediment or accumulated condensate may be drained. When replacing a drain plug, make sure it is tightened securely.

BATTERY

Heavy—duty, diesel cranking type batteries were installed at the factory and these should be inspected weekly. Keep the battery posts—to—cable connections clean, tight and lightly coated with a grease. In non—sealed batteries, the electrolyte level in each cell should cover the top of the plates. If necessary, top—up with clean distilled water.

TIRES

A weekly inspection is recommended. The proper inflation pressure for the tires is listed in Section 2—Specifications. Tires that have cuts or cracks or little tread should be repaired or replaced. Monthly check the wheel lug nuts for tightness.

AUTOMATIC SHUTDOWN SYSTEM

NOTICE

Do NOT wire around or bypass a shutdown sensor or switch. Do not short-circuit fuses.

The operation of the automatic shutdown system should be checked every month, or whenever it appears not to be operating properly. The switches in this system are listed in Section 3 on page 3.4. The operation of these switches is extremely important in order to protect the engine and the compressor airend. The engine oil pressure switch prevents the engine from being damaged due to oil starvation. Three switches help protect the engine and compressor from high temperatures.

Once a month remove a wire from the engine oil pressure switch to check the shutdown solenoid for proper operation.

Once a year, the temperature switches should be tested by removing from the unit. The "fusible" (non-resettable) switches can be checked visually or with an ohmmeter (0 ohms = good). The "resettable" switches must be tested with an ohmmeter.

There should be 0 ohms between the wire terminals. When the switch is placed in the heated oil bath and its contact open, the ohmmeter should indicate infinite ohms.

The high discharge air temperature switch will require approximately 248°F (120°C) to actuate. The engine coolant temperature switch will require approximately 220°F (104°C) to actuate. Replace any defective switch before continuing to operate the unit.

A low oil pressure switch may be tested by removing it and connecting it to a source of controlled pressure while monitoring an ohmmeter connected to the switch terminals. As pressure is applied slowly from the controlled source, the switch should close at 12 psi (80 kPa) and show continuity through the contacts. As the pressure is slowly decreased to 8 psi (55 kPa) the contacts should open and the ohmmeter should show lack of continuity (infinite ohms) through the contacts. Replace a defective switch before continuing to operate the unit.

COMPRESSOR OIL COOLER

The compressor lubricating and cooling oil is cooled by means of the fin and tube-type oil cooler, located beside the radiator. The lubricating and cooling oil, flowing internally through the core section, is cooled by the air stream from the cooling fan flowing past the core section. When grease, oil and dirt accumulate on the exterior surfaces of the oil cooler, its efficiency is impaired.

Each month it is recommended that the oil cooler be cleaned by directing compressed air which contains a nonflammable safety solvent through the core of the oil cooler. This should remove the accumulation of grease, oil and dirt from the exterior surfaces of the oil cooler core so that the entire cooling area can transmit the heat of the lubricating and cooling oil to the air stream.

In the event deposits, such as sludge and lacquer, accumulate in the oil cooler to the extent that its cooling efficiency is impaired, a resulting high discharge air temperature is likely to occur, causing shut down of the unit.

To correct this situation it will be necessary to clean it using a cleaning compound in accordance with the manufacturer's recommendations.

Use only a dependable cleaning compound.

This is of prime importance because different cleaners vary in concentration and chemical composition. After completing the cleaning procedure, the oil cooler must be flushed before returning to service.

RADIATOR

NOTICE

The use of water alone in this engine can result in major engine failure. See Engine Manual for proper coolant.

The engine cooling system is filled at the factory with a 50/50 mixture of water and ethylene gly∞l. This permanent type antifreeze contains rust inhibitors and provides protection to -35° F (-37°C).

It is recommended to test the freezing protection of the coolant every six months or prior to freezing temperatures. Replenish with a fresh mixture every twelve months. A drain for the system is located in the bottom radiator tank. An alternate method would be to disconnect a bottom radiator hose.

Each month, inspect the radiator exterior for obstructions (dirt, bugs, etc.). If present, blow water or compressed air containing a nonflammable solvent between the fins in a direction opposite the normal air flow. Should the radiator be clogged internally, standard automotive practices should be followed.

HOSES

Each month it is recommended that all of the intake lines to and from the air cleaners, the engine cooling system hoses and all of the flexible hoses used for air, oil, and fuel be inspected.

To ensure freedom from air leaks, all rubber hose joints and the screw—type hose clamps must be absolutely tight. Regular inspection of these connections for wear or deterioration is a definite "must" if regulator servicing of the air cleaners is not to prove futile. Premature wear of both the engine and compressor is AS-SURED whenever dust—laden air is permitted to enter the engine's combustion chamber or the compressor intake practically unfiltered.

The flexible hoses used in the fuel, oil and air lines on these units are primarily used for their ability to accommodate relative movement between components. It is extremely important they be periodically inspected for wear and deterioration. Clamps are used to prevent hose cover abrasion; they should be tight anid, if missing, replaced.

NOTICE

Piping systems operating at less than 150 psi (1050 kPa) may use a special nylon tubing. The associated fittings are also of a special "pushin" design. If so, features are as follows:

Pulling on the tubing will cause the inner sleeve to withdraw and compress, thus tightening the connection. The tubing can be withdrawn only while holding the sleeve against the fitting. The tubing can be removed and replaced numerous times without losing its sealing ability.

To install the nylon tubing, make a mark (with tape or grease pencil) approximately 7/8 inch from the end of the tubing.

Insert the tubing into the sleeve and "push—in" past the first resistance to the bottom. The mark should be approximately 1/16 inch from the sleeve for the 3/8 inch O.D. tubing; 1/8 inch for the 1/4 inch O.D. tubing. This will ensure that the tubing is fully engaged in the sealing mechanism.

COMPRESSOR OIL FILTER

The compressor lubrication and cooling oil system includes a spin—on, throw away type oil filter. With a clean, new filter element, all of the oil flows through the full element area, from the outside/inside. As each element becomes contaminated with dirt, a pressure differential is created in the filter housing between the oil inlet and outlet ports.

As this differential approaches 25 psi (175 kPa), the bypass valve in the oil control valve starts to open, thus permitting a small quantity of oil to bypass the filter.

As the contaminants continueto build ujp, more and more of the oil bypasses the filter media itself.

This bypass does not provide any filtration, but does allow a maximum flow of compressor lubricating and cooling oil to preclude any possible damage from loss of oil. Also the design of the filter prevents any washing—off of any dirt during oil bypassing.

NOTICE

The oil filter must be replaced every 500 hours of operation. On new or overhauled units, replace the element after the first 50 and 150 hours of operation; thereafter, service the oil filter every 500 hours.

To service the oil filters it will first be necessary to shut the unit down. Wipe off any external dirt and oil from the exterior of the filter to minimize any contamination from entering the lubrication system. Proceed as follows:

WARNING

High pressure air can cause severe injury or death from hot oil and flying parts. Always relieve pressure before removing caps, plugs, covers or other parts from pressurized air system.

- 1. Open the service air valve(s) to ensure that system is relieved of all pressure. Close the valve(s).
- 2. Turn the spin—on filter element counterclockwise to remove it from the filter housing. Inspect the filter element and then discard.

NOTICE

If there is any indication of formation of varnishes, shellacs or lacquers on the oil filter element, it is a warning the compressor lubricating oil has improper characteristics and should be immediately changed. See Section 5 – Lubrication.

- 3. Inspect filter gasket contact area for cleanliness and damage. Clean or repair as necessary.
- 4. Install new filter by turning element clockwise until gasket makes initial contact. Tighten an additional 1/2 to 3/4 turn.
- Start unit and allow to build up to rated pressure. Check for leaks before placing unit back into service.

FASTENERS

Visually check entire unit in regard to bolts, nuts and screws being properly secured. Spot check several capscrews and nuts for proper torque. If any are found loose, a more thorough inspection must be made. Take corrective action.

COMPRESSOR OIL

The lubricating and cooling oil must be replaced every six (6) months or on an hours of operation basis, whichever comes first, as follows: Refer to Section 5 – Lubrication for detailed instructions and specifications.

<u>CFM</u>	HOURS
< 450	500
≥ 45 0	1000

RUNNING GEAR

Every month or 500 miles, tighten the wheel lug nuts to 85 – 95 lbs.—ft. Every six months the wheel bearings, grease seals and axle spindles should be inspected for damage (corrosion, etc.) or excessive wear. Replace any damaged or worn parts. Repack wheel bearings. Use a wheel bearing grease conforming to specification MIL—G—10924 and suitable for all ambient temperatures.

Grease can be replaced in a wheel bearing using a special fixture or by hand as follows:

Place a spoonful of grease in the palm of one hand and take the bearing in the other hand. Push a segment of the wider end of the bearing down into the outer edge of the grease pile closest to the thumb. Keep lifting and pushing the bearing down into the edge of the grease pile until grease oozes out both from the top and from between the rollers. Then rotate the bearing to repeat this operation on the next segment. Keep doing this until you have the entire bearing completely filled with grease.

Before installing bearing, place a light coat of grease on the bearing cups which are pressed in the hub.

NOTICE

Excessive grease in the hub or grease cap serves no purpose due to the fact that there is no way to force the grease into the bearing. The manufacturer's standard procedure is to thoroughly pack the inner and outer bearing with grease and then to apply only a very small amount of grease into the grease cap.

If bearing adjustment is required or the hub has been removed for any reason, the following procedure must be followed to ensure a correct bearing adjustment of 0.001 to .012 free play.

- While rotating hub slowly to seat the bearings, tighten spindle nut to approximately 15 lbs.—ft. Grasp the tire at the top and bottom and rock, in and out. There should be no evidence of loosèness (free play) at the bearing.
- Loosen nut to remove preload torque.
 Do not rotate hub.
- Finger tighten nut until just snug. Loosen nut until the first nut castellation lines up with cotter pin hole in spindle. Insert cotter pin.
- 4. Ensure a definite but minimal amount of free play by rocking the tire.
- 5. Bend over **c**otter pin legs to secure nut and clear **grease** cap.
- Nut should be free to move with only restraint being the cotter pin.

RECEIVER-SEPARATOR SYSTEM

WARNING

High pressure air can cause severe injury or death from hot oil and flying parts. Al-ways relieve pressure before removing caps, plugs, covers or other parts from pressurized air system.

- * Open service valve at end of machine.
- * Ensure pressure is relieved, with BOTH:
- Discharge air pressure gauge reads zero (0).
- No air discharging from service valve.

* When draining oil, remove plug at bottom of separator tank. Replace and tighten plug.

* When adding oil, remove and replace (make tight) plug on side of separator tank.

In the compressor lubricating and cooling system, separation of the oil from the compressed air takes place in the receiver—separator tank. As the compressed air enters the tank, the change in velocity and direction drop out most of the oil from the air.

Additional separation takes place in the oil separator element which is located in the top of the tank.

Any oil accumulation in this separator element is continuously drained off by means of a scavenge tube which returns the accumulated oil to the system.

SCAVENGE LINE

WARNING

High pressure air can cause severe injury or death from hot oil and flying parts. Always relieve pressure before removing caps, plugs, covers or other parts from pressurized air system.

The scavenge line originates at the receiver-separator tank cover and terminates at the compressor airend. See piping schematic in Section 9 for detail parts.

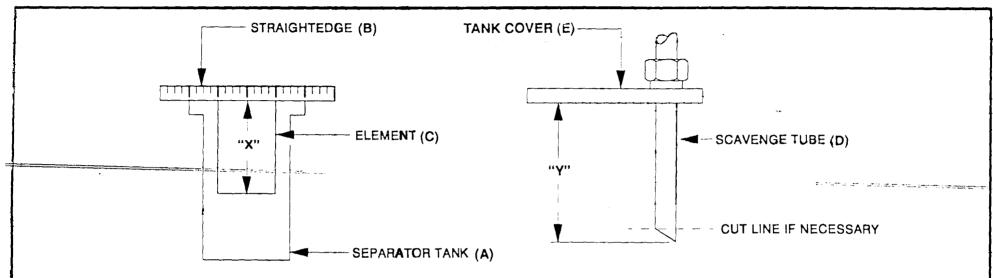
Once a year or appropriate hours of operation (See PM schedule), whichever comes first, remove this line and any related components (orifice, check valve, etc.), thoroughly clean, then reassemble.

NOTICE

Excessive oil carry-over may be caused by an oilclogged separator element. Do not replace element without first performing the following maintenance procedure:

- 1. Check oil level. Maintain as indicated earlier in this section.
- Thoroughly clean scavenge line, orifice and check valve.
- 3. Assure minimum presval**v**e sure equipped) has proper setting.
- Run unit at rated operating pressure for 30 to 40 minutes to permit element to clear itself.





The life of the oil separator element is dependent upon the operating environment (soot, dust, etc.) and should be replaced every twelve months or appropriate hours of operation basis (See PM Schedule on page 4.16). To replace the element proceed as follows:

Figure 4.1 Element Measurement

- * Ensure the tank pressure is zero
- * Disconnect the hose from the scavenge tube.
- * Remove scavenge tube from tank cover.
- * Disconnect service line from cover.
- * Remove (16) cover mounting screws.
- * Remove cover, element and inner shell.
- * Remove any gasket material left on cover or tank.
- * Install new element, with new gasket, and inner shell in separator tank (A).

continued -

Figure 4.2 Tube Measurement

NOTICE

Do not remove staples from the element/gasket connection.

- * Place a straightedge (B) across top of element (C) and measure ("X") from bottom of straightedge to bottom of element (See Fig. 4.1).
- *Replace scavenge tube (D) in cover (E) (cover is still off of tank).
- *Measure ("Y") from bottom of cover to end of scavenge tube (See Fig. 4.2). Measurement "Y" should be from 1/8" to 1/4" less than the measurement "X". If not, cut to size.
- *Remove scavenge tube.
- *Reposition cover, using care to not damage gasket.
- *Replace cover mounting screws: tighten in a crisscross pattern to 150 ft—lbs.

NOTICE

When replacing the element, the scavenge line and related components (onfice, check valve, etc.) should be thoroughly cleaned and the oil changed.

- *Reconnect service line. Replace scavenge tube. Reconnect hose.
- *Close service valve. Start unit and look for leaks.

EXTERIOR FINISH CARE

This unit was painted and heat cured at the factory with a high quality, thermoset polyester powder coating. The following care will ensure the longest possible life from this finish.

- If necessary to remove dust, pollen, etc. from housing, wash with water and soap or dish washing liquid detergent. Do not scrub with a rough cloth, pad, etc.
- 2. If grease removal is needed, a fast evaporating alcohol or clorinated solvent can be used. Note: This may cause some dulling of the paint finish.
- If the paint has faded or chalked, the use of a commercial grade, non-abrasive car wax may partially restore the color and gloss.

To touch—up or paint over and retain the superior finish requires the following:

- 1. The area to be painted should be finish sanded with 320 grit paper.
- 2. Remove all sanding dust with alcohol using clean, lint free rag(s). Change rag when solled. Remove any lint and other loose contamination with automobile—grade tack rag(s).
- 3. Before applying paint: Inspect to insure that area is free of all dirt, fibers, lint, grease, moisture or any other form of surface contamination. Coat area with a solvent based, automotive—type, high quality liquid paint that will adhere to powder coatings. DO NOT USE WATER BORNE OR LATEX PRODUCTS.
- 4. If possible allow 30 days before washing with anything but clean water.

COOLING FAN DRIVE

The heat exchanger or cooling fan is driven by a multiple V-belt arrangement directly from the compressor. Inspect the cooling fan belts weekly or at 50 hour intervals. These V-belts should be maintained at the proper tension. Fan belts that are too tight impose an undue load on the fan shaft bearings and shorten the life of the belts. Fan belts that are too loose allow slippage and lower the fan speed, cause excessive belt wear, and can lead to overheating of the cooling systems. The fan shaft bearing housing is so mounted that it may be adjusted to establish the correct belt drive tension.

BRAKE SYSTEMS

This compressor is equipped with mechanical parking brakes and hydraulic surge brakes. The maintenance of these brake systems is required to ensure safe operation of this compressor.

Every six months check the brake shoes for proper operation and deterioration. The common automotive standards and procedures would apply in replacing the brake shoes.

When replacing brake cables it is necessary to adjust the brake shoes before adjusting the parking brake system. To adjust the shoes, remove the rubber hole plug in the brake backing plate and rotate the star adjusting nut until you cannot rotate the wheel by hand. Then back off the adjustment ten to twelve (10–12) notches. Note: always rotate wheel in direction of forward travel only. Replace hole plug and proceed to next wheel and repeat procedure.

Adjust parking brakes after all brake shoes have been adjusted by:

- 1. Turning knob on brake lever until lever is perpendicular to bracket when in "OFF" position. Wheels should turn freely.
- 2. With lever in "OFF" position, adjust brake cables until each has approximately the same tension. Wheels should turn freely.
- 3. Move lever to "ON" position. Check each wheel to see that it will not rotate. If all wheels will rotate, adjust knob on lever until brakes are fully applied. If one or two wheels will still rotate, adjust the cables for those wheels and recheck.

4.16 PREVENTIVE MAINTENANCE

Book 35386598, 8/92

4.17 PREVENTIVE MAINTENANCE

Book 35386598, 8/92

4. After brakes are adjusted, move lever to "ON" position and apply grease to cable strands from conduit six inches toward lever. This is to prevent dirt from getting into the conduit.

NOTE: New cables will stretch and therefore should be readjusted after the first week of use.

Every six months, apply a multi-purpose grease to the fittings on the brake actuator.

Before servicing the hydraulic surge brake system, the actuator, reservoir, wheels and underside of frame should be cleaned to prevent dirt and other contaminants from entering the hydraulic system.

Whenever a brake line hose, tube or fitting is removed/replaced, the hydraulic brake system must be bled of air to ensure proper brake operation. Bleed the brakes, at each wheel cylinder, in the following order: RH rear; LH rear; RH front; LH front (front is the hitch end; instrument panel is on LH side), while maintaining brake fluid level in reservoir. Use brake fluid conforming to DOT 3 or DOT 4 specifications.

Preventive Mainto	<u>enan</u>	ce	(inger	soll–Rand1	992	3650
		Daily	Wkly	мо.	3 MO. 250 HRS	6 MO. 500 HRS	12 MC 1000 H
COMPRESSOR OIL LEVEL		С					
ENGINE OIL LEVEL		С					
* RADIATOR COOLANT LEVEL		С					
GAUGES/LAMPS		C					
* AIR CLEANER SERVICE INDICATORS	J	C					
FUEL TANK (FILL AT END OF DAY)		C				DRAIN	[
FUEL/WATER SEPARATOR	DRAIN	C				-	
AIR CLEANER PRECLEANER DUMPS		1	С				
FAN ALTERNATOR BELTS			С				<u> </u>
BATTERYCONNECTIONS/ELECTROLY	(TE		С				
TIRE PRESSURE AND SURFACE			С				
* WHEEL LUG NUTS				С			
HOSES (OIL, AIR, INTAKE, ETC.)				С			
AUTOMATIC SHUTDOWN SYSTEM	TEST			С			
AIR CLEANER SYSTEM	VISUAL			С			
COMPRESSOR OIL COOLER E	XTERIOR			G	CLEAN		
ENGINE RADIATOR E	XTERIOR			С	CLEAN		
FASTENERS						-	-
AIR CLEANER ELEMENTS					WI		
FUELWATER SEPARATOR ELEMENT						R#	
COMPRESSOR OIL FILTER ELEMENT						R	
COMPRESSOR OIL						R#	
WHEEL HUBS (BEARINGS, SEALS, ET	C.)					C#	
ERFTH COL	TEST					_C#	R#
SHUTDOWN SWITCH SEED	:51817						C#
SCAVENGER ORIFICE & RELATED PAR	rts						CLEAN#
OIL SEPARATOR ELEMENT				I		I	R#
BRAKE FLUID/LINES;PINTLE EYE BOLTS		Before T	owing				
BRAKE SHOES/ACTUATOR]		С	
ENGINE (OIL CHANGES, FILTERS, ETC	.)		REFER	TO ENG	INE OPERATOR	'S MANUAL	

Units of 450 cfm and greater; Use double (2X) these hours. *Disregard if not appropriate

4.18 PREVENTIVE MAINTENANCE

Book 35386598, 8/92

5.0

LUBRICATION

Book 35386598, 8/92

FLUIDS AND LUBRICANTS TABLE

ITEM	FLUID	AMBIENT TEMP.	SPECIFICATION	
Compressor Models: VHP-(200 +	Lubricant	-10°F to 125°F (-23°C to 52°C)	Dexron ® or Dexron ® II ATF MIL-L-46152	
psi)			SAE 10W, API CC	
HP-(150 psi) XP-(125 psi)		–40°F to 125 ° F	•⊢R P/N 35382472	
P-(100 psl)		(-40°C to 52°C)	Synthetic Fl uid	
XHP (300 psl)		–10°F to 125°F	• Dexron® II ATF	
· · · · · · · · · · · · · · · · · · ·		(-23°C to 52°C)	 LR XHP 505 Synthetic or Equivalent 	
XHP (350 psi)		-10°F to 100°F (-23°C to 38°C) 70°F to 125°F	 LR XHP 505 Synthetic or Equivalent 	
		(21°C to 52°C)	 I–R XHP 1001 Synthetic or Equivalent 	
Engine:	• Oil • Coolant • Fuel	Refer to Engine Operator's Manual of Manufacturer's Representative		
Running Gear				
•Wheel Bearings	Grease	All	MIL-G-10924	
Other	Grease	All	Multi-Purpose	
 Hydraulic Brakes 	Fluid	All	Dot 3 or 4	

DEXRON® - Reg. T.M. of General Motors Corp.

GENERAL INFORMATION

Lubrication is an essential part of preventive maintenance, affecting to a great extent the useful life of the unit. Different lubricants are needed and some components in the unit require more frequent lubrication than others. Therefore, it is important that the instructions regarding types of lubricants and the frequency of their application be explicitly followed. Periodic lubrication of the moving parts reduces to a minimum the possibility of mechanical failures.

The Preventive Maintenance Schedule on page 4.18 shows those items requiring regular service and the interval in which they should be performed. A regular service program should be developed to include all items and fluids. These intervals are based on average operating conditions. In the event of extremely severe (hot, ∞ld, dusty or wet) operating conditions, more frequent lubrication than specified may be necessary. Details concerning lubrication of the running gear are in Section 4 - Maintenance.

All filters and filter elements for air and compressor lubricant must be obtained through Ingersoll—Rand to assure the proper size and filtration for the compressor.

COMPRESSOR OIL CHANGE

These units are normally furnished with an initial supply of oil sufficient to allow operation of the unit for approximately 6 months or 1000 hours, whichevercomes first. If a unit has been completely drained of all oil, it must be refilled with new oil before it is placed in operation. Refer to specifications in table on page 5.0.

NOTICE

Some oil types are incompatible when mixed and result in the formation of varnishes, shellacs, or lacquers which may be insoluble. Such deposits can cause serious troubles including clogging of the filters. Where possible, do NOT mix oils of different types and avoid mixing different brands. A type or brand change is best made at the time of a complete oil drain and refill.

If the unit has been operated for the time/hours mentioned above, it should be completely drained of oil. If the unit has been operated under adverse conditions, or after long periods in storage, an earlier change period may be necessary as oil deteriorates with time as well as by operating conditions.

WARNING!

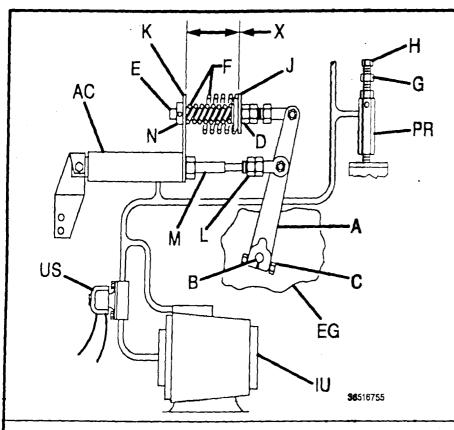
High pressure air can cause severe injury or death from hot oil and flying parts. Always relieve pressure before removing caps, plugs, covers or other parts from pressurized air system. Ensure the following conditions are met:

- Discharge air pressure gauge reads zero (0).
- No air discharging from an "open" manual blowdown valve.

An oil change is good insurance against the accumulation of dirt, sludge, or oxidized oil products.

Completely drain the receiver—separator, piping, and oil cooler. If the oil is drained immediately after the unit has been run for some time, most of the sediment will be in suspension and, therefore, will drain more readily. However, the fluid will be hot and care must be taken to avoid contact with the skin or eyes.

After the unit has been completely drained of all old oil, close the drain valve. Add oil in the specified quantity at the filler plug. Tighten the filler plug and run the machine to circulate the oil. Check the oil level WHEN RUNNING AT FULL LOAD. If not within the "OK" range, stop the unit and make corrections. DO NOT OVER-FILL OR OPERATE IN THE "ADD" RANGE.



Normally, regulation requires no adjusting, but if proper adjustment is lost, proceed as follows:

Before Starting Unit

- 1. At engine governor, (EG), check the position of throffle arm (A) on governor shaft (B). This is done by loosening nut (C) that clamps the throffle arm (A) to the shaft (B). Rotate that (D) are clambes at (ar as possible. Rotate throffle arm unit is vertical. Tighten nut (C).
- 2. Adjust jam nut (D) on throttle spring rod (E) to fully relieve tension on two compression springs (F).

continued -

Atop separator cover at pressure regulator (PR) loosen locknut (G) counterclockwise. Turn adjustment cap (H) and locknut (G) counterclockwise to remove from valve. Replace adjustment cap assembly (G & H) turning clockwise two full revolutions.

After Starting Unit

- 4. Allow unit to warm up, then push "Service Air" button on control panel.
- 5. Open and adjust service valve on outside of the unit to obtain the rated operating pressure* on the discharge pressure gauge.

NOTE: If the rated operating pressure* cannot be maintained with engine at full load speed* and rod (M) fully extended, turn regulator adjustment cap (H) clockwise until throttle arm (A) moves against governor stop..

6. Insure that pressure is maintained at rated pressure*, then turn regulator adjustment cap (H) counterclockwise until throttle arm (A) just begins to move.

NOTE: Turning regulator adjustment cap (H) clockwise will raise pressure at full speed.

- 7. Adjust jam nut (D) on throttle spring rod (E) until distance "X" between spring mount (J) and rod guide (K) is 2.88 in. (73 mm).
- 8. Close service valve (engine will slow to no load or idle speed*. Loosen jam nut (L) at air cylinder (AC) shaft. Rotate air cylinder shaft (M) to adjust speed to no load rpm. If unable to obtain no load rpm, loosen nut (C) and rotate throttle arm (A) as required. Moving throttle arm (A) clockwise increases idle speed. Tighten nut (C) and, if necessary, finely adjust idle speed by rotating air cylinder shaft (M). Then tighten jam nut (L).

- If necessary, repeat steps 5 and 6.
- At pressure regulator (PR) tighten lock nut (G). 10.
- Limit full load engine speed* by adjusting the collar (N) on the end of the 11. throttle spring rod (E).
- 12. To obtain maximum CFM at any pressure between 80 PSI (550 kPa) and the rated operating pressure*, turn adjustment screw (H) of pressure regulator (PR) to obtain desired discharge pressure at full load engine speed. Always lock and protect pressure setting of adjusting screw (H) with lock nut (G).
- Ensure that unloader solenoid (US) acts to hold pressure in inlet unloader 13. (IU) after shutdown. After start-up, a pressure switch will open unloader solenoid (US).
 - * Refer to General Data (Section 2).

INTRODUCTION

Trouble shooting for a portable air compressor is an organized study of a particular problem or series of problems and a planned method of procedure for investigation and correction. The trouble shooting chart that follows includes some of the problems that an operator may encounter during the operation of a portable compressor.

The chart does not attempt to list all of the troubles that may occur, nor does it attempt to give all of the answers for correction of the problems. The chart does give those problems that are most apt to occur. To use the trouble shooting chart:

- A. Find the "complaint" in the top horizontal line.
- B. Follow down that column to find the potential cause or causes. The numbers (1,2,3 etc.) suggest an order to follow in trouble shooting.
- indicated in the extreme right column and the footnotes. For example, "M" stands for Maintenance Section 4 in this manual.

A reference for most causes is

ACTION PLAN

A. Think Before Acting

Study the problem thoroughly and ask yourself these questions:

- (1) What were the warning signals that preceded the trouble?
- (2) Has a similar trouble occurred before?
- (3) What previous maintenance work has been done?
- (4) If the compressor will still operate, is it safe to continue operating it to make further checks?

B. Do The Simplest Things First

Most troubles are simple and easily corrected. For example, most complaints are "low capacity" which may be caused by too low an engine speed or "compressor over— heats" which may be caused by low oil level.

Always check the easiest and most obvious things first; following this simple rule will save time and trouble.

Note: For trouble shooting electrical problems, refer to the Wiring Diagram Schematic found in Section 9 – Parts List.

7.0 | TROUBLE SHOOTING

Book 35386598, 8/92

TROUBLE SHOUTING I-R PORTABLE COMPRESSOR		Short Air	LITE		fir	Excessive Com-	Engine RPM	5	Safaty Valve			Unit Falls	Idown		lor	tor On	Tema	Engine Temp	Oll Pres	Engine Oil Prase	A TO.
CAUSE	CON	Short Air	Excessive Oll fine	Oll Seal	Oil In Air	Erce	Finding	Will Hot	Selety	Low CFM	Unit	חשוג בי	Ercessive Vibrati	Won't	Atternator	Allemate.	Engine Tem	noine	noine	Engin	REFER TO SECTION
		1.0	70					-3	138			-		_ ~	7	-		1-1	177		
Dirty Operating Conditions Wrong Air Filter Element		6				6	8			13							5				M
Defective Service Indicator		3		-		-						Nur	nbers	11 2	3 Fie) Sun	nest		-		P
Inadequate Element Cleaning		2			ļ					4		Ord	er To	Follow	ı In Ca		, .				М
High Oil Level			1									Tro	uble S	hootin	g]				М
Out Of Level > 15°			2			2											7			. 3	0
Clogged Scavenge Orifice			3									-				<u> </u>			·		М
Defective Separator Etement			8	-	 		9		7	12								-			Р
Scavenge Tube Blocked Defective Scavenge Check Valve			5	<u> </u>						- ;		-				-					M
Defective Minimum Pressure Valve			7			14				11											P
Contaminated Lube Oil			<u>-</u>	2	 							 			-		ļ			-	M
Mattunctioning Seat				6												 	_	 	·		P
Scored Shaft				7																	Р
Malfunctioning Inlet Unloader		5			3			5	6	9											Р
Incorrect Stopping Procedure		4	ļ	ļ	1							ļ						ļ			0
Dirty Cooler		ļ	<u> </u>	 		5						-			 		6				M
Closed Oil Sites Stements				<u> </u>		3						├			-	-				2	M
Clogged Oil Filter Elements Wrong Lube Oil				3		7				-		-	-		-	- 4-	-			5	M
Malfunctioning Thermostat				 		12	-	 		-		 -	-								P
Defective Oil Cooler Relief Valve			-	 		13	<u> </u>						 			 					P
Recirculation Of Cooling Air					-	10				_		1					11	-	-		RA
Operating Pressure Too High				5		9	2		1	8							9				0/A
Loose Or Broken Belts						8							1		1		8				M/P
Blocked Or Restricted Oil Lines				4		15														6	-
Incorrect Linkage Adjustment			ļ				5			5											A
Clagged Fuel Filters				-		-	3			6				5	-						EM
Incorrect Pressure Regulator Adjustmen Ruptured Inlet Unloader Diaphragm			 	-	2		-3	3	3	0						-		_			A
Defective Discharge Air Temp. Switch				-	-	-	-		-		7	1		11		_	<u> </u>				P/M
Defective Engine Belt Break Switch					 			-	-		8	2	 	12	 		3	4	 		P/M
Defective Engine Oil Pressure Switch											9	3		13					3		P/M
Defective Shutdown Solenoid											10	4		14							P/M
Malfunctioning Relay		ļ	ļ	ļ		ļ		_			11	5	ļ	15	<u> </u>		ļ				P/M
Loose Wire Connection			<u> </u>	-	}						6	<u> </u>	ļ	10	2	2		2			W/P
Biown Fuse			ļ	ļ	 		 	-			1	ļ		3	-						Р
Low Battery Voltage Malfunctioning Start Switch				-	-	!		-				 		2	3						Р
Defective Safety Bypass Switch			-	-	-		-		-			6	-	16							p
< 9 Volts At Shutdown Solenoid		-	-						-		12	 	 	1	 	-					_
Malfunctioning Alternator															4						р
Buib Burnt Out																1		1	1		Р
Broken Engine Fan Belt				<u> </u>	ļ						4	<u>. </u>	ļ	8	ļ		1				M
Malfunctioning Circuit Board		<u> </u>		<u> </u>	-	\- <u>.</u>									5	3	2	3	2		P
Ambient Temp. >125°F (52°C)		ļ				 	10	6	8	14		ļ			-	 	4				RA RA
Ice in Regulation Lines/Orifice Sep. Tank Blown Down Too Quickly			6	ļ	-	-	10	0	-			-	-	-	 				-	-	0
Dirty Air Filter		1	-	 	anni v	.4772	6			1			-		-	 -		 	-		M
Malfunctioning Pressure Regulator			 		-	<u> </u>	4	4	4	7					1		 	1		1	P
Malfunctioning Air Cylinder							7			10											P
Leaks In Regulator Piping								1	2	2											
Compressor Oil Temp. Too High			<u></u>	<u> </u>	<u> </u>	<u> </u>					3		ļ	7	 	ļ					TC
Engine Water Temp. Too High					 		-	-	-		4			8	 			-			TC TC
Engine Oil Pressure Too Low		-	-		-	-		-	-		5			9	-				 -	-	10
Out Of Fuel Malfunctioning Fan			-		-	12	-	-	-		-	-	3	-°	 	-	-		9		P
Rubber Mounts Damaged		-	 	-	 	+ "-	 	-		 		-	2	 	 	 	 	 	 		P
Engine Malfunctioning						 	. 11	 	-		14		5	18	1	1-	1		12	7	EM
Drive Coupling Defective		<u> </u>		1		 -							4								P
Airend Malfunctioning						17	12						6	19							P
Defective Safety Valve		ng (4)						plicati	9			<u> </u>	Manua	<u></u>		<u> </u>		le Con	<u> </u>		P

*M - Maintenance (5) P - Parts (10) O - Operating (4) L - Lubrication (6) RA - Review Application A - Adjustments (7) EM - Engine Manual W - Wiring Diagram (10)

SECTION 8 - PARTS ORDERING INFORMATION

Contents	Page	Contents	Page
General	1	How to Use Parts List	2
Description	1	How to Order	2
Fasteners	2	Terms and Conditions	3
Markings and Decals	2	Airend Exchange Program	4

GENERAL

This publication, which contains an illustrated parts breakdown, has been prepared as an aid in locating those parts which may be required in the maintenance of the unit. All of the compressor parts, listed in the parts breakdown, are manufactured with the same precision as the original equipment. For the greatest protection always insist on genuine Ingersoll-Rand Company parts for your compressor.

NOTICE

Ingersoll-Rand Company can bear no responsibility for injury or damages resulting directly from the use of non-approved repair parts.

Ingersoll-Rand Company service facilities and parts are available worldwide. There are Ingersoil-Rand Company Equipment Construction Group Sales Offices and authorized distributors located in the principal cities of the United States. In Canada our customers are serviced by the Canadian Ingersoll-Rand Company, Limited. There are also Ingersoll-Rand International autonomous companies and authorized distributors located in the principal cities throughout the free world.

All parts orders pertaining to your engine should be referred to your particular engine manufacturer's authorized distributor or dealer.

8.0 PARTS ORDERING INFORMATION Book 35386598, 8/92

J. J. J. J. J. J. J.

In referring to the rear, the front or to either side of the unit, always consider the drawbar end of the unit as the front. Standing at the rear of the unit facing the drawbar (front) will determine the right and left sides.

FASTENERS

Both SAE/inch and ISO/metric hardware have been used in the design and assembly of these units. In the disassembly and reassembly of parts, extreme care must be taken to avoid damaging threads by the use of wrong fasteners. In order to clarify the proper usage and for exact replacement parts, all standard fasteners have been identified by part number. Your nearby Ingersoll-Rand dealer can cross reference part numbers to standard. locally available hardware. In some cases the finish (cadmium. zinc, etc.) may be special to minimize corrosion. Any fastener part numbers that cannot be cross referenced to standard hardware is a specially engineered part that must be ordered by part number to obtain the exact replacement part.

MARKINGS AND DECALS

Notice

Do not paint over safety warnings or instructional decais. If safety warning decais become illegible, immediately order replacements from the factory.

Part numbers for original individual instructional and warning decals and their mounting locations are shown within Section 9 — Parts List. These are available as long as a particular model is in production.

Afterwards, service sets of exterior decals and current production safety warning decals are available. Contact the Product Support Group at Mocksville for your particular needs and availability.

HOW TO USE PARTS LIST

- a. Turn to Section 9 Parts List.
- Locate the area or system of the compressor in which the desired part is used and find illustration page number.
- Locate the desired part on the Illustration by visual identification and make note of part number and description.

HOW TO ORDER

The satisfactory ordering of parts by a purchaser is greatly dependent upon the proper use of all available information. By supplying your nearest sales office, autonomous company or authorized distributor, with complete information, you will enable them to fill your order correctly and to avoid any unnecessary delays.

In order that all avoidable errors may be eliminated, the following instructions are offered as a guide to the purchaser when ordering replacement parts:

- Always specify the model number of the unit as shown on the general data decal attached to the unit.
- Always specify the serial numbar of the unit. THIS IS IM-PORTANT. The serial number of the unit will be found stamped on a plate attached to the unit. (The serial number on the unit is also permanently stamped in the seasont the frame side rail.;
- c. Always specify the number of the parts list publication.

- Always specify the quantity of parts required.
- Always specify the part number, as well as the description of the part, or parts, exactly as it is given on the parts list illustration.

In the event parts are being returned to your nearest sales office, autonomous company or authorized distributor, for inspection or repair, it is important to include the serial number of the unit from which the parts were removed.

TERMS AND CONDITIONS ON PARTS ORDERS

Acceptance: Acceptance of an offer is expressly limited to the exact terms contained herein. If purchaser's order form is used for acceptance of an offer, it is expressly understood and agreed that the terms and conditions of such order form shall not apply unless expressly agreed to by Ingersoll-Rand Company ("Company") in writing. No additional or contrary terms will be binding upon the Company unless expressly agreed to in writing.

8.3 PARTS ORDERING INFORMATION Book 35386598, 8/92

Taxes: Any tax or other governmental charge now or hereafter levied upon the production, sale, use or shipment of material and equipment ordered or sold is not included in the Company's price and will be charged to and paid for by the Purchaser.

Delivery: Shipping dates are approximate. The Company will use best efforts to ship by the dates specified; however, the Company shall not be liable for any delay or failure in the estimated delivery or shipment of material and equipment or for any damages suffered by reason thereof.

Shipping dates shall be extended for delays due to acts of God, acts of Purchaser, acts of Government, fires. floods, strikes, riot, war, embargo, transportation shortages, delay or default on the part of the Company's vendors, or any other cause beyond the Company's reasonable control.

Should Purchaser request special shipping instruction, such as exclusive use of shipping facilities, including air freight when common carrier has been quoted and before change order to purchase order can be received by the Company, the additional charges will be honored by the Purchaser.

Warranty: The Company warrants that parts manufactured by it will be as specified and will be free from defects in materials and workmanship. The Company's liability under this warranty shall be limited to the repair or replacement of any part which was defective at the time of shipment provided Purchaser notifies the Company of any such defect promptly upon discovery, but in no event la ter than three (3) months from the date of shipment of such part by the Company. The only exception to the previous statement is the extended warranty as it applies to the special airend exchange program.

Repairs and replacements shall be made by the Company F.O.B. point of shipment. The Company shallnot be responsible for costs of transportation, removal or installation.

Warranties applicable to material and equipment supplied by the Company but wholly manufactured by others shall be limited to the warranties extended to the Company by the manufacturer which are able to be conveyed to the Purchaser.

THE COMPANY MAKES NO OTHER WARRANTY OR REPRESENTATION OF ANY KIND WHATSOEVER,
EXPRESSED OR IMPLIED,
EXCEPT THAT OF TITLE, AND ALL
IMPLIED WARRANTIES, INCLUDING ANY WARRANTY OF MERCHANTABILITY AND FITNESS FOR
A PARTICULAR PURPOSE, ARE

Limitation of Liability:

HEREBY DISCLAIMED.

The remedies of the Purchaser set forth herein are exclusive, and the total liability of the Company with respect to this order whether based on contract, warranty, negligence, indemnity, strict liability or otherwise, shall not exceed the purchase price of the part upon which such liability is based.

The Company shall in no event be liable to the Purchaser, any successors in interest or any beneficiary of this order for any ensequential, incidental, indirect, or punitive damages arising out this section of the parts hereunder, whether based upon loss of use, lost profits or revenue, interest, lost goodwill, work stoppage, impairment of other goods,

loss by reason of shutdown or nonoperation, increased expenses of operation or claims of customers of Purchaser for service interruption whether or not such loss or damage is based on contract, warranty, negligence, indemnity, strict liability or otherwise.

AIREND EXCHANGE PROGRAM

Your Ingersoll—Rand Company Construction Equipment Group Sales Offices and authorized distributors as well as Ingersoll—Rand International autonomous companies and authorized distributors now have an airend exchange program to benefit portable compressor users.

On the airend exchange program the exchange price is determined by the age and condition of the airend and may be classified by one of the following categories.

Category "A": The airend must not be over two years old and must have reusable rotor housing(s) and rotor(s).

Dategory "B": The airend must be between two and five years old and returned with two or more reusable major castings.

Category "C": The airend must be over five years old.

Your nearest sales office, autonomous company or authorized distributor must first contact the Parts Service Department at the factory at which your portable air compressor was manufactured for an airend exchange number. The airend must be tagged with this preassigned number and returned to the factory prepaid. The airend must be intact, with no excluded parts, otherwise the exchange agreement may be cancelled. The warranty on an exchange or factory rebuilt airend is 365 days.

NOTICE

Airends being returned to the factory in connection with a WARRANTY CLAIM must be processed through the Customer Service Department. If returned without a Warranty MRR (Material Return Request) Number, no warranty claim will be considered.

Contents	Illustration	Page
Frame & Running Gear, Sht 1	36518082	9–3
Frame & Running Gear, Sht 2	36518082	9-4
Brake Acuator Assy, Sht 1	36518181	9–5
Brake Acuator Assy, Sht 2	36518181	9-6
Running Gear Assy, Sht 1	36518090	9–7
Running Gear Assy, Sht 2	36518090	9-8
Engine Assembly, Sht 1	36518454	9-9
Engine Assembly, Sht 2	36518454	9–10
Exhaust Complete, Sht 1	36518579	9 –11
Exhaust Complete, Sht 2	36518579	9-12
Airend Complete, Sht 1	36518595	9–13
Airend Complete, Sht 2	36518595	9–14
Unloader Assy, Sht 1	36517985	9–15
Unloader Assy, Sht 2	36517985	9-16
Airend Assembly, Sheet 1	36517977	9–17
Airend Assembly, Sheet 2	36517977	9–18
Airend Assembly, Sheet 3	36517977	9–19
Airend Assembly, Sheet 4	36517977	9–20
Airend Assembly, Sheet 5	36517977	9–21
Airend Assembly, Sheet 6	36517977	9–22
Fan Drive Complete, Sht 1	36518009	9–23
Fan Drive Complete, Sht 2	36518009	9-24
Rad & Oil Clr Cmpl, Sht 1	36518306	9–25
Rad & Oil Clr Cmpl, Sht 2	36518306	9–26
Radiator Piping, Sht 1	36518355	9–27
Radiator Piping, Sht 2	36518355	9–28
Parking Brakes, Sht 1	36518058	9–29
Parking Brakes, Sht 2	36518058	9–30

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9.1 PARTS LIST		Book	3538659	8, 8/92	<u> </u>		 · 	 								 	
Brake Line Piping, Sht 1	36518777	9–31															1
Brake Line Piping, Sht 2	36518777	9–32															
Separator Tank, Sht 1	36518587	9– 33								·							
Separator Tank, Sht 2	36518587	9-34									53e						
Oil Temp, Bypass VIv, Sht 1	36518041	9 –35															
Oil Temp, Bypass VIv, Sht 2	36518041	9 –36															
Min. Press. VIv Assy, Sht 1	36518793	9 –37															1
Min. Press. VIv Assy, Sht 2	36518793	9 –38															- 1
Fuel Tank Complete, Sht 1	36518439	9 –39															
Fuel Tank Complete, Sht 2	36518439	9-40															
Fuel Piping, Sht 1	36518447	9-41				•											
Fuel Pipng, Sht 2	36518447	9-42			Ì												
Air Piping, Sht 1	36851442	9-43															
Air Piping, Sht 2	36851442	9-44															

9-49

Oil Piping, Sht 1	36843795	9-45
Oil Piping, Sht 2	36843795	9-4 6
Starting Aid Complete, Sht 1	36518629	9-47
Starting Aid Complete, Sht 2	36518629	9-48

36518637

Air Intake Complete, Sht 2	36518637	9–50
Wiring Diag. Parts List	36843480	9-51

Air Intake Complete, Sht 1

wiring biag. Snt 1,	36843472	9-52
Wiring Diag. Sht 2,	36843472	9-53

Wiring Diag. Sht 3,	36843472	9-54
Battery & Mtg, Sht 1	36518025	9-55

Battery & Mtg, Sht 2	36518025	9–56

continued -

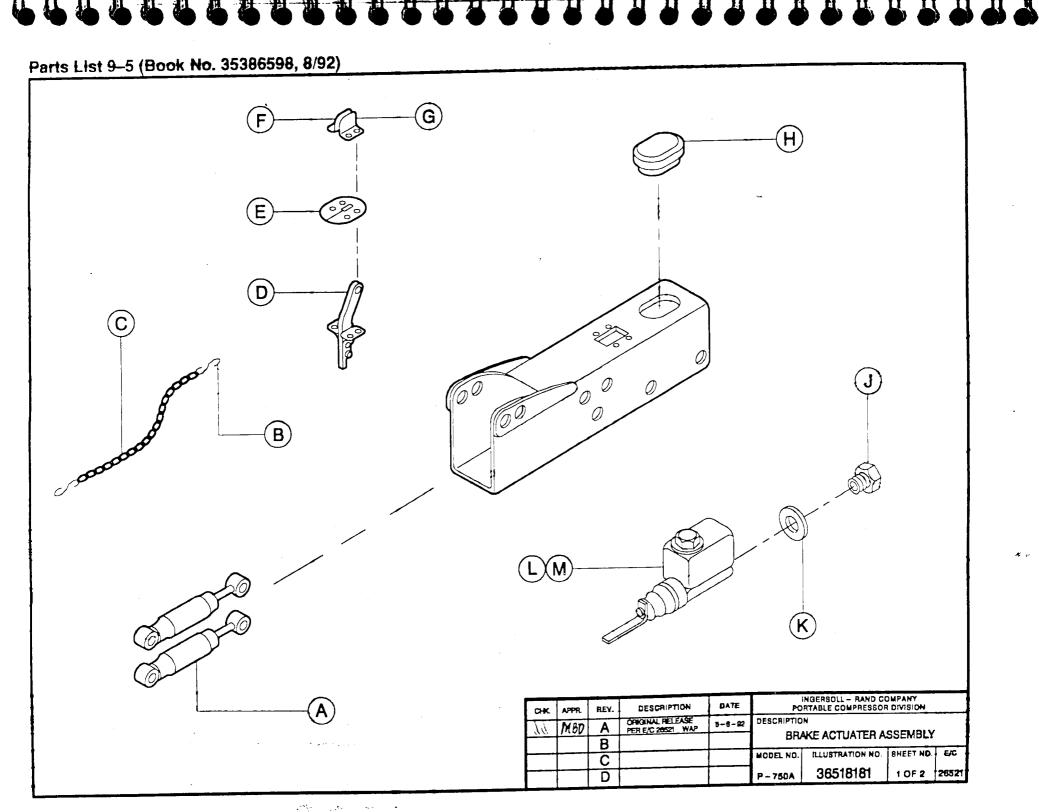
	Instr/Control Pnl, Sht 1	36518363	9-57
1	Instr/Control Pnl, Sht 2	36518363	9 –58
ı	Instr/Control Pnl Mtg, Sht 1	36518736	9– 59
	Instr/Control Pnl Mtg, Sht 2	36518736	9- 60
	Enclosure Side Panels, Sht 1	36518256	9-61
	Enclosure Side Panels, Sht 2	36518256	9-62
	Side Rails & Top Panels, Sht 1	36518272	9-63
١	Side Rails & Top Panels, Sht 2	36518272	9-64
	Baffles & Guards, Sht 1	36518298	9 –65
Ì	Baffles & Guards, Sht 2	36518298	9- 66
ı	Belly Pans & Covers, Sht 1	36518405	9 -67
	Belly Pans & Covers, Sht 2	36518405	9 -68
ı	Acoustic Panels, Sht 1	36518264	9 -69
ı	Acoustic Panels, Sht 2	36518264	9 –70
i	Decal Location, Sht 1	36518785	9 –71
	Decal Location, Sht 2	36518785	9–72
	Opt. Cold Weather Kit, Sht 1	36519015	9–73
ŀ	Opt. Cold Weather Kit, Sht 2	36519015	9–74

Parts List 9-3 (Book No. 35386598, 8/92) (A2)(A6) (A)B EF GH (S)(T)(U)(V)PQ INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION DESCRIPTION ORIGINAL RELEASE PER E/C 26521 WAP DESCRIPTION 4 - 29 - 92 FRAME AND RUNNING GEAR В C MODEL NO. ILLUSTRATION NO. | SHEET NO. | E/C 36518082

•					
A 36845816	LIFTING BAIL	R	353565 26	NUT , LOCK	(6 REQD)
B 35M2AB564M3	SCREW (8 REQD)	<u>(S)</u>	36734879	DRAWBAR	
© 35272558	SCREW (6 REQD)	. (1)	356051 87	EYE , PINTLE	
D 36841955	FRAME	U	35376094	SCREW	(2 REQD)
E 36847358	FRONT AXLE ASSEMBLY	(V)	16M4JC 26M3	NUT	(4 REQD)
F 36847366	REAR AXLE ASSEMBLY	W	367522 28	JACK	
G 35385434	EQUALIZER	X	35609 544	PIN , QUICK RE	ELEASE
H 12A5C10Z1	WASHER (4 REQD)	Y	35272558	SCREW	(4 REQD)
J 36011203	TIRE & WHEEL ASSEMBLY	\bigcirc	12A5D9 Z 1	WASHER	(4 REQD)
K 35148071	TIRE	(A1)	36847457	BRACKET, JAC	CK
L 35385525	WHEEL	A2	36848018	STEP , PULL - C	DUT
M 35148204	STEM, VALVE	(A3)	35278720	PIN , QUICK REL	.EASE
N 35385244	NUT, WHEEL (12 REQD)	(A4)	35304666	STEP	
P 35610385	CHAIN ASSEMBLY	A5	16A4C7Z1	NUT	(4 REQD)
Q 35369800	CLEVIS	(A6)	36847549	BRACKET, STEE	SUPPORT
		CHK. APPR	REV. DESCRIPTION		LL - RAND COMPANY
		da NUSD	A ORIGINAL RELEASE	PORTABLE -29-92 DESCRIPTION	COMPRESSOR DIVISION
36847374 RUNNI	ING GEAR ASSEMBLY COMPLETE	JU MBD	B PER PAUL BEAVER		D RUNNING GEAR
	•		<u>C</u>	MODEL NO. ILLUST	TRATION NO. BHEET NO. E/C

36518082 2 OF 2 28521

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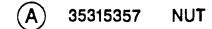


A	35373026	DAMPER	G	35373075	LOCK , L.H.
B	35373083	S-HOOK	\mathbb{H}	35373034	COVER
(C)	35373091	CHAIN	J	35373109	CONNECTOR
D	35373042	LEVER ASSEMBLY	K	35373125	GASKET
E	35373059	SEAL, WEATHER	L	3537 3117	MASTER CYLINDER
(F)	35373067	LOCK, R.H.	M	35376433	REPAIR KIT

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CHK.	APPFL	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION					
		Α	ORIGINAL RELEASE PER E/C 20021 WAP	5-8-92	DESCRIPTIO	• •				
		В			BRA	KE ACTUATER A	SSEMBLY			
		C			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C		
		D			P 750A	36518181	2 OF 2	28521		



- (B) 35315340 BOLT
- C 35359389 PLATE, TIE
- D 35359397 NUT (4 REQD)

36847358 FRONT AXLE ASSEMBLY

- E 36847366 REAR AXLE ASSEMBLY 35385152 BARE AXLE
- F) 35385392 SPRING
- (G) 35315365 BOLT
- (H) 35315373 NUT
- (2 REQD)
- (K) 35385236 HUB
- (L) 35385244 STUD (12 REQD)
- M 35385293 BEARING, OUTER
- (N) 35385277 CUP, OUTER
- (P) 35356914 WASHER

Q) 35315217 NUT

(R) 35385343 CAP, GREASE

S) 35315225 PIN, COTTER

T) 35359413 SHOE, FRONT

(U) 35359421 SHOE, REAR

(V) 35359363 L.H. BRAKE ASSEMBLY

W 35359371 R.H. BRAKE ASSEMBLY

X 35356864 WASHER (5 REQD)

(Y) 35356872 NUT (4 REQD)

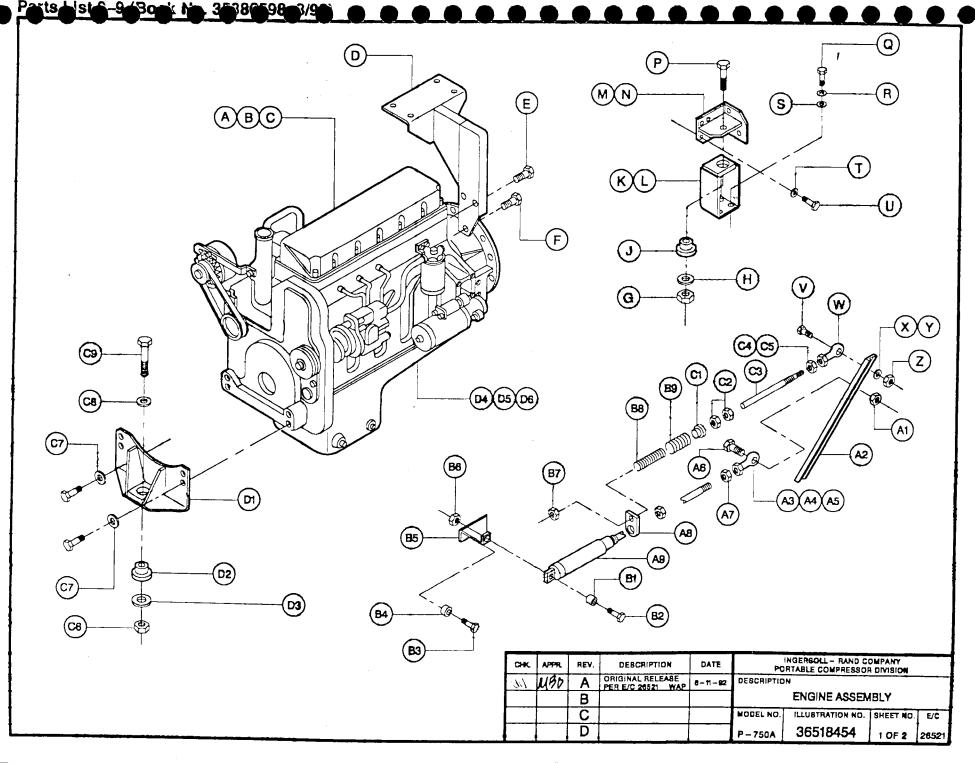
(Z) 35359405 KIT, WHEEL CYLINDER

(A1) 35316876 BEARING, INNER

(A2) 35316884 CUP, INNER

(A3) 35316868 SEAL, GREASE

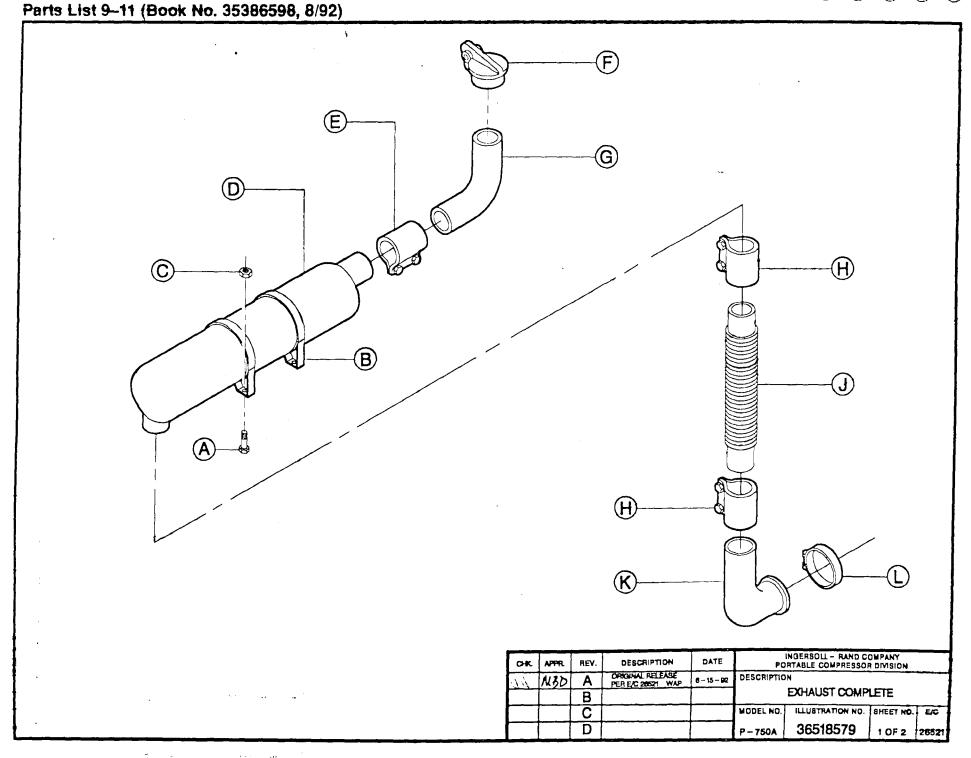
c	HK.	APPR.	RÉY.	DESCRIPTION	DATE	INGERBOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION					
			Α	ORIGINAL RELEASE	4-29-02	DESCRIPTION					
()		MBD	В	PER PAUL BEAVER	10 - 5 - 82	RUNNING GEAR ASSEMBLY					
			С			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C		
			D			P - 750A	36518090	2 OF 2	28521		



(A4) (A5)	35322452	BUSHING		-	A PER E/C 26521 B CHANGED PER E/C 26591 WAP C ERROR CORRECT	9-15-92
(A3)	35300532 23A4C4	BEARING NUT	CHK	APPR.	REV. DESCRIPTION	SE DESCRI
A2	35801475	LEVER		(06)	35357278	FILTER, WATER
(A)	35144492	NUT		(D5)	35357268	FILTER, FUEL
②	16M4JC21M3	NUT		⊙	35378548	ELEMENT, ENGIN
\bigotimes	14A5C55	WASHER		63	35273937	WASHER
(X)	12A5C2	WASHER		62	35273812	MOUNT
w	35322835	JOINT, BALL		(D)	36770618	BRACKET
v	35322908	SCREW		©9	35358518	SCREW
(i)	35295757	SCREW		C8	35101468	WASHER
(T)	14A5C101	WASHER		(c)	92304874	WASHER
\odot	11A5C8	WASHER		<u>©6</u>	35356526	NUT
\bigcirc R	14A5C101	WASHER		Ć\$	22A4C1	NUT
0	35271147	SCREW		<u>©</u> 4	14A5C55	WASHER
(P)	35356518	SCREW		$\overset{\smile}{\otimes}$	35322429	ROD
N	38738878	BRACKET, A/E L.H.		©	23A4C3	NUT
M	35853548	BRACKET, A/E R.H.		- (G)	35322437	MOUNT
(L)	38840726	BRACKET, A/E SUPPORT R.H.		89	35322411	SPRING
K	38840718	BRACKET, A/E SUPPORT L.H.		B8	35329721	SPRING
(J)	35584558	MOUNT, BONDED		87	35324884	COLLAR
$\widetilde{\mathbf{H}}$	35273837	WASHER		B6	67A4C2	NUT
G	35356526	NUT		B5	35855089	BRACKET
F	35358274	SCREW		<u>B4</u>	92304674	WASHER
E	35285584	SCREW		83	92304393	SCREW
(D)	38737393	SUPPORT	•	B2	95326609	SCREW
(C)	122A23S16	CLAMP		<u>B</u> 1	35288885	BUSHING
lacksquare	35116920	HOSE, ENG. BREATHER		<u>A</u> 9	35594225	CYLINDER
	3685 2440	ENGINE (HP-750A, XP-825A, P-900A)		(AB)	35322445	GUIDE
(A)	38852432	ENGINE (XP-800A, HP-600A, P-750A)		A7	23A4C8G	NUT

A7	23A4C8G	NUT
(AB)	35322445	GUIDE
	35594225	CYLINDER
	35288885	
_	95326609	
_		SCREW
_	92304674	WASHER
_	35855089	
	67A4C2	
	35324884	
B8	35329721	SPRING
89	35322411	SPRING
(G)	35322437	MOUNT
© 2	23A4C3	NUT
3	35322429	ROD
C4	14A5C55	WASHER
C 5	22A4C1	NUT
©6	35356526	NUT
67	92304874	SPRING MOUNT NUT ROD WASHER NUT NUT WASHER WASHER SCREW BRACKET MOUNT WASHER ELEMENT, ENGINE LUBE FILTER, FUEL
(CB)	35101468	WASHER
©9	35356518	SCREW
\bigcirc	36770618	BRACKET
62	35273812	MOUNT
63	35273837	WASHER
6 4	35378548	ELEMENT, ENGINE LUBE
_		
©6	35357278	FILTER, WATER

CHK	APPR.	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION				
		Α	ORIGINAL RELEASE PER E/C 26521 WAP	6-18-92	DESCRIPTION				
		В	CHANGED PER E/C 28891 WAP	9-15-92	ENGINE ASSEMBLY				
- 1	MBD		ERROR CORRECTION	10 - 2 - 92	MODEL NO.	ILLUSTRATION NO.	SHEET NO.	EJC	
		D		1	P - 750A	36518454	2 OF 2	26891	





(A)	35272558	SCREW	(6 REQD)
(PA)	33212330	SUNLY	(Onego)

J) 35103852 BUSHING , SPLIT

(B) 92341239 SCREW (2 REQD)

(K) 119A2A198N SCREW (8 REQD)

© 36734515 UNLOADER ASSEMBLY

(L) 35A2D113 SCREW (12 REQD)

(D) 36010908 AIR END ASSEMBLY

M) 14A5C76 WASHER (12 REQD)

E 35501618 GASKET, PLATE

(N) 32A11A12 GASKET, UNLOADER

(F) 35582238 PLATE, COVER

G 92304435 SCREW (4 REQD)

H 35834787 COUPLING XP-600A HP-600A

D 750A

P-750A

35834795 COUPLING HP - 750A

XP-825A

P-900A

OH.	APPR.	REV.	DESCRIPTION	DATE	INGERBOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION					
		Α	ORIGINAL RELEASE PER E/C 28621 WAP	6-17-92	DESCRIPTIO	N				
		В			AIR END COMPLETE					
		С			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C		
		D			P - 750A	36518595	2 OF 2	26521		

Posts district 124/Book to 2438059848/98)

Parts List 9-15 (Book No. 35386598, 8/92) 0 (A) INGERBOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION DESCRIPTION DESCRIPTION 3 - 30 - 92 UNLOADER ASSEMBLY UNLOADER ASSEMBLY B PART NO. 36734515 ALLUSTRATION NO. SHEET NO. E/C C 36517985 1 OF 2 26521

ROMMET

- (B) 35328210 VALVE
- (C) 35331578 GROMMET
- (D) 35328236 ADAPTER
- (E) 34A7S5 PLUG
- (F) 36734507 BODY
- G 35591171 VALVE
- (H) 35328269 BUSHING (2 REQD)
- (J) 35332006 STEM, VALVE
- (K) 35328228 BUSHING
- (L) 35328244 SEAL

- (M) 35328251 GASKET
- (N) 36722460 HOUSING
- (P) 35271188 SCREW (12 REQD)
- Q 35273416 SCREW (8 REQD)
- (R) 35591189 COVER, PISTON
- S 35A2D217 SCREW
- T 35327204 WASHER
- (U) 35592534 DIAPHRAGM
- (V) 35591163 PISTON
- W 35332683 SPRING
- (X) 35332691 SPRING

СНК	APPRL	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION				
		Α	ORIGINAL RELEASE PER E/C 26521 WAP	3 30 92	DESCRIPTIO	N			
110	MBD	В	ERROR CORRECTION PER PAUL BEAVER	10 - 2 - 92	UNLOADER ASSEMBLY				
		C			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C	
		D			P-750A	36517985	2 OF 2	28521	

Parts List 9-17 (Book No. 35386598, 8/92) INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION DESCRIPTION ORIGINAL RELEASE PER E/C 26521 WAP 3-25-92 DESCRIPTION AIR END ASSEMBLY В MODEL NO. ILLUSTRATION NO. SHEET NO. E/C C D 36517977 P-750A 1 OF 8 26521



- (A) 35375385 SCREW (12 REQD)
- A) 35375365 SCHEW (12 NEQD
- (B) 35611359 GASKET
- (C) 92367663 SCREW
- (D) 35255819 PLATE, CLAMP
- (E) GEAR SET NO. UNIT

35298132 XP - 600A / HP - 600A

35334853 P-750A / HP-750A

36740546 XP-825A

35296011 P-900A

- (F) 35299346 SPACER
- (G) 35263232 SPACER, BEARING
- (H) 119A2A206N SCREW (4 REQD)
- (J) 35573070 PLATE, RETAINING
- (K) 35601517 BEARING , BALL
- (L) 17A13A289 PIN, DOWEL
- (M) 36778355 CASE, GEAR

- (N) 35364975 KEY
- (P) 35361328 KEY
- (Q) 35336304 SCREW
- (R) 36764785 CAP
- (S) 35313568 BEARING
- (T) 36780906 SHAFT, DRIVE
- (U) 35104082 NUT, LOCK
- (V) 35593508 SEAL, SHAFT
- (W) 20A11C2M252 0-RING
- (X) 36507515 COVER
- (Y) 36763704 SCREW (6 REQD)
- (Z) 35374826 WASHER (4 REQD)
- (A1) 95223178 RING, RETAINING

CHK	APPR.	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY . PORTABLE COMPRESSOR DIVISION				
		Α	ORIGINAL RELEASE PER E/C 26521 WAP	3 - 25 - 92	DESCRIPTION				
111	MBD	В	ERROR CORRECTION	10-2-92	AIR END ASSEMBLY				
		C			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C	
		D			P-750A	36517977	2 OF 6	26521	

Parts I ist 9-19 (Book No. 35386598, 8/92) (C) \odot **B** INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION DESCRIPTION ORIGINAL RELEASE PER E/C 26521 WAP DESCRIPTION MAD 3 - 25 - 92 AIR END ASSEMBLY В C MODEL NO. ILLUSTRATION NO. SHEET NO. E/C 36517977 3 OF B 28521 P - 750A

Larlandambeppppppppppggggggggg

A	35299296	SPACER	K	36005023	ROTOR SET
\bigcirc B	35299262	BEARING, ROLLER	L	35365261	PIN, LOCATING
\bigcirc	35375385	SCREW (17 REQD)	M	35272558	SCREW (16 REQD)
D	36711620	HOUSING , FRONT BEARING	N	35299312	SPACER
E	36506699	GASKET	P	35299270	BEARING, ROLLER
F	35361310	KEY	Q	35364728	SPRING SET
G	36794287	HOUSING , ROTOR	R	35299338	RING , SNAP

35611342

95239927

GASKET

PIN, LOCATING

CHK	APPR	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION				
		Α	ORIGINAL RELEASE PER E/C 26521 WAP	3 - 25 - 92					
		В			AIR END ASSEMBLY				
		С			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C	
		D			P-750A	36517977	4 OF 6	28521	

PIN, LOCATING

SPRING, SET

35365261



- (A) 35597699 BUSHING
- (B) 92304419 SCREW (6 REQD)
- (C) 36721652 FAN
- (D) 35273366 NUT (6 REQD)
- (E) 35851708 HUB, FAN
- (F) 162A13S177 RING, SNAP
- G 35598798 BEARING
- (H) 36733939 HOUSING
 - 36733947 FAN BEARING ASSEMBLY
- (J) 36743938 BRACKET, MAIN
- (K) 35851732 SHAFT, FAN
- (L) 35313642 KEY
- (M) 35598796 BEARING
- (N) 35356435 NUT, LOCK
- (P) 35280437 BUSHING

- Q 35282490 SHEAVE , DRIVEN
- (R) 35316173 SHEAVE, DRIVEN (HP-750A ONLY)
- (S) 35356187 BELT SET
- (T) 35376672 BELT SET (HP-750A ONLY)
- (U) 35325661 BUSHING
- (V) 35280460 SHEAVE, DRIVE (HP-600A/XP-600A)
- (W) 35280460 SHEAVE, DRIVE (P-750A / XP-825A)
- (X) 35311398 SHEAVE, DRIVE (P-900A ONLY)
- (Y) 35316140 SHEAVE, DRIVE (HP-750A ONLY)
- (Z) 35304047 NUT (4 REQD)
- (A1) 35285584 SCREW (4 REQD)
- (A2) 35368190 SCREW, JACK
- (A3) 16A4C5Z1 NUT
- (A4) 35301746 SCREW (4 REQD)
- (A5) 12M5L27M3 WASHER (4 REQD)

ОК	APPR.	REV.	DESCRIPTION	DATE	INGERSOLL— RAND COMPANY PORTABLE COMPRESSOR DIVISION			
		A	ORIGINAL RELEASE PER E/C 26521 WAP	4-8-92	DESCRIPTION AIR END ASSEMBLY			
1.6	MBD	В	TARROS CORRECTION	10 - 2 - 92				
		С			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C
		D			P-750A	36518009	2 OF 2	28521

- Parte Liet 9-24 (Rook No. 35386598-10-15-92)

Parts List 9-25 (Book No. 35386598, 8/92) E (H) $\left(\mathsf{J}\right)$ (N) S P(Q)RINGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION DATE DESCRIPTION REV. ORIGINAL RELEASE PER E/C 26521 WAP DESCRIPTION 5-22-92 RADIATOR AND OIL COOLER 8 ILLUSTRATION NO. SHEET NO. E/C C D 36518306 P-750A 1 OF 2 28521

()()	(A)	35144336	SCREW	(4 REQD)
------	-----	----------	-------	----------

(K) 36847499 BAFFLE, BOTTOM COOLER

(B) 35141365 SCREW (2 REQD)

(L) 36742161 CHANNEL, LEFT RADIATOR

(C) 36742138 CHANNEL, RIGHT OIL COOLER

(M) 36793933 BAFFLE, LOWER COOLING

(D) 36841757 BAFFLE, UPPER COOLER

(N) 36793925 PLATE, ORIFICE

(E) 35368935 COOLER, OIL

P) 36738284 GUARD, FAN

(F) 35854009 ANGLE, SUPPORT

(Q) 35144336 SCREW (4 REQD)

(G) 35335157 CAP, RADIATOR

(A REQD)

(H) 36794071 GLASS, SIGHT

S) 36787463 GUARD, LOWER R.H.

(J) 36765519 RADIATOR

(T) 36787455 GUARD, LOWER L.H.

CHK	APPR.	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION			
		Α	ORIGINAL RELEASE PER E/C 20021 WAP	5-22-92	DESCRIPTIO			
		В			RADIATOR AND OIL COOLER			
		C			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C
		D			P-750A	36518306	2 OF 2	26521

Parts List 9-26 (Book No. 35386598, 8/92)

Parts List 9-27 (Book No. 35386598, 8/92) X \bigcirc \bigcirc (N)(F)E M (E) \bigcirc E (C) \bigcirc \bigcirc (\mathbf{S}) INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION DESCRIPTION DATE APPR. DRIGINAL RELEASE PER E/C 28821 WAP DESCRIPTION 5-27-92 Α RADIATOR PIPING В MODEL NO. ILLUSTRATION NO. C SHEET NO. E/C 36518355 P-750A 1 OF 2 28521

Da Karana

A	ENGINE OU	TLET	. (N	35135458	НС	OSE, VENT (45 INCHES)
B	35356534	HOSE, REDUCER	(P	35853795	TU	BE , ENGINE INLET
\bigcirc	W86719	CLAMP, HOSE	($\widehat{\mathbf{Q}}$	35853787	HC	OSE , ENGINE INLET
D	36737260	TUBE , ENGINE OUTLET	(R	35600170	π	BE , ENGINE INLET
E	35330570	HOSE, CONNECTOR	(S	35853779	НС	SE , ENGINE INLET
		(FURNISHED BY THE INCH)		\widehat{T}	ENGINE INLET		
F	36737211	TUBE, ENGINE OUTLET		<u> </u>	·	LL 1	
(G)	122A23S6	CLAMP, HOSE	(<u>U</u>	35356476	AD	APTER
(H)	35285600	HOSE, CONNECTOR (3 INCHE	ES)	V	36742013	TU	BE , VENT
J	35305234	ADAPTER	(W	35602721	BR	ACKET
K	35360775	HOSE, OVERFLOW (58 INCHES	s) (X	35600527	BR	ACKET
Ĺ	W88678	CLAMP, HOSE		Y	W57639	CL	AMP
(M)	122A23S20	CLAMP, HOSE	CHK APPI	R. REV.	DESCRIPTION	DATE	INGERSOLL - FAND COMPANY
		ł	CHK APPI	A A	ORIGINAL RELEASE PER E/C 28821 WAP	DATE 5-27-92	PORTABLE COMPRESSOR DIVISION DESCRIPTION
367	77399 RA	ADIATOR DRAIN VALVE	AA UB	D B	FREDER CORRECTION	10 - 2 - 92	RADIATOR PIPING MODEL NO. ILLUSTRATION NO. BHEET NO. E/C

2 OF 2 26521

36518355

Parts List 9-28 (Book No. 35386598, 10-15-92)

Parts List 9-29 (Book No. 35386598, 8/92) \mathbf{M} \bigcirc (B)E \bigcirc (C)(D)INGERBOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION DESCRIPTION ORIGINAL RELEASE PER E/C 26521 WAP DESCRIPTION MBD 4 - 22 - 92 PARKING BRAKE ASSEMBLY B ILLUSTRATION NO. SHEET NO. E/C С 36518058 P-750A 1 OF 2

A	35356369	HOSE ASSEMBLY
B	35356310	BRACKET
©	35279025	SCREW
D	35356302	CLIP
E	35356419	TUBE
F	35356336	UNION
G	35356401	TUBE
(H)	35356328	TEE
J	35602481	BRACKET
K	22A4C5	NUT
L	35316603	TEE
M	35275007	SCREW
N	12A5C2	WASHER
P	14A5C55	WASHER, LOCK
Q	92304500	NUT

R	35 356344	ADAPTER		
S	35 603653	TUBE		
\bigcirc	35 356591	TIE , CABLE		
U	14A5C102	WASHER		
V	3 5356377	HOSE		
w	35605310	HOSE		
X	35603695	HOSE		
Y	35 603703	HOSE		
\bigcirc	TO L.H. FRONT	BRAKE		
(A1)	TO BRAKE ACTUATOR			
(A2)	TO R.H. REAR BRAKE			
(A3)	TO L.H. REAR BRAKE			
A4	TO R.H. FRONT	BRAKE		

DESCRIPTION

ORIGINAL RELEASE

REV.

A

В

C

D

CHK

DATE

6 - 23 - 92

DESCRIPTION

MODEL NO.

INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION

BRAKE LINE PIPING

36518777

ILLUSTRATION NO. SHEET NO.

E/C

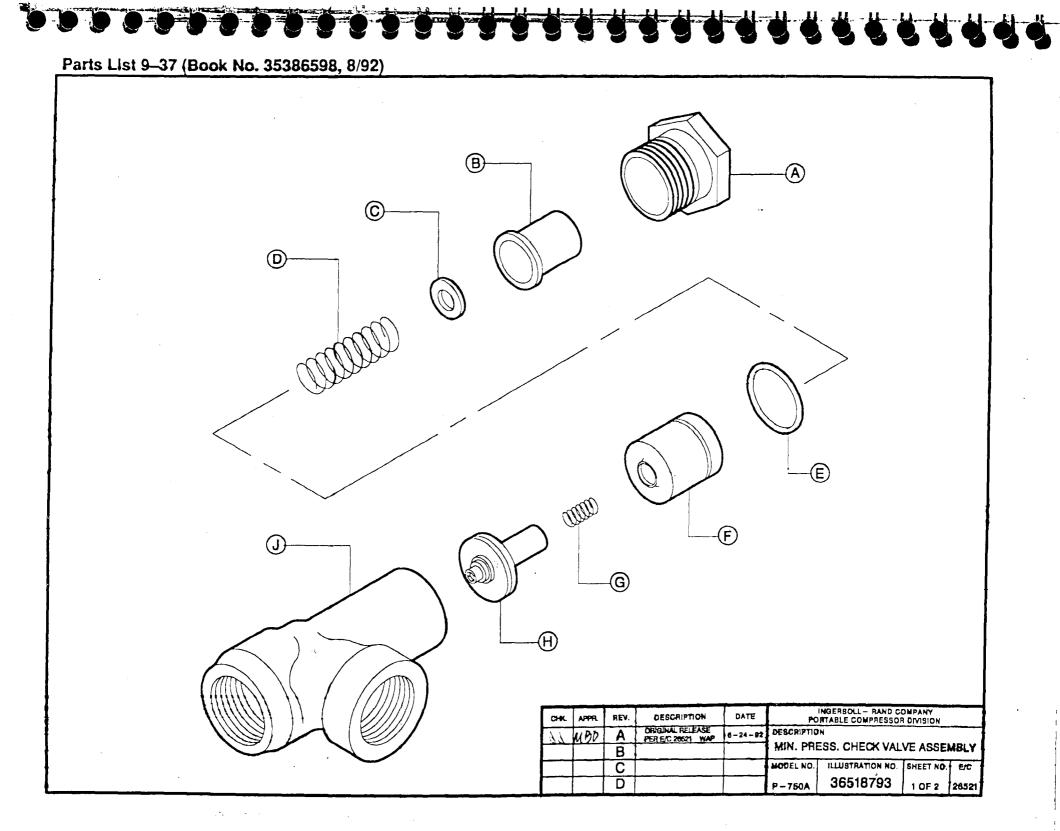
2 OF 2 28521

- (A) 35273416 SCREW (2 REQD)
- (B) 35599463 COVER, FILTER HEAD
- (C) 35602226 GASKET
- (D) 36735801 HEAD, FILTER
- (E) 35271147 SCREW (2 REQD)
- F 36738672 BRACKET, FILTER
- (G) 14A5C101 WASHER (2 REQD)
- (H) 90103854 NUT (2 REQD)
- (J) 92304385 SCREW (4 REQD)
- (K) 92304674 SCREW (4 REQD)
- (L) 36735785 HOUSING, THERMOSTAT

- (M) 35292309 GASKET
- (N) 35288117 THERMOSTAT
- P 35584770 COVER, THERMOSTAT
- Q 35271188 SCREW (4 REQD)
- (R) 36735793 TEE
- S) 35273408 (AS REQD)
- (T) 35602234 GASKET
- (U) 35602218 VALVE, RELIEF
- (V) 35296920 FILTER (2 REQD)
- (W) 35599471 NIPPLE (2 REQD)

36739647 - OIL TEMPERATURE BY - PASS VALVE ASSEMBLY

ОЖ	APPR.	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION			
		Α	ORIGINAL RELEASE PER E/C 26521 WAP	4-18-92				
1.10	MBD	В	ERROR CORRECTION	10-2-82	OIL TEMP. BYPASS VALVE & FILTER			
		С			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C
		D			P - 750A	36518041	2 OF 2	2 652



(A) 35367341 CAP

(B) 35367390 INSERT

(C) 11A5C6 WASHER

(D) 35367366 SPRING

(E) 35367374 O-RING

(F) 35367325 PISTON

(G) 35367358 SPRING

(H) 35367317 CHECK VALVE ASSEMBLY

(J) 35367333 BODY

MINIMUM PRESSURE CHECK VALVE ASSEMBLY ——— PART NUMBER 35598770

αж	APPRL	REV.	DESCRIPTION	DATE	INGERSOLL — RAND COMPANY PORTABLE COMPRESSOR DIVISION			
		Α	ORIGINAL RELEASE PER E/C 28621 WAP	8-24-92	DESCRIPTION			
		В			MIN. PRESS. CHECK VALVE ASSEMBLY			
		С			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C
		D			P-750A	36518793	2 OF 2	26521

Parts List 9-39 (Book No. 35386598, 8/92) (C) **G** (E) $\langle \mathbf{K} \rangle$ INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION DESCRIPTION DATE REV. ORIGINAL RELEASE PER E/C 26521 WAP DESCRIPTION A FUEL TANK ASSEMBLY В MODEL NO. ILLUSTRATION NO. SHEET NO. E/C C 36518439 P-750A 1 OF 2 26521

(A) 35286509 ELBOW, 45	.0
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(B) 35120377 HOSE

(C) 35296250 ELBOW, 90°

(D) 35287911 ELBOW, 90°

(E) 35305473 HOSE

(F) 35356559 CONNECTOR

(G) 35356484 TUBE

(H) 35356542 CONNECTOR

(J) 35322395 SILENCER

(K) 35356567 TEE

L) 35356575 ELBOW, 90°

M) 109A23S32 ELBOW, 90°

(N) 36747244 TUBE

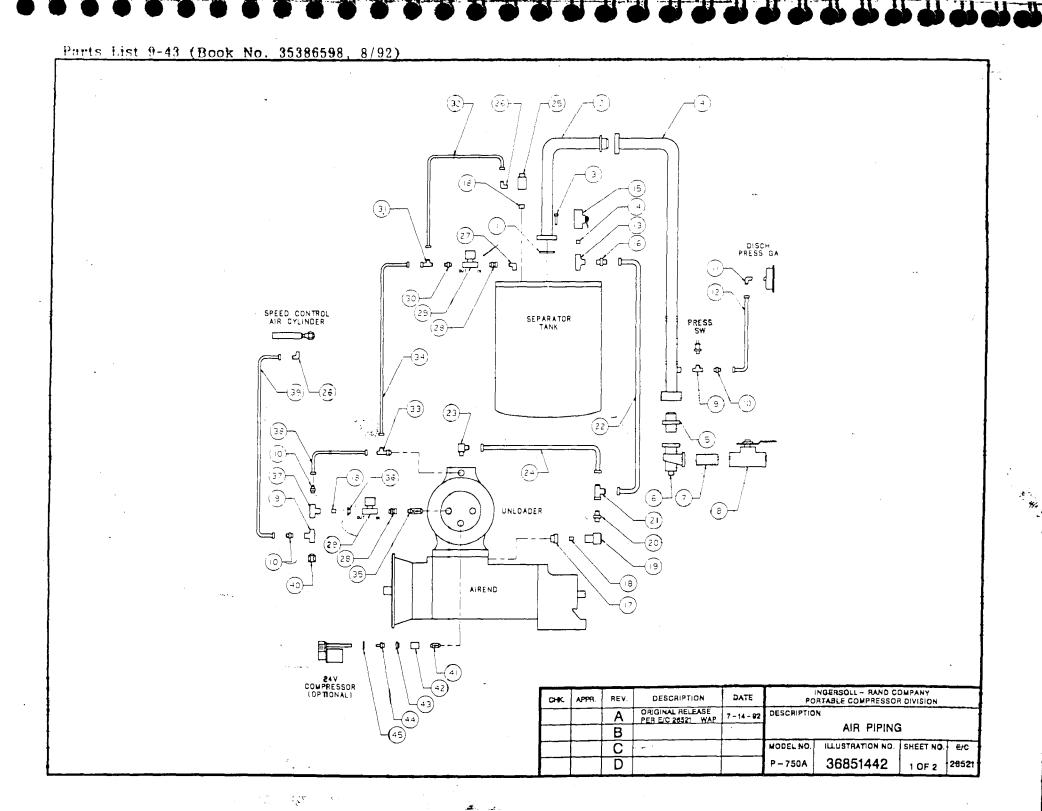
(P) 35606755 TUBE

(Q) 95263190 PLUG

R TO ENGINE FUEL RETURN

S TO FUEL FILTER

CHK.	APPR.	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION				
		Α	ORIGINAL RELEASE PER E/C 28521 WAP	8-1-92	DESCRIPTIO	N	<u>-</u>		
		В			FUEL TANK PIPING		NG		
		С			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/G	
		D٠			P - 750A	36518447	2 OF 2	28521	

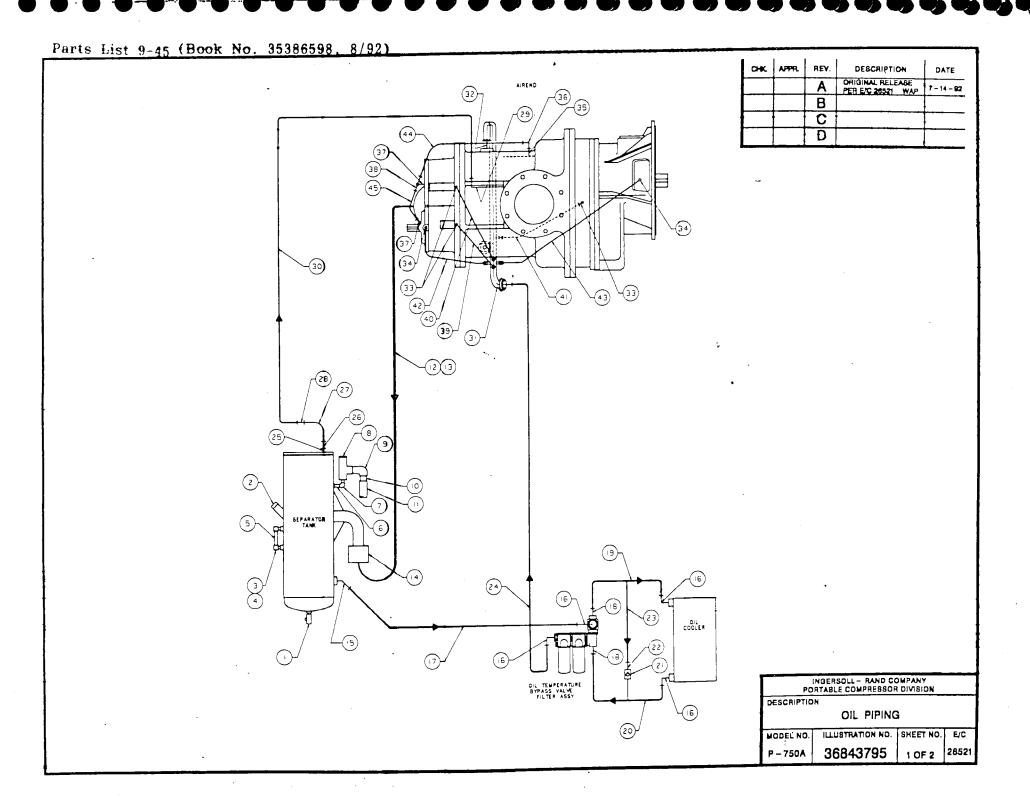


PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION			
i	20A11C2M228	O-RING	2 4	35857176	TBG FLRD 0.50 ELB180
2	36850295	TUBE SVCE SEP TK	25	36841518	V PRESS RLF 100-150
. 3	35A2D219G	SCR HEX 500-13 X 125	26	35301126	ELB 90 1/8NPT X -6
4	36850287	TUBE SVCE MIN PRESS	27	109A2358	ELBO₩
5	35335124	CONN MALE -32X2NPT	28	35368927	3/8NPT X -6 FML SWL
6	35598770	V CHK MIN PRESS 2IN	29	36840841	V SOL 24V .375NPT
7	95928479	NIP 1887S020X180Z1	30	35290147	DIL 8- T9M BVE MMOD
8	35602473	VALVE BALL 2	31	35283084	TEE.RN.SWV NUT6JIC
9	72A7MZ2	T STNPT025	32	35282946	HOSE.JIC -6 X 9.5
10	35284082	CONN.1/4 NPT X -6JIC	33	35279850	TEE,RN,9/16-18X-6JIC
1 1	35280098	`L,90,1/4NPT FEM,6JIC	. 34	35310994	HOSE ASSY -6X39
12	35310994	HOSE ASSY -6x39	• 35	36840460	£V/ORF .04 9/16-18
13	72A7MZ5	° T STNPT075	36	23A7SZ2	BSHG RDCNPT038X025
1 4	19A7JZ5	NIP CLNPTO75	37	71A7MZ2	T NP1025
15	35576115	VALVE BALL	38	36843464	.TBG-FLRD 038 UNLDR
16	35313287	ADAPTER 3/4NPTX-8	39	36844074	HOSE -06 X 52.00 LG
17	35302314	ADAPTER	40	35322346	ORF CONN .156
18	I9A7JZ2	NIP CLNPT025X088	4 1	35248145	VALVE 1/4 EHECK
19 *	35322379	BLOWDOWN VALVE	42	11A7SZ2	CPLG NPI025X119
20	35283134	CONN, 1/4 NPT -8JIC	43	23A7SZ1	BSHG RDCNPT025X012
21	35287929	TEE RN SWV NUT, -8	4 4	35316587	ADPTR BARBO12X012NPT
22	35306679	HOSE -08 X 56.00 LG	45	35296342	CLP WMGRMOO6-16
23	35287937	ELL.90.9/16-18X-8			
			*	35379064	DIAPH RPR KIT

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CHK	APPR.	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION				
		Α	PER E/C 26321 WAP	7-14-82	DESCRIPTION				
		В			AIR PIPING				
		С			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C	
		ם			P - 750A	36851442	2 OF 2	26521	



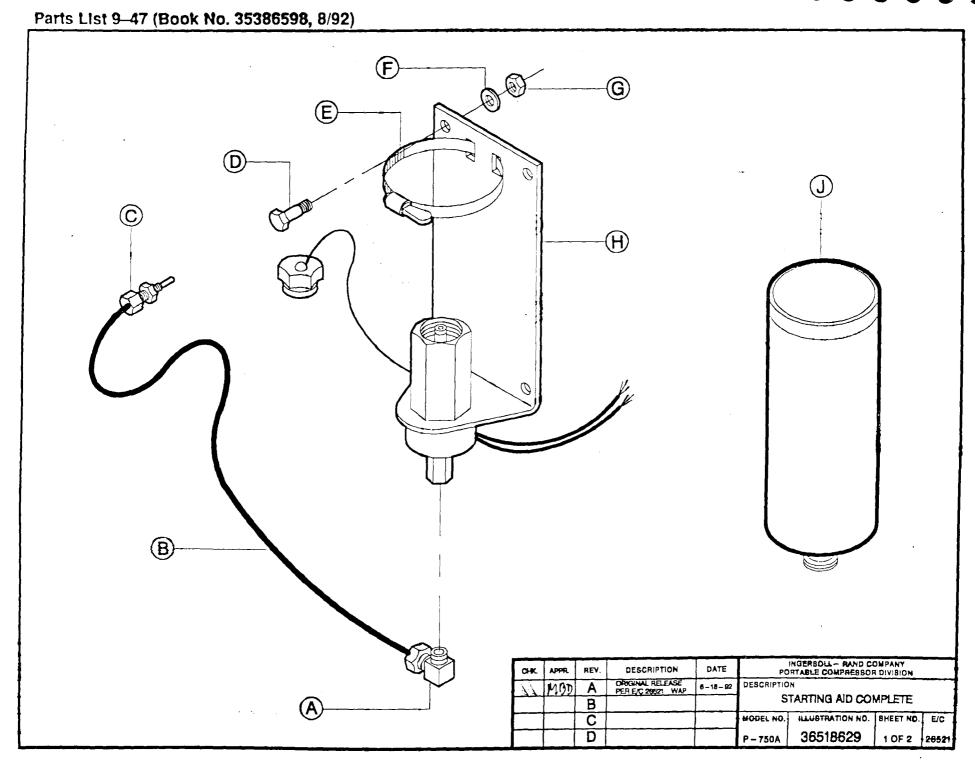
PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION			
1	36795680	V BALL .75NPT X 1.06	24	35130863	HOSE -24 X 35.00 LG
2	35579630	PLUG 1-5/8 ORNG VNID	25	23A7SZ4	BSHG ROCNPTO50X038
3	35323955	FITTINGS, SIGHT TUBE	26	35329309	FITTING, TUBE LENZ
4	35324649	GASKET, SIGHT TUBE	27	36794147	TUBE SCRV PLO
5	92121532	TUBE, SIGHT GAGE	28	36840411	CHK V/INLINE
6	1987JZ47	NIPPLE 1.25X2.50LG	29	144R23S15	ELB.90.9/16X-4 JIC
7	65A7MZ7	ELB 125X90	30	35331842	HOSE, JIC -4 X 53
8	35358472	VLV SAF 1.2 5 NPT 150=	31	36755403	MANE OIL 226MM
9	67A7MZ9	ELB STNPT200x90	32	35356468	CONN-125REORNG-16JIC
10	36762714	NIP2.OONPT THD 1 END	33	35279876	ELL.90.7/16-20X-4J10
1.1	36765204	PIPE SV DISCH	34	35287903	CONN 7/16-20 TO -4
12	35855691	PIPE DISCH 3IN	35	35286954	CONN.7/85RE-7/8 J10
13	36786549	GSKT FLG	36	35305648	ELB-10 90 SWVL NUT
14	W69438	COUPLING DRESSER	37	35305622	ELB 90-3/4-16X-10
15	35296425	ELB 45 1-7/8-12X-24	38	35356450	TEE BR SHY NUT-10UIC
16	144823513	ELL.90.1-7/8-12X-24	39	36506012	TBG FLRD 0.25 ELB90
17	36792596	TUBE -24 SEP TNK TO	40	36506020	TBG FLRD 0.25 CMPD
18	35296409	CONN 1-7/8-12 X -24	4 1	36506004	TBG FLRD 0.25 EL829
19	36738854	TBG FLRD 1.50 CMPD	42	36755411	TBG FLRD 0.25 CMPO
20	36738870	TBG FLRD 1.50 CMPD	4 3	36758969	TUBE, FRONT SEAL
21	35355668	V CHK 3/4 NPT	4 4	35856251	TBG FLRD 0.62 ELB70
22	1089235120	ADPTR 3/4P x 3/4JIC	45	35602200	TBG FLRO 0.62 ELB57
23	35294693	HOSE ASSY			

CHK	APPR	RÉY.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION			
		Α	PER E/C 28821 WAP	7-14-92	DESCRIPTION			
b F	MBD	В	ERROR CORRECTION	10 - 5 - 92	OIL PIPING			
		С			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C
		D			P-750A	36843795	2 OF 2	26521

2 1 9 16 7 00 No 35536538) 45rrs Carr. 10-15-921

The production of the producti

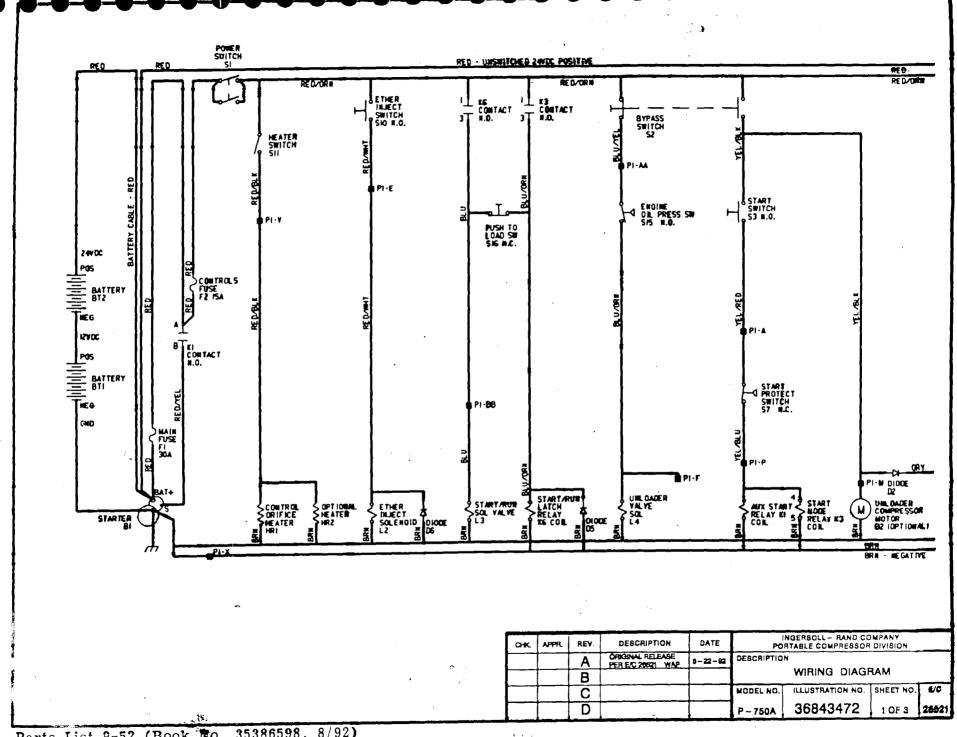


A	35144492	NUT	(16 REQD)	T 35116615	CLAMP
B	12A5D321	WASHER	(16 REQD)	U 35598911	ELBOW , RUBBER
©	35 850593	BRACKET, UNLOADER		W30485	CLAMP
	35851674	BRACKET, ENGINE		W 35274406	REDUCER
(D)	352 95757	SCREW	(8 REQD)	X 35279553	CLAMP
E	14A5C102	WASHER	(8 REQD)	Y 35337344	TUBE
F	36849891	ISOLATOR	(8 REQD)	Z 35852110	TUBE , ELBOW
G	35863638	BAND, MOUNTING	(4 REQD)	(A1) 35851310	CLEANER, AIR
Θ	35123496	CLAMP	2 • 1	(A2) 35355429	MARKING
J	35 315894	ELBOW, RUBBER		(A3) 35355346	BODY
· (K)	35119858	CLAMP	· ·	(A4) 353,55353	ELEMENT, SAFETY
L	35112648	TUBE		(A5) 35355387	PIN .
M	35598838	ELBOW, RUBBER		A6 35355395	ELEMENT , PRIMARY
N	35355403	NUT		(A7) 35355411	CLIP
P	35355379	NUT		(AB) 35109230	VALVE
Q	35355361	GASKET			
	3512 3496	CLAMP	:	CHK APPR REV. DESCRIPTION DATE ORIGINAL RELEASE PER E/C 26521 WAP 8-22-92	INGERBOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION DESCRIPTION
<u>S</u>	35281328	ELBOW, RUBBER		B	AIR INTAKE COMPLETE MODEL NO. ILLUSTRATION NO. BHEET NO. E/C P-750A 36518637 2 OF 2 28521

Parks Lict 9-50/90gk No. 35386598, 9/92

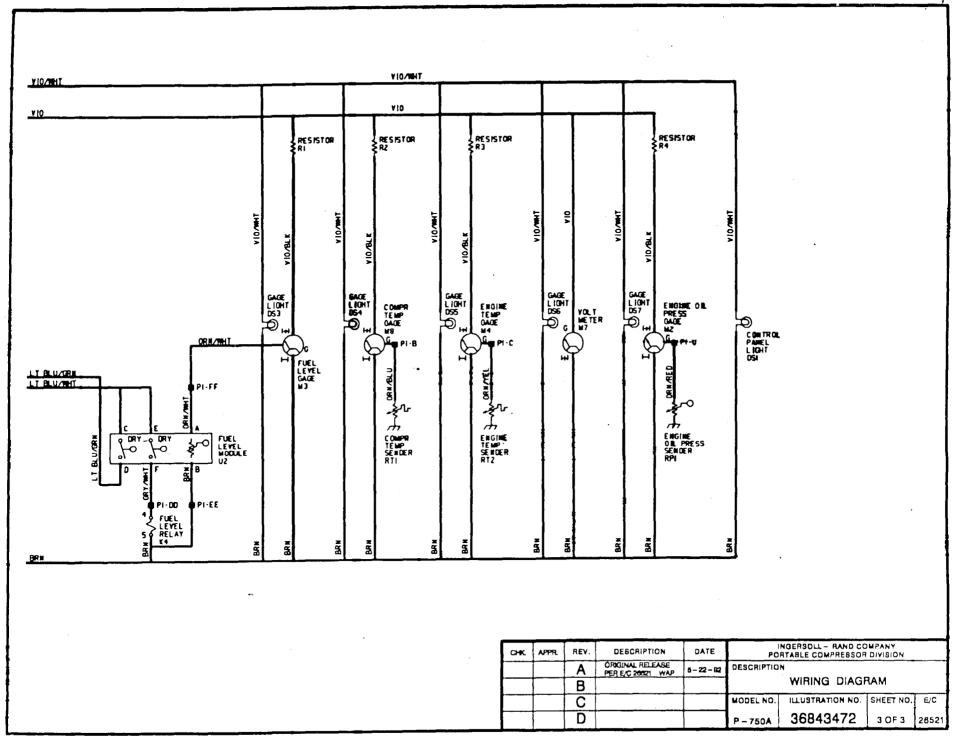
BT2 DI D2 D3	368 40734 36793545 36793545 35376169 35376169 35376169	COMPR MOTOR BATTERY BATTERY DIODE DIODE DIODE	M5 M6 M7 M8 PBI RI	36841245 36799989 36841153 35604115 35356799	HOURMETER TACHOMETER VOLTMETER COMPR TEMP GAGE COOLANT PROBE
05 06 051 052 053	35376169 35376169 35376169 35290089	DIODE DIODE DIODE DIODE PANEL LAMP	RPI RTI RT2	35373737 35604180 35367218	ENG OIL PRESS SNDR COMPR TEMP SNDR ENG TEMP SNDR
DS6 DS7 F I	36841146 36786259 36782464	FUSE 30A FUSE 15A	51 52 53 54 55 56	35337435 35255561 35255553 355775923 36757581 35371673	POWER SW BYPASS SW START SW AIR DISCH TEMP SW ENG OIL PRESS SW ENG COOLANT TEMP SW
F3 GI HRI . K1 K2	35363472 36759512 36841526 35577873 35586130	ALTERNATOR HEATER RELAY RELAY	SII .	36757573 35368992 35368992 35255553 35337435	START PROTECT SW FLTR RESTRICT SW FLTR RESTRICT SW ETHER INJECT SW HEATER SW
K4 K5 K6 L2 L3 L4 M2	35586130 35586130 35583442 35586130 35357052 36840841 36840841 35373729	RELAY RELAY RELAY RELAY RELAY ETHER VALVE SOL START/RUN VALVE SOL UNLOADER VALVE SOL ENG OIL PRESS GAGE	S12 S15 S16 TS1 U1 U2 U3 W1	35337435 36843423 35255561 36764769 36771434 36842011 35356781 36842078	PANEL LIGHT SW ENG OIL PRESS SW SERVICE-AIR SW THERMAL SENSOR DIAGNOSTIC MODULE FUEL LEVEL MODULE COOLANT LEVEL MODULE CHASSIS HARNESS
	35604099 35604115	FUEL GAGE ENG TEMP GAGE	W2	_36841831 	CONTROL PANEL HARNESS

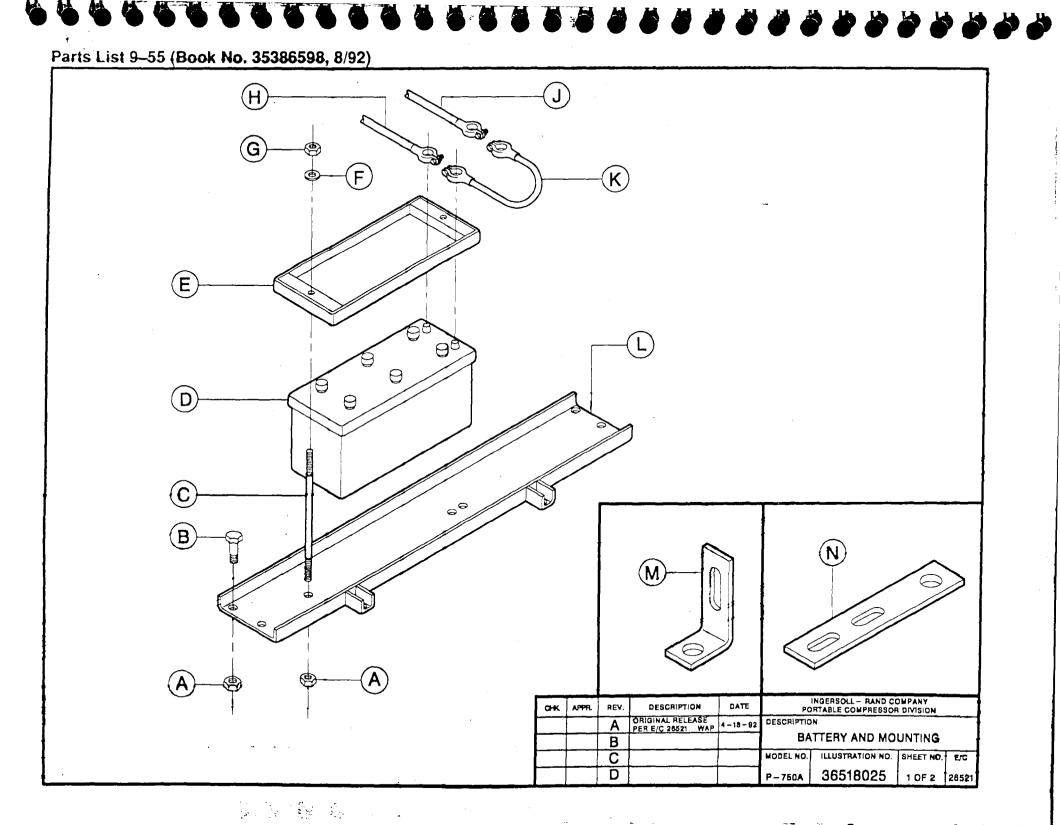
CHK	AFR	REV.	DESCRIPTION	DATE		INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION			
		A	PER E/C 2002 WAP	5-22-92	DESCRIPTION WIRING DIAGRAM PARTS LIST				
1.1	MBD	В	ERROR CORRECTION	10-5-92					
		С			MODEL NO.	RELUSTRATION NO.	SHEET NO.	E/C	
		D			P-750A	36843480	1 OF 1	26521	



Parts List 9-52 (Book No. 35386598, 8/92)

 $\overline{\mathsf{D}}$ 36843472 P-750A 2 OF 3 26521





(A) 35145077 NUT (8 REQD)

(J) 35602705 CABLE, BATTERY (-)

(B) 35144344 SCREW (4 REQD)

(K) W48866 CABLE, JUMPER

(C) 35608116 STUD (4 REQD)

(L) 36737666 TRAY, BATTERY

(D) 36793545 BATTERY (2 REQD)

M W44050 BRACKET, CLAMP

E) 36793404 FRAME (2 REQD)

(N) 35118033 BRACKET, CLAMP

F) 12A5D4Z1 WASHER (4 REQD)

CABLE, BATTERY (+)

P 35578194 GROUND STRAP TO ENGINE (NOT ILLUSTRATED)

G 67A4C3G NUT (4 REQD)

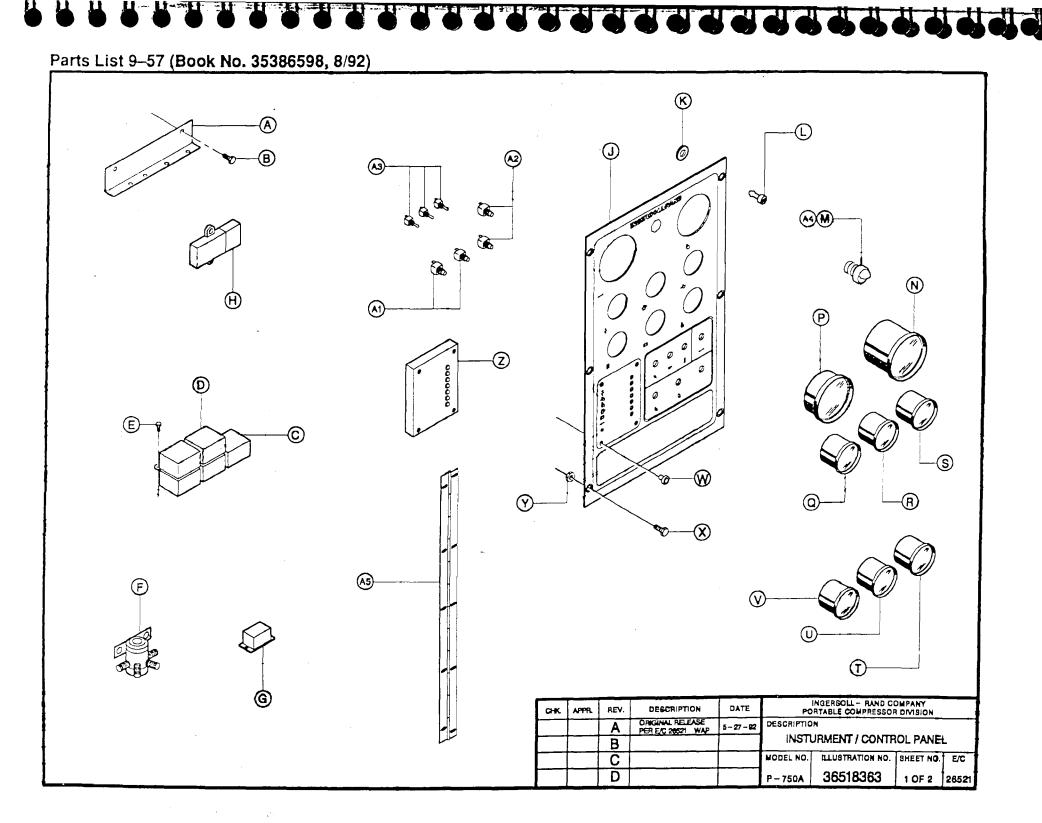
Q 35293075

GROUND STRAP FROM NEGATIVE
POST ON STARTER TO ENGINE BLOCK
(NOT ILLUSTRATED)

CHK.	APPRL	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION DESCRIPTION				
		Α	ORIGINAL RELEASE PER E/C 26521 WAP	4-18-92					
-		B BATTERY AND				TTERY AND MO	UNTING		
		С			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C	
					1 D _ ZEDA	26510025	2052	26521	

35512425

 (H)



(A)	36840924	BRACKET, RELAY
('''		

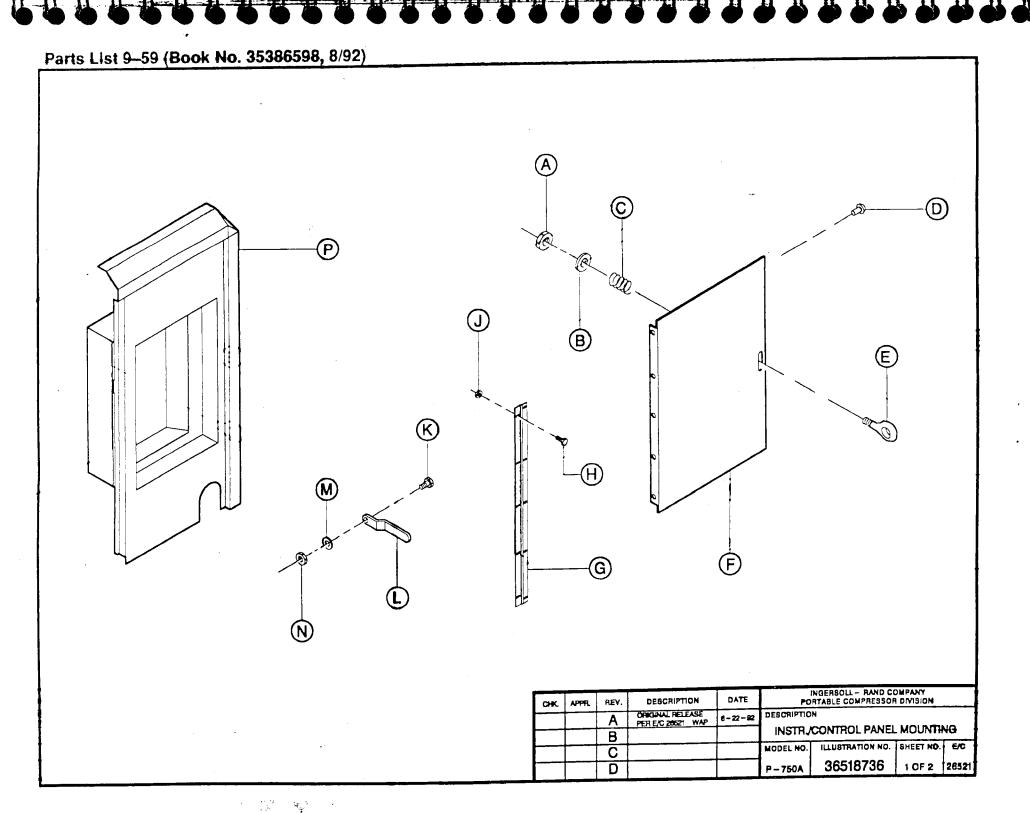
- (B) 92368687 SCREW (2 REQD)
- C 35583442 RELAY, POWER SUPPLY
- (D) 35586130 RELAY (4 REQD)
- E 92368687 SCREW (2 REQD)
- F 35577873 SWITCH, SOLENOID
- (G) 36779742 RELAY, TIMER
- (H) 35356781 MODULE , LOW WATER
- (J) 36840239 PANEL, INSTR/CONTROL
- (3 REQD)
- (L) 36761906 STUD (3 REQD)
- M 36841252 LIGHT, INDICATOR
- N 36799989 TACHOMETER
- (P) 36840767 GAGE , DISCH. PRESS.
- (Q) 35604115 GAGE, AIR TEMP.

36841146 RESISTOR / BULB KIT FOR 24 VOLT GAUGES

(R) 35604099 GAGE, FUEL LEVEL

- S) 35373729 GAGE, ENG. OIL PRESS.
- (T) 35604115 GAGE, WATER TEMP.
- (U) 36841153 GAGE, VOLTMETER
- (V) 36841245 GAGE, HOURMETER
- (4 REQD)
- (3 REQD)
- (Y) 35144492 NUT (3 REQD)
- (Z) 36771434 MODULE, DIAGNOSTIC
- (A1) 35255553 SWITCH, ETHER/START
- (A2) 35255561 SWITCH, BYPASS/AIR
- (A3) 35337435 SWITCH, TOGGLE
- (A4) 35290089 BULB, LIGHT
- (A5) 36840908 HINGE, INSTR. PANEL

аж	APPR.	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION DESCRIPTION INSTURMENT / CONTROL PANEL			
	1	A	ORIGINAL RELEASE PER E/C 20521 WAP	5-27-92				
44	MBD	В	ERROR CORRECTION	10 - 2 - 92				
		С			MODEL NO. ILLUSTRATION NO. SHEET NO. E/C			
		D			P-750A 36518363 2 OF 2 2852			28521



(A) 67A4C2G NUT

(J) 35144492 NUT (4 REQD)

(B) 11A5G3 WASHER

(K) 35357995 STUD

(C) 35327311 SPRING

L) 35603349 HOLDER, DOOR

(D) 35356617 RIVET (5 REQD)

(M) 11A5G4 WASHER

(E) 35327303 EYEBOLT

(N) 35273366 NUT

(F) 36738565 DOOR, CONTROL PANEL

(P) 36843290 PANEL, L.F. VERT.COR.

(G) 36740405 HINGE, CONTROL DOOR

(H) 35144328 SCREW (4 REQD)

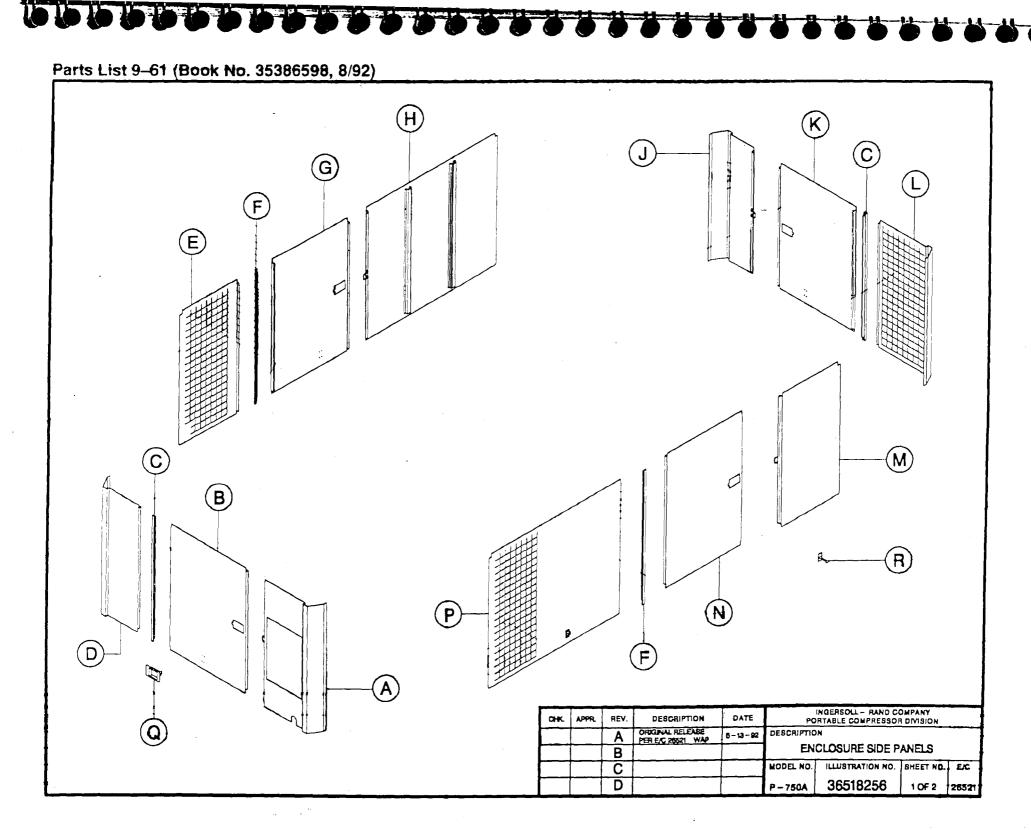
CHK APPR REV. DESCRIPTION DATE INGERSOLL—RAND COMPANY PORTABLE COMPRESSOR DIVISION

A ORIGINAL RELEASE 6-22-82 DESCRIPTION

B INSTR./CONTROL PANEL MOUNTING

C MODEL NO. ILLUSTRATION NO. SHEET NO. E/C

D P-750A 36518736 2 OF 2 28521

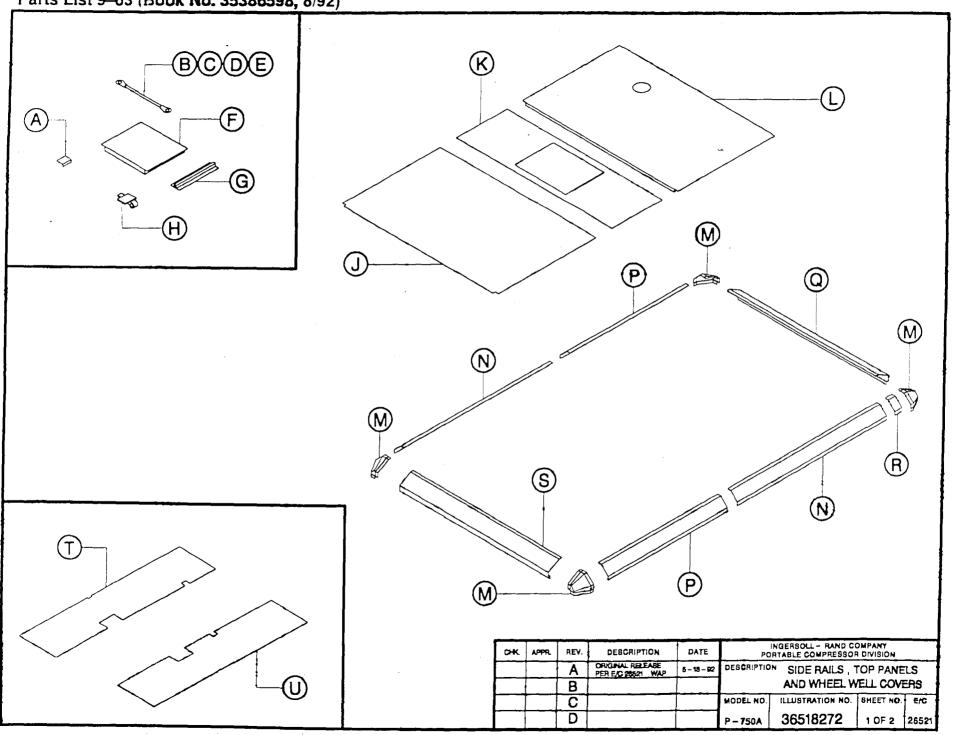


A 36841641	PANEL, LEFT VERTICAL CORNER	J 36841609	PANEL, RIGHT REAR VERTICAL
B 36848182	DOOR, FRONT	(K) 36841591	DOOR, REAR
C 36740421	HINGE, DOOR	L 36841583	PANEL, LEFT REAR VERTICAL
D 36841633	PANEL, RIGHT VERTICAL CORNER	M 36841575	PANEL, LEFT REAR SIDE
E 36841625	PANEL, RIGHT FRONT SIDE	N 36841567	DOOR , LEFT SIDE
F 36740421	HINGE , DOOR	P 36841559	PANEL, LEFT FRONT SIDE
G 36845790	DOOR, RIGHT SIDE	Q 36793602	LATCH, DOOR
H 36841617	PANEL, RIGHT REAR SIDE	R 36849925	HOLDER, DOOR

снк.	APPR	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION				
		Α	ORIGINAL RELEASE PER E/C 26521 WAP	5-13-92	DESCRIPTION ENCLOSURE SIDE PANELS				
		В							
		С			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C	
		D			P-750A	36 518256	2 OF 2	26521	

Pots asta-66 Bok (a). (38 79 68/9)

Parts List 9-63 (Book No. 35386598, 8/92)



(A)	35305416	PLATE,	STRIKER
(, ,)		,	

(L) 36841682 PANEL, REAR ROOF

B) 36771186 CABLE, DOOR

(M) 36755981 CAPS, CORNER

(C) 35300771 SCREW (AS REQD)

(N) 36849073 CHANNEL, R.H. FRONT & L.H. REAR

(D) 11A5G6 WASHER (AS REQD)

(P) 36849065 CHANNEL, R.H. REAR & L.H. FRONT

(E) 11A5G2 WASHER (AS REQD)

(Q) 36841807 CHANNEL, REAR

F) 36798635 DOOR, TOP

(R) 36755742 STRIP, CONNECTOR

(G) 36756773 HINGE, DOOR

(S) 36841781 CHANNEL, FRONT

H) 35131051 LATCH, DOOR

(T) 36848109 COVER, R.H. WHEEL WELL

J 36841666 PANEL, FRONT ROOF

(U) 36848364 COVER, L.H. WHEEL WELL

(K) 36841690 PANEL, CENTER ROOF

СНК	APPR.	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION				
		Α	Original release Per e/C 20521 Wap	8-18-92	DESCRIPTION	TOP PANELS			
		В	,			ELL COVE	L COVERS		
		C			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C	
		D			P-750A	36518272	2 OF 2	2652	

Pars 19:1 9647309 (19. 39)8 9999/9

Parts List 9-65 (Book No. 35386598, 8/92) E (B) (\mathbf{B}) INGERBOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION REV. DESCRIPTION DATE ORIGINAL RELEASE PER E/C 28521 WAP DESCRIPTION Α 5-19-92 **BAFFLES AND GUARDS** В C MODEL NO. ILLUSTRATION NO. SHEET NO. E/C 36518298 1 OF 2

(A) 36846475	BRACKET, SUPPORT
--------------	------------------

G 36841732 BAFFLE, EXHAUST DUCT

B) 36841716 BAFFLE, SPLITTER

(H) 36841740 BAFFLE, LEFT COOLER

C 36841724 BAFFLE, INTAKE

(J) 36841765 FILLER, LEFT COOLER BAFFLE

(D) 36845808 GUARD, ENGINE PULLEY

(K) 36848356 ANGLE, REAR MOUNTING

(E) 36841773 BAFFLE, RIGHT OIL COOLER

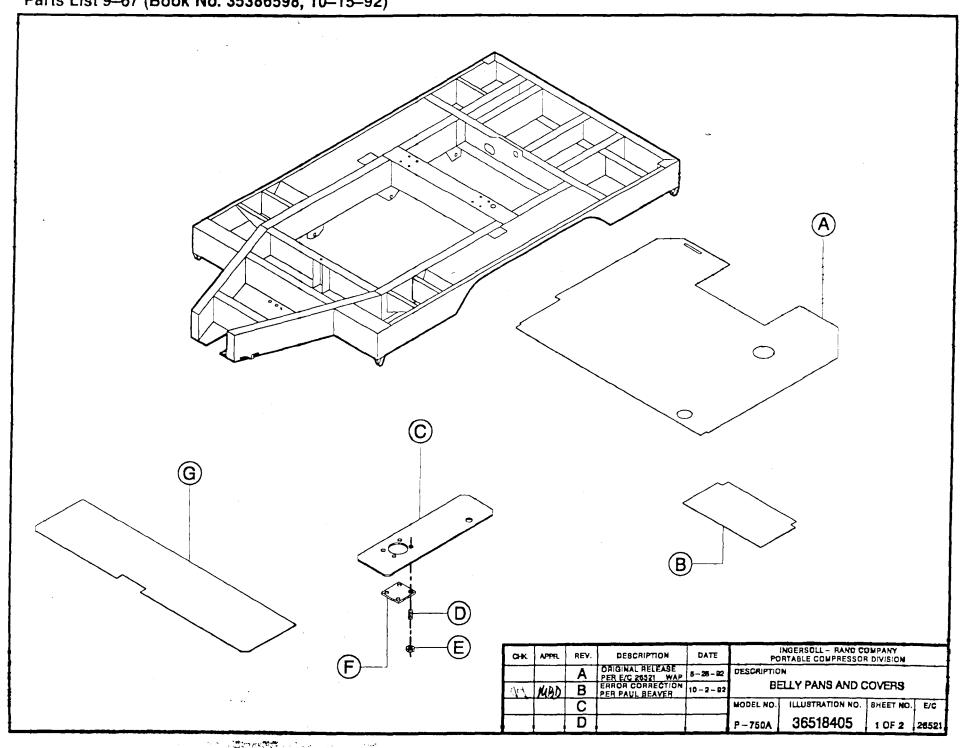
(L) 36846962 ANGLE, FRONT MOUNTING

(F) 36841757 BAFFLE, UPPER COOLER

1 Parts Asia-60/Bak ab. 63(65988/5) a 6 6

снк	APPR	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION				
16	MBB	Α	OFFICINAL RELEASE PER E/C 20521 WAP	6-10-02	DESCRIPTION				
		В			BAFFLES AND GUARDS				
		C			MODEL NO.	ILLUSTRATION NO.	BHEET NO.	E/C	
		D	,		P-750A	36 518298	2 OF 2	26521	

Parts List 9–67 (Book No. 35386598, 10–15–92)



(A) 36847473 PAN, REAR BELLY

B 36847481 COVER, REAR ACCESS

© 36852838 PAN, CENTER BELLY

D 35256429 STUD (4 REQD)

E 35256445 NUT (4 REQD)

F) 35279413 COVER, ACCESS

G 36847465 PAN, FRONT BELLY

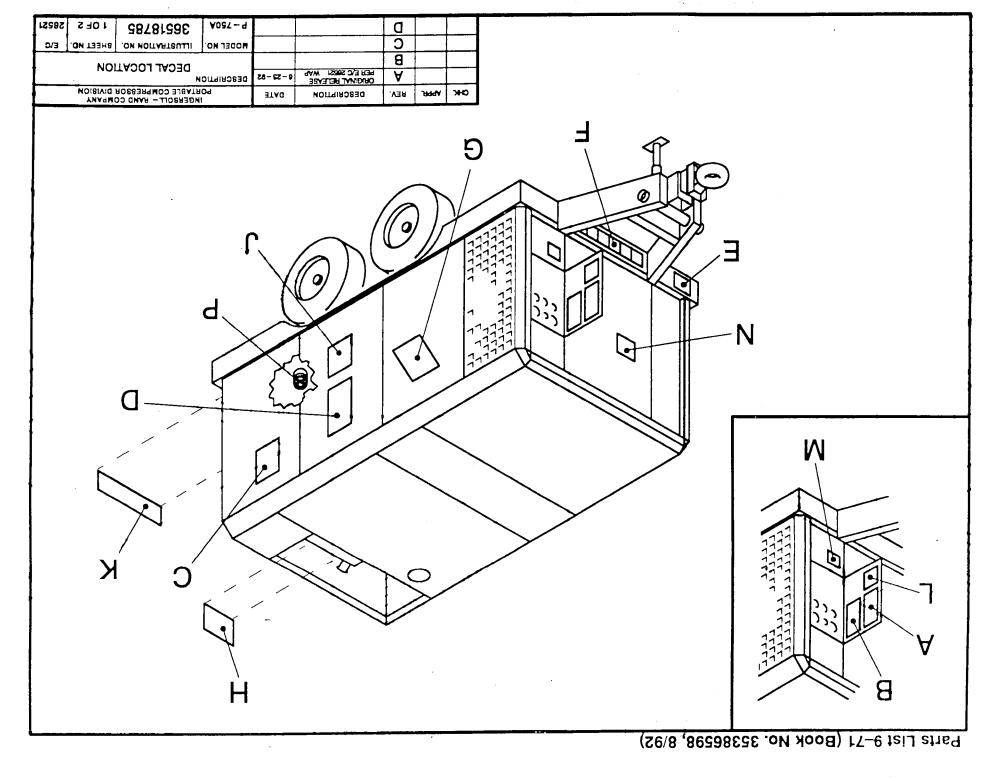
СНК	APPR.	REV.	DESCRIPTION	DATE	BELLY BANG AND COVERS				
		Α	ORIGINAL RELEASE PER E/C 28521 WAP	5 - 25 - 92					
49	MBD	В	ERROR CORRECTION PER PAUL BEAVER	10 - 2 - 92					
		С			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C	
		D			P-750A	36518405	2 OF 2	2652	

1 OF 2 26521

A 36846806	PANEL, ROOF
B 36846814	PANEL, ROOF DOOR SIDE
© 36846822	PANEL, ROOF DOOR
D 36846830	PANEL, ROOF REAR
E 36846848	PANEL, LEFT SIDE DOOR TOP
F 36846848	PANEL , RIGHT SIDE DOOR BOTTON
G 36846855	PANEL, LEFT SIDE DOOR BOTTOM
H 36846855	PANEL, RIGHT SIDE DOOR TOP
J 36846863	PANEL, REAR DOOR TOP
K 36846871	PANEL, REAR DOOR BOTTOM
L 36846889	PANEL, CENTER DOOR
M 36846897	PANEL, LEFT FRONT TOP
N 36846905	PANEL . LEFT FRONT BOTTOM

	P 36846913	PANEL, RIGHT FRONT
•	Q 36846921	PANEL, RIGHT SIDE
	R 36846939	PANEL, LEFT FRONT SIDE
	S 36846947	PANEL, LEFT REAR SIDE
	T 36847234	PANEL, RIGHT REAR
MC	Ü 36847150	PANEL, INTAKE SPLITTER
Л	V 36847168	PANEL, LEFT INTAKE INSIDE
	W 36847176	PANEL, RIGHT INTAKE OUTSIDE
	X 36848299	PANEL, INTAKE SPLITTER INSIDE
	Ý 36848307	PANEL, INTAKE SPLITTER INSIDE
	Z 36847192	PANEL, EXHAUST DUCT BAFFLE
	(A1) 36847184	PANEL, LEFT COOLER BAFFLE

СНК	APPR.	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION					
	<u> </u>	Α	ORIGINAL RELEASE PER E/C 26521 WAP	5-14-02	DESCRIPTION					
		В			ACOUSTIC PANELS					
		C			MODEL NO. ILLUSTRATION NO. SHEET NO. E/C					
		D			P-750A 36518264 2 OF 2 26521					



DECAL LOCATION

LOCATION

DESCRIPTION

PART NO.

A GENERAL DATA HP-600A-W-CU
GENERAL DATA XP-600A-W-CU
GENERAL DATA P-750A-W-CU
GENERAL DATA HP-750A-W-CU
GENERAL DATA XP-825A-W-CU
GENERAL DATA P-900A-W-CU

В	PRESSURE ADJUSTING	36516797
С	ROTATING FAN	365 13430
D	SEPARATOR SERVICE	35859503
Ε	TOWING INSTRUCTIONS	36504843
F	6 PART DECAL	36791192
G	HIGH PRESSURE AIR	36504942
Н	RADIATOR CAP	358 59339
J	DIESEL FUEL	36516474
K	STEP	35858703
L	MAINTENANCE SCHEDULE	35859883
М ~	EPA	35863703
N	BATTERY —	36513638
Р	OIL FILL	35810357

	СНК	APPR.	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION			
			Α	ORIGINAL RELEASE PER E/C 28621 WAP	8 - 23 - 92	DESCRIPTIO		_	
			В			DECAL LOCATION		1	
		T	C			MODEL NO.	ILLUSTRATION NO.	SHEET NO	E/C
			D			P - 750A	36518785		26521
TAIDALA, ASSAIGAR/AI A A A A A	(E	1 0	1		a g			M	<u>n 11</u>

Parts List 9-73 (Book No. 35386598, 8/92) F B INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION DATE DESCRIPTION REV. СЖ ORIGINAL RELEASE PER E/C 26521 WAP DESCRIPTION 8-12-92 COLD START OPTION В ILLUSTRATION NO. SHEET NO. TE/C С 36519015

(A) 66A4S03 NUT (4 REQD)

B) 36842474 BRACKET, MOUNTING

(C) 36840734 COMPRESSOR, 24V

(D) 35296342 CLAMP

(E) 35316587 ADAPTER, BARBED

(F) 35248145 VALVE, CHECK

G 11A7SZ2 COUPLING

(H) 23A7S1Z1 BUSHING

(J) 36842102 SCREW (4 REQD)

(K) 36010247 COLD WEATHER KIT

снк	APPR.	REV.	DESCRIPTION	DATE	INGERSOLL - RAND COMPANY PORTABLE COMPRESSOR DIVISION						
		Α	ORIGINAL RELEASE PER E/C 26621 WAP	8-12-92	15						
		В			COLD START OPTION						
		С			MODEL NO.	ILLUSTRATION NO.	SHEET NO.	E/C			
		D			P-750A	36519015	2 OF 2	26521			